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## **ABBREVIATIONS AND ACRONYMS**

<b>CDS</b>	Contract Data Sheet
<b>GCC</b>	General Conditions of Contract
<b>IFT</b>	Invitation for Tender
<b>ITT</b>	Instruction to Tenderers
<b>PE</b>	Procuring Entity
<b>PM</b>	Project Manager
<b>PPADA 2015</b>	Public Procurement and Asset Disposal Act, 2015
<b>PPDR 2006</b>	Public Procurement and Disposal Regulations, 2006
<b>PPOA</b>	Public Procurement Oversight Authority
<b>STD</b>	Standard Tender Documents
<b>SOR</b>	Statement of Requirements
<b>SP</b>	Service Provider
<b>TDS</b>	Tender Data Sheet
<b>VAT</b>	Value Added Tax

## **INTRODUCTION**

**ISIOLO COUNTY GOVERNMENT  
TENDER NOTICE**

**TENDER REF NO ICG/FIN/006/2024-2025**

**TENDER NAME. DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE  
IN OLDONYIRO WARD - ISIOLO COUNTY.**

The work is being implemented by County Department of Finance and Economic Planning (Project Manager) in collaboration department of Water and Sanitation (Project Supervisor) as under Equalization fund Programme. The Objectives of the Project is to supply water for livestock and domestic water to resident living around Lagaaman in Oldonyiro ward-in Isiolo county.

In this regards Isiolo county Government now invites sealed tenders from legible Kenyan Citizen Contractors who meet the below criteria: -

- i. Registered with NCA 8 Water Works and above
- ii. Valid NCA8 Water works practising licence
- iii. Evidence of past experience in similar works of same nature and complexity in the previous three years.
- iv. Proof of Legal existence.
- v. Copies of valid tax compliance, VAT and PIN certificates.
- vi. Adequate plant and equipment, professional and technical staff.

The works involves but not limited to the following,

- *Drilling of a borehole -200m*
- *Borehole equipping (Installation of Solar pumping unit*
- *Borehole Fencing.*

Interested eligible candidates may obtain further information from and inspect the tender documents at **HEAD OF PROCUREMENT ISIOLO COUNTY GOVERNMENT, P.O Box 36-60300, ISIOLO** during normal working hours from the Procurement office.

A Complete set of tender documents can be obtained by interested candidates by downloading free of charge from **www.isiolo.go.ke**.

The completed tender document in plain sealed envelope clearly marked **“Tender for “DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN OLDONYIRO WARD - ISIOLO COUNTY. NO– ICG /FIN/006/2024-2025, accompanied by a 1% bank bid bond and should be addressed and sent to:**

**HEAD OF PROCUREMENT  
ISIOLO COUNTY GOVERNMENT  
P.O. Box 36-60300  
ISIOLO**

Or may be deposited in tender box located at Isiolo County Treasury so as to be received on or before **24<sup>ND</sup> August, 2024 at 11.00 am**. Prices quoted shall remain valid for 120 days from the closing date of the tender.

The tenders will be opened immediately thereafter in presence of bidders or their representatives who may wish to attend. Late bids will not be accepted.

**SECTION I: INVITATION FOR TENDERS (IFT)**

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**SECTION II: INSTRUCTIONS TO TENDERERS (ITT)**



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## A. Introduction

- 1. Scope of Tender**
  - 1.1** The Procuring Entity indicated in the **Tender Data Sheet** (TDS) invites Tenders for the construction of works as specified in the **Tender Data Sheet** and Sections VI (Technical Specifications) and VII (Drawings).
  - 1.2** The successful Tenderer will be expected to complete the works by the required completion date specified in the **Tender Data Sheet**.
  - 1.3** The objectives of the works are listed in the **Tender Data Sheet**. These are mandatory requirements. Any subsequent detail is offered to support these objectives and must not be used to dilute their importance.
  
- 2. Source of Funds**
  - 2.1** Isiolo County Government intends to apply part of FY 2023/2024 budget received funds from the World Bank towards the cost of the Project named in the **Tender Data Sheet**.
  - 2.2** Payments will be made directly by the Isiolo County Government as specified in the **Tender Data Sheet** upon request of the Procuring Entity (to so pay) and will be subject in all respects to the terms and conditions of the resulting contract placed by the Procuring Entity.
  
- 3. Eligible Tenderers**
  - 3.1** A Tenderer may be a natural person, private or public company, government-owned institution, subject to sub-Clause 3.4 or any combination of them with a formal intent to enter into an agreement or under an existing agreement in the form of a joint venture, consortium, or association. In the case of a joint venture, consortium, or association, unless otherwise specified in the **Tender Data Sheet**, all parties shall be jointly and severally liable.
  - 3.2** The Invitation for Tenders is open to all suppliers as defined in the Public Procurement and Disposal Act, 2005 and the Public Procurement and Disposal Regulations, 2006 except as provided hereinafter.
  - 3.3** National Tenderers shall satisfy all relevant licensing and/or registration with the appropriate statutory bodies in Kenya, such as the Ministry of Public Works or the Energy Regulatory Commission.
  - 3.4** A Tenderer shall not have a conflict of interest. All Tenderers found to have a conflict of interest shall be disqualified. A Tenderer may be considered to have a conflict of interest with one or more parties in this Tendering process, if they:
    - a) Are associated or have been associated in the past directly or indirectly with employees or agents of the Procuring Entity or a member of a board or committee of the Procuring Entity;
    - b) Are associated or have been associated in the past, directly or

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indirectly with a firm or any of its affiliates which have been engaged by the Procuring Entity to provide consulting services for the preparation of the design, specifications and other documents to be used for the procurement of the works under this Invitation for Tenders;

- c) Have controlling shareholders in common; or
- d) Receive or have received any direct or indirect subsidy from any of them; or
- e) Have the same legal representative for purposes of this Tender; or
- f) Have a relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the Tender of another Tenderer, or influence the decisions of the Procuring Entity regarding this Tendering process; or
- g) Submit more than one Tender in this Tendering process, However, this does not limit the participation of subcontractors in more than one Tender, or as Tenderer and subcontractor simultaneously.

.5 A Tenderer will be considered to have a conflict of interest if they participated as a consultant in the preparation of the design or technical specification of the project and related services that are the subject of the Tender.

.6 Tenderers shall not be under a declaration of ineligibility for corrupt and fraudulent practices issued by the Government of Kenya in accordance with GCC sub-Clause 3.2.

.7 Government owned enterprises in Kenya may participate only if they are legally and financially autonomous, if they operate under commercial law, are registered by the relevant registration board or authorities and if they are not a dependent agency of the Government.

.7 Tenderers shall provide such evidence of their continued eligibility satisfactory to the Procuring Entity, as the Procuring Entity shall reasonably request.

#### **4. One Tender per Tenderer**

.1 A firm shall submit only one Tender, in the same Tendering process, either individually as a Tenderer or as a partner in a joint venture pursuant to ITT Clause 5.

.2 No firm can be a subcontractor while submitting a Tender individually or as a partner of a joint venture in the same Tendering process.

.3 A firm, if acting in the capacity of subcontractor in any Tender, may participate in more than one Tender but only in that capacity.

.4 A Tenderer who submits or participates in more than one Tender (other than as a subcontractor or in cases of alternatives that have been permitted or requested) will cause all the Tenders in which the Tenderer has participated to be disqualified.

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**5. Alternative Tenders by Tenderers**

**5.1** Tenderers shall submit offers that comply with the requirements of the Tendering documents, including the basic Tenderer's technical design as indicated in the specifications and Drawings and Bill of Quantities. Alternatives will not be considered, unless specifically allowed for in the **Tender Data Sheet**. If so allowed, sub-Clause 5.2 and 5.3 shall govern.

**5.2** When alternative times for completion are explicitly invited, a statement to that effect will be included in the **Tender Data Sheet** as will the method of evaluating different times for completion.

**5.3** If so allowed in the **Tender Data Sheet**, Tenderers wishing to offer technical alternatives to the requirements of the Tendering documents must also submit a Tender that complies with the requirements of the Tendering documents, including the basic technical design as indicated in the specifications. In addition to submitting the basic Tender, the Tenderer shall provide all information necessary for a complete evaluation of the alternative by the Procuring Entity, including technical specifications, breakdown of prices, and other relevant details. Only the technical alternatives, if any, of the lowest evaluated Tenderer conforming to the basic technical requirements shall be considered by the Procuring Entity.

**6. Cost of Tendering**

**6.1** The Tenderer shall bear all costs associated with the preparation and submission of its Tender, and the Procuring Entity shall in no case be responsible or liable for those costs, regardless of the conduct or outcome of the Tendering process.

**7. Site Visit and Pre-Tender Meeting**

**7.1** The Tenderer, at the Tenderer's own responsibility and risk, is advised to visit and examine the Site of Works and its surroundings and obtain all information that may be necessary for preparing the Tender and entering into a contract for construction of the Works. The costs of visiting the Site shall be at the Tenderer's own expense.

**7.2** The Procuring Entity may conduct a site visit and a pre-Tender meeting. The purpose of the pre-Tender meeting will be to clarify issues and to answer questions on any matter that may be raised at that stage.

**7.3** The Tenderer's designated representative is invited to attend a site visit and pre-Tender meeting which, if convened, will take place at the venue and time stipulated in the **Tender Data Sheet**.

**7.4** The Tenderer is requested as far as possible, to submit any questions in writing or by electronic means to reach the procuring Entity before the pre-Tender meeting. It may not be practicable at the meeting to answer all questions, but questions and responses will be transmitted in accordance with sub-Clause 7.5.

**7.5** Minutes of the pre-Tender meeting, including the text of the questions raised and the responses given together with any responses prepared after the pre-Tender meeting will be transmitted within the time stated in the **Tender Data Sheet** to all purchasers of the Tendering documents. Any modification of the Tendering documents listed in sub-Clause 8.1 that may become necessary as a result of the pre-Tender meeting shall be made by the Procuring Entity exclusively through the issue of an Addendum pursuant to ITT sub Clause 10.2 and not through the minutes of the pre-Tender meeting.

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7.6 Non attendance during the site visit or pre-Tender meeting will not be a cause for disqualification of a Tenderer unless specified to the contrary in the **Tender Data Sheet**.

## **B. Tendering Documents**

### **8. Content of Tendering Documents**

8.1 The works required, Tendering procedures, and contract terms are prescribed in the Tendering Documents. In addition to the Section I Invitation for Tenders, Tendering documents which should be read in conjunction with any addenda issued in accordance with ITT sub Clause 10.2 include:

Section II	Instructions to Tenderers
Section III	Tender Data Sheet
Section IV	General Conditions of Contract
Section V	Contract Data Sheet
Section VI	Specifications
Section VII	Drawings
Section VIII	Bill of Quantities
Section IX	Forms of Tender

- Form of Tender
- Appendix to Tender
- Confidential Business Questionnaire
- Integrity Declaration
- Letter of Acceptance
- Form of Contract Agreement

Section X Forms of Security

- Tender Security Form
- Tender Securing Declaration
- Performance Bank or Insurance Guarantee
- Advance Payment Guarantee

Section XI Form RB 1 Application to Public Procurement Administrative Review Board

8.2 The number of copies to be completed and returned with the Tender is specified in the **Tender Data Sheet**.

8.3 The Invitation for Tenders (Section I) issued by the Procuring Entity is not part of the Tendering Documents and is included for reference purposes only. In case of discrepancies between the Invitation for Tenders and the Tendering Documents listed in sub-Clause 8.1 above, the said Tendering Documents will take precedence.

8.4 The Procuring Entity is not responsible for the completeness of the Tendering Documents and their addenda, if they were not obtained directly from the authorized staff of the Procuring Entity.

8.5 The Tenderer is expected to examine all instructions, forms, terms and specifications in the Tendering documents. Failure to furnish all information required by the Tendering Documents or to submit a

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Tender substantially responsive to the Tendering documents in every respect will be at the Tenderer's risk and may result in the rejection of its Tender.

**9. Clarification of Tendering Documents**

- l A prospective Tenderer requiring any clarification of the Tendering documents may notify the Procuring Entity in writing, e-mail or facsimile at the Procuring Entity's address indicated in the **Tender Data Sheet**.
- ‡ The Procuring Entity will within the period stated in the **Tender Data Sheet** respond in writing to any request for clarification provided that such request is received no later than the period indicated in the **Tender Data Sheet** prior to the deadline for the submission of Tenders prescribed in sub-Clause 22.1.
- ‡ Copies of the procuring entity's response will be forwarded to all Purchasers of the Tendering documents, including a description of the inquiry, but without identifying its source.
- ‡ Should the Procuring Entity deem it necessary to amend the Tendering documents as a result of a clarification, it shall do so following the procedure under ITT Clause 10.

**10. Amendments of the Tendering Documents**

- .1 Before the deadline for submission of Tenders, the Procuring Entity may, for any reason, whether at its own initiative or in response to a clarification requested by a prospective Tenderer, modify the Tendering documents by issuing addenda.
- .2 Any addendum issued shall be part of the Tender documents pursuant to sub-Clause 8.1 and shall be communicated in writing, by e-mail or facsimile to all who have obtained the Tendering documents directly from the Procuring Entity.
- .3 In order to allow prospective Tenderers reasonable time in which to take an addendum into account in preparing their Tenders, the Procuring Entity at its discretion shall extend, as necessary, the deadline for submission of Tenders, in accordance with sub-Clause 22.2

**C. Preparation of Tenders**

**11.1 Language of Tender**

- 11.1 The Tender, and all correspondence and documents related to the Tender exchanged by the Tenderer and the Procuring Entity shall be written in the Tender language stipulated in the **Tender Data Sheet**. Supporting documents and printed literature furnished by the Tenderer may be in another language provided they are accompanied by an accurate translation of the relevant passages in the above stated language, in which case, for purposes of interpretation of the Tender, the translation shall prevail.

**12. Documents Constituting the Tender**

- 12.1 The Tender submitted by the Tenderer shall consist of the following components:
  - a) The Form of Tender (in the format indicated in Section IX)



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completed in accordance with ITT Clause 15, 16 and 17;

- b) Information requested by Instructions to Tenderers ITT sub-Clause 13.2; 13.3 and 13.4;
- c) Tender Security or Tender Securing Declaration in accordance with Instructions to Tenderers ITT Clause 19;
- d) Priced Bill of Quantities;
- e) Qualification Information Form and Documents;
- f) Alternative offers where invited in accordance with Instructions to Tenderers ITT Clause 5;
- g) Written confirmation authorizing the signatory of the Tender to commit the Tenderer in accordance with Instructions to Tenderers ITT sub Clause 19.2; and
- h) And any information or other materials required be completing and submitting by Tenderers, as specified in the **Tender Data Sheet**.

### **13. Documents Establishing Eligibility and Qualifications of the Tenderer**

- 1 Pursuant to ITT Clause 13, the Tenderer shall furnish, as part of its Tender, documents establishing the Tenderer's eligibility to Tender and its qualifications to perform the contract if its Tender is accepted.
- 2 In the event that pre-qualification of potential Tenderers has been undertaken, only Tenders from pre-qualified Tenderers will be considered for award of contract. These qualified Tenderers should submit their Tenders with any information updating the original pre-qualification applications or, alternatively, confirm in their Tenders that the originally submitted pre-qualification information remains essentially correct as of the date of Tender submission. The update or confirmation should be provided in Section IX.
- 3 If the Procuring Entity has not undertaken pre-qualification of potential Tenderers, to qualify for award of the contract, Tenderers shall meet the minimum qualifying criteria specified in the **Tender Data Sheet**:
- 4 Tenders submitted by a joint venture of two or more firms as partners shall comply with the following requirements, unless otherwise stated in the **Tender Data Sheet**:
  - a) The Tender shall include all the information listed in the **Tender Data Sheet** pursuant to sub-Clause 13.3 above for each joint venture partner;
  - b) The Tender shall be signed so as to be legally binding on all partners;
  - c) One of the partners will be nominated as being in charge, and this authorization shall be evidenced by submitting a power of

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attorney signed by legally authorized signatories of all the partners;

- d) The partner in charge shall be authorized to incur liabilities and receive instructions for and on behalf of any and all partners of a joint venture and the entire execution of the Contract, including payment, shall be done exclusively with the partner in charge;
- e) All partners of the joint venture shall be liable jointly and severally for the execution of the contract in accordance with the contract terms and a statement to this effect shall be included in the authorization mentioned under (c) above as well as in the Tender and in the Agreement (in case of a successful Tender); and
  - f) A copy of the joint venture agreement entered into by all partner shall be submitted with the Tender. Alternatively, a Letter of Intent to execute a joint venture agreement in the event of a successful Tender shall be signed by all partners and submitted with the Tender, together with a copy of the proposed Agreement.
- g) The Tender Security and Tender Securing Declaration as stated in accordance with ITT Clause 19, and in case of a successful Tender, the Agreement, shall be signed so as to be legally binding on all partners.

#### **14. Lots Package**

- 14.1** When Tendering for more than one contract under the lots arrangements, the Tenderer must provide evidence that it meets or exceeds the sum of all the individual requirements for the lots being tendered in regard to:
  - a) Average annual turnover;
  - b) Particular experience including key production rates;
  - c) Financial means, etc;
  - d) Personnel capabilities; and
  - e) Equipment capabilities.
- 14.2** In case the Tenderer fail to fully meet any of these criteria, it may be qualified only for those lots for which the Tenderer meets the above requirement.

#### **15. Form of Tender**

- 15.1** The Tenderer shall fill the Form of Tender furnished in the Tendering Documents. The Form of Tender must be completed without any alterations to its format and no substitute shall be accepted.

## **16. Tender Prices**

- 16.1** The Contract shall be for the whole Works, as described in sub-Clause 1.1, based on the priced Bill of Quantities submitted by the Tenderer.
- 16.2** The Tenderer shall fill in rates and prices for all items of the Works described in the Bill of Quantities. Items for which no rate or price

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is entered by the Tenderer will not be paid for by the Procuring Entity when executed and shall be deemed covered by the other rates and prices in the Bill of quantities.

3 All duties, taxes and other levies payable by the Contractor under the Contract, or for any other cause, as of the date 15 days prior to the deadline for submission of Tenders, shall be included in the rates, prices and total Tender price submitted by the Tenderer.

4 The rates and prices quoted by the Tenderer shall be subject to adjustment during the performance of the Contract if provided for in the **Tender Data Sheet** and the provisions of the Conditions of Contract. The Tenderer shall submit with the Tender all the information required under the **Contract Data Sheet**.

## 17. Tender Currencies

1 The unit rates and prices shall be quoted by the Tenderer in the currency as specified in the **Tender Data Sheet**.

2 Tenderers shall indicate details of their expected foreign currency requirements in the Tender, if any. The rates of exchange to be used by the Tenderers in arriving at the local currency equivalent shall be the selling rates for similar transactions established by the authority specified in the **Tender Data Sheet** prevailing on the date 28 days prior to the latest deadline for submission of Tenders. These exchange rates shall apply for all payments so that no exchange risk will be borne by the Tenderer. In any case, payments will be computed using the rates quoted in the Tender.

3 Tenderers may be required by the Procuring Entity to clarify their foreign currency requirements and to substantiate that the amounts included in the rates and prices and in the Contract Data Sheet are reasonable and responsive to sub-Clause 17.1.

## 18. Tender Validity Period

1 Tenders shall remain valid for the period specified in the **Tender Data Sheet** after the Tender submission deadline prescribed by the Procuring Entity, pursuant to ITT Clause 22. A Tender valid for a shorter period shall be rejected by the Procuring Entity as non responsive.

2 In exceptional circumstances, prior to expiry of the original Tender validity period, the Procuring Entity may request that the Tenderers extend the period of validity for a specified additional period. The request and the Tenderers' responses shall be made in writing or by cable. A Tenderer may refuse the request without forfeiting its Tender Security or causing to be executed its Tender Securing declaration. A Tenderer agreeing to the request will not be required or permitted to otherwise modify the Tender, but will be required to extend the validity of its Tender Security or Tender Securing declaration for the period of the extension, and in compliance with ITT Clause 19 in all respects.

3 In the case of fixed price contracts, if the award is delayed by a period exceeding sixty (60) days beyond the expiry of the initial Tender validity period, the contract price will be increased by a factor specified in the request for extension. The Tender evaluation

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shall be based on the Tender price without taking into consideration on the above correction.

**19. Tender Security and Tender Securing Declaration**

- 19.1** Pursuant to ITT Clause 12, where required in the **Tender Data Sheet**, the Tenderer shall furnish as part of its Tender, a Tender Security in original form and in the amount and currency specified in the **Tender Data Sheet** .  
A Tender Securing Declaration as specified in the **Tender Data Sheet** in the format provided in section X shall be provided as a mandatory requirement.
- 19.2** The Tender Security or Tender Securing Declaration is required to protect the Procuring Entity against the risk of Tenderer's conduct which would warrant the security's forfeiture, pursuant to ITT sub-Clause 19.9.
- 19.3** The Tender Security shall be denominated in the currency of the Tender and shall be in one of the following forms:
- a) A Bank Guarantee;
  - b) An irrevocable letter of credit issued by a reputable bank.
- 19.4** The Tender Security shall be in accordance with the Form of the Tender Security included in Section X or another form approved by the Procuring Entity prior to the Tender submission.
- 19.5** The Tender Security shall be payable promptly upon written demand by the Procuring Entity in case any of the conditions listed in sub-Clause 19.8 are invoked.
- 19.6** Any Tender not accompanied by a Tender Security in accordance with sub-Clauses 19.1 or 19.3 shall be rejected by the Procuring Entity as non-responsive, pursuant to ITT Clause 28.
- 19.7** The Procuring Entity shall immediately release any Tender Security if:
- a) The procuring proceedings are terminated;
  - b) The Procuring Entity determines that none of the submitted Tenders is responsive;
  - c) A contract for the procurement is entered into.
- 19.8** The Tender Security shall be forfeited and the Tender Securing Declaration executed if the Tenderer:
- a) Withdraws its Tender after the deadline for submitting Tenders but before the expiry of the period during which Tenders must remain valid;

- 
- b) Rejects a correction of an arithmetic error pursuant to sub-Clause 29.2;
  - c) Refuse to enter into a written contract in accordance with ITT Clause 40;
  - d) Fails to furnish the Performance Security in accordance with ITT Clause 41.
- 9 The Tender Security and Tender Securing Declaration of a joint venture must be in the name of the joint venture submitting the Tender.
- 10 A Tenderer shall be suspended from being eligible for Tendering in any contract with the Procuring Entity for the period of time indicated in the Tender Securing Declaration:
- a) If the Tenderer withdraws its Tender, except as provided in ITT sub-Clauses 18.2 and 29.2; or
  - b) In the case of a successful Tenderer, if the Tenderer fails within the specified time limit to:
    - (i) Sign the contract; or
    - (ii) Furnish the required Performance Security.

## 20. Format and Signing of Tender

- 1 The Tenderer shall prepare one original of the documents comprising the Tender as described in ITT Clause 12 of these Instructions to Tenderers, with the Form of Tender, and clearly marked “ORIGINAL”. In addition, the Tenderer shall submit copies of the Tender, in the number specified in the **Tender Data Sheet**, and clearly marked as “COPIES”. In the event of discrepancy between them, the original shall prevail.
- 2 The original and all copies of the Tenders shall be typed or written in indelible ink and shall be signed by a person or persons duly authorized to sign on behalf of the Tenderer. This authorization shall consist of a written confirmation as specified in the **Tender Data Sheet** and shall be attached to the Tender. The name and position held by each person signing the authorization must be typed or printed below the signature. All pages of the Tender, except for un-amended printed literature, shall be initialled by the person or persons signing the Tender.
- 3 Any interlineations, erasures, or overwriting shall be valid only if they are initialled by the person or persons signing the Tender.
- 4 The Tenderer shall furnish information as described in the Form of Tender on commissions or gratuities, if any, paid or to be paid to agents relating to this Tender and to contract execution if the Tenderer is awarded the contract

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## D. Submission of Tenders

### 21. Sealing and Marking of Tenders

21.1 The Tenderer shall seal the original and each copy of the Tender in separate envelopes, duly marking the envelopes as “ORIGINAL” and “COPY”. The envelopes shall then be sealed in an outer envelope securely sealed in such a manner that opening and resealing cannot be achieved undetected.

21.2 The inner and outer envelopes shall:

- a) Be addressed to the Procuring Entity at the address given in the **Tender Data Sheet**; and
- b) Bear the Project name indicated in the **Tender Data Sheet**, the Invitation for Tenders (IFB) title and number indicated in the **Tender Data Sheet**, and a statement: “DO NOT OPEN BEFORE,” to be completed with the time and the date specified in the **Tender Data Sheet**, pursuant to ITT sub-Clause 22.1.

21.3 In addition to the identification required in sub-Clause 21.2, the inner envelopes shall also indicate the name and address of the Tenderer to enable the Tender be returned unopened in case it is declared late, pursuant to sub-Clause 22.1 and for matching purpose under ITT Clause 23

21.4 If the outer envelope is not sealed and marked as required by ITT sub clause 21.2, the Procuring Entity shall assume no responsibility for misplacement or premature opening of the Tender.

### 22. Deadline for Submission of Tenders

22.1 Tenders shall be received by the Procuring Entity at the address specified under ITT sub-Clause 21.2 no later than the date and time specified in the **Tender Data Sheet**.

22.2 The Procuring Entity may, in exceptional circumstances and at its discretion, extend the deadline for the submission of Tenders by amending the Tendering documents in accordance with ITT Clause 9, in which case all rights and obligations of the Procuring Entity and Tenderers previously subject to the deadline will thereafter be subject to the new deadline.

22.3 The extension of the deadline for submission of Tenders shall not be made later than the period specified in the **Tender Data Sheet** before the expiry of the original deadline.

### 23. Late Tenders

23.1 The Procuring Entity shall not consider for evaluation any Tender that arrives after the deadline for submission of Tenders, in accordance with ITT Clause 22.

23.2 Any Tender received by the Procuring Entity after the deadline for submission of Tenders shall be declared late, rejected and returned unopened to the Tenderer

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**24. Modification,  
Substitution  
and Withdrawal  
of Tenders**

- 24.1** A Tenderer may modify or substitute or withdraw its Tender after it has been submitted, provided that written notice of the modification, including substitution or withdrawal of the Tender, is received by the Procuring Entity prior to the deadline prescribed for submission of Tenders prescribed under ITT sub-Clause 22.1.
- 24.2** The Tenderer's modification or substitution or withdrawal notice shall be prepared, sealed, marked, and dispatched in accordance with the provisions of ITT Clauses 20 and 21 with the outer and inner envelopes additionally marked "**MODIFICATION**" or **SUBSTITUTION** or "**WITHDRAWAL**" as appropriate. The notice may also be sent by electronic mail and facsimile, but followed by a signed confirmation copy, postmarked not later than the deadline for submission of Tenders.
- 24.3** No Tender may be withdrawn, replaced or modified in the interval between the deadline for submission of Tenders and the expiration of the period of Tender validity specified by the Tenderer on the Tender Form. Withdrawal of a Tender during this interval shall result in the Tenderer's forfeiture of its Tender Security or execution of Tender Securing Declaration, pursuant to the ITT sub-Clause 19.9.
- 24.4** Withdrawal of a Tender between the deadline for submission of Tenders and the expiration of the period of Tender validity specified in the **Tender Data Sheet** or as extended pursuant to sub-Clause 22.2 shall result in the forfeiture of the Tender Security and execution of Tender Securing Declaration pursuant to ITT sub-Clause 19.9.
- 24.5** Tenderers may only offer discounts to, or otherwise modify the prices of their Tenders by submitting Tender modifications in accordance with this Clause, or included in the original Tender submission.

**E. Opening and Evaluation of Tenders**

**25. Opening  
of Tenders**

- 25.1** The Procuring Entity will open all Tenders including modifications, substitution or withdraw notices made pursuant to ITT Clause 24, in public, in the presence of Tenderers or their representatives who choose to attend and other parties with legitimate interest and Tender proceedings, at the place on the date and at time specified in the **Tender Data Sheet**. The Tenderers' representatives who are present shall sign a register as proof of their attendance.
- 25.2** Envelopes marked "**WITHDRAWAL**" shall be opened and read out first. Tenders for which an acceptable notice of withdrawal has been submitted pursuant to ITT Clause 24 shall not be opened but returned to the Tenderer. If the



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withdrawal envelope does not contain a copy of the "Power of Attorney" confirming the signature as a person duly authorized to sign on behalf of the Tenderer, the corresponding Tender will be opened. Subsequently, all envelopes marked "**MODIFICATION**" shall be opened and the submissions therein read out in appropriate detail. Thereafter all envelopes marked or "**SUBSTITUTION**" opened and the submissions therein read out in appropriate detail.

- 25.3** All other envelopes shall be opened one at a time. The Tenderers' names, the Tender prices, the total amount of each Tender and of any alternative Tender (if alternatives have been requested or permitted), any discounts, the presence or absence of Tender security, and such other details as the appropriate tender opening committee may consider appropriate, will be announced by the Secretary of the Tender Opening Committee at the opening.
- 25.4** Tenders or modifications that are not opened and not read out at Tender opening shall not be considered further for evaluation, irrespective of the circumstances. In particular, any discount offered by a Tenderer which is not read out at Tender opening shall not be considered further.
- 25.5** Tenderers are advised to send in a representative with the knowledge of the content of the Tender who shall verify the information read out from the submitted documents. Failure to send a representative or to point out any un-read information by the sent Tenderer's representative shall indemnify the Procuring Entity against any claim or failure to read out the correct information contained in the Tenderer's Tender.
- 25.6** No Tender will be rejected at Tender opening except for late Tenders which will be returned unopened to the Tenderer, pursuant to ITT Clause 23.
- 25.7** The Secretary of the appropriate tender opening committee shall prepare minutes of the Tender opening. The record of the Tender opening shall include, as a minimum: the name of the Tenderers and whether or not there is a withdrawal, substitution or modification, the Tender price per Lot if applicable, including any discounts and alternative offers and the presence or absence of a Tender Security or Tender Securing Declaration.
- 25.8** The Tenderers' representatives who are present shall be requested to sign the record. The omission of a Tenderer's signature on the record shall not invalidate the contents and affect the record.
- 25.9** A copy of the minutes of the Tender opening shall be furnished to individual Tenderers upon request.

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## **26. Confidentiality**

**26.1** Information relating to the examination, clarification, evaluation, and comparison of Tenders and recommendations for the award of a Contract shall not be disclosed to Tenderers or any other persons not officially concerned with such process until the award to the successful Tenderer has been announced.

**26.2** Any effort by a Tenderer to influence the Procuring Entity's processing of Tenders or award decisions may result in the rejection of his Tender.

**26.3** Notwithstanding sub-Clause 26.2, from the time of Tender opening to the time of Contract award, if any Tenderer wishes to contact the Procuring Entity on any matter related to the Tendering process, it should do so in writing.

## **27. Clarification of Tenders**

**27.1** To assist in the examination, evaluation, comparison of Tenders and post-qualification of the Tenderer, the Procuring Entity may, at its discretion, ask a Tenderer for clarification of its Tender including breakdown of prices. Any clarification submitted by a Tenderer that is not in response to a request by the Procuring Entity shall not be considered.

**27.2** The request for clarification and the response shall be in writing. No change in the prices or substance of the Tender shall be sought, offered, or permitted except to confirm the correction of arithmetic errors discovered by the Procuring Entity in the evaluation of Tenders in accordance with ITT Clause 29.

**27.3** From the time of Tender opening to the time of Contract award if any Tenderer wishes to contact the Procuring Entity on any matter related to the Tender it should do so in writing.

## **28. Preliminary Examination of Tenders**

**28.1** Prior to the detailed evaluation of Tenders, the Procuring Entity will determine whether:

- a) The Tender has been submitted in the required format;
- b) Any Tender Security submitted is in the required form, amount and validity period;
- c) The Tender has been signed by the person lawfully authorized to do so;
- d) The required number of copies of the Tender have been submitted;
- e) The Tender is valid for the period required;
- f) All required documents and information have been submitted; and

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- g) Any required samples have been submitted.

- 28.2** The Procuring Entity will confirm that the documents and information specified under ITT Clause 12 and ITT Clause 13 have been provided in the Tender. If any of these documents or information is missing, or is not provided in accordance with the Instructions to Tenderers, the Tender shall be rejected.
- 28.3** The Procuring Entity may waive any minor informality, nonconformity, or irregularity in a Tender which does not constitute a material deviation, provided such waiver does not prejudice or affect the relative ranking of any Tenderer
- 28.4** A substantially responsive Tender is one which conforms to all the terms, conditions, and specifications of the Tendering documents, without material deviation or reservation. A material deviation or reservation is one that:
- a) Affects in any substantial way the scope, quality, or execution of the Works;
  - b) Limits in any substantial way, inconsistent with the Tendering documents, the Procuring Entity's rights or the Tenderer's obligations under the Contract; or
  - c) If rectified, would affect unfairly the competitive position of other Tenderers presenting substantially responsive Tenders.
- 28.5** If a Tender is not substantially responsive, it will be rejected by the Procuring Entity, and may not subsequently be made responsive by correction or withdrawal of the non-conforming deviation or reservation.

## **29. Correction of Errors**

- 29.1** Tenders determined to be substantially responsive will be not be checked by the Procuring Entity for any arithmetic errors. Errors will not be corrected by the Procuring Entity as follows:
- a) If there is a discrepancy between unit prices and the total price that is obtained by multiplying the unit price and quantity, the unit price shall prevail, and the total price shall be corrected, unless in the opinion of the Procuring Entity there is an obvious misplacement of the decimal point in the unit price, in which the total price as quoted shall govern and the unit price shall be corrected;
  - b) If there is an error in a total corresponding to the addition or subtraction of subtotals, the subtotals shall prevail and the total shall be corrected; and
  - c) Where there is a discrepancy between the amounts in figures and in words, the amount in words will govern.

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- 29.2** The amount stated in the Tender will, be adjusted by the Procuring Entity in accordance with the above procedure for the correction of errors and, with, the concurrence of the Tenderer, shall be considered as binding upon the Tenderer. If the Tenderer does not accept the corrected amount, its Tender will then be rejected, and the Tender Security may be forfeited and the Tender Securing Declaration may be executed in accordance with sub-Clause 19.9.
- 30. Conversion to Single Currency**
- 30.1** To facilitate the evaluation and comparison, the Procuring Entity will convert all Tender prices expressed in the amounts in various currencies in which the Tender prices are payable to Kenya Shillings at the selling exchange rate established for similar transactions by the Central Bank of Kenya ruling on the date specified in the **Tender Data Sheet**.
- 31. Comparison of Tenders**
- 31.1** The Procuring Entity shall evaluate and compare only the Tenders determined to be substantially responsive in accordance with ITT Clause 28.
- 31.2** In evaluating the Tenders, the Procuring Entity will determine for each Tender the evaluated Tender price by adjusting the Tender price as follows:  
Making any correction for errors pursuant to ITT Clause 29;  
Excluding provisional sums and the provision, if any for contingencies in the Bill of Quantities, but including Day work , where priced competitively ; and  
Making appropriate adjustments to reflect discounts or other price modifications offered in accordance with sub-Clause 24.5.
- 31.3** The Procuring Entity may waive any minor informality or non-conformity, which does not constitute a material deviation, provided such waiver does not prejudice or affect the relative standing of any Tenderer. Variations, deviations, and alternative offers and other factors, which are in excess of the requirements of the Tendering documents or otherwise result in unsolicited benefits for the Procuring Entity will not be taken into account in Tender evaluation.
- 32. National Preference**
- 32.1** In the evaluation of Tenders the Procuring Entity shall apply exclusive preference to citizens of Kenya where:
- a) The funding is 100% from the Government of Kenya or a Kenyan body;
  - b) The amounts are below the prescribed threshold of KShs.200 million;
- 32.2** To qualify for the preference the candidate shall provide

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evidence of eligibility by:

- a) Proving Kenyan citizenship by production of a Kenyan Identity Card; or
- b) Providing proof of being a “citizen contractor” in terms of section 3(1) of the Act, i.e. being a natural person or an incorporated company wholly owned and controlled by persons who are citizens of Kenya.

**32.3** The Minister of Finance may prescribe additional preference and/or reservation schemes, for example for procurements above these thresholds. If such additional preference schemes apply, details will be given in the **Tender Data Sheet**.

**33. Determination of the Lowest Evaluated Tender**  
**34. Post-qualification of Tenderer**

**33.1** The Tender with the lowest evaluated price from among those which are eligible, compliant and substantially responsive shall be the lowest evaluated Tender.

**34.1** If specified in the **Tender Data Sheet**, post-qualification shall be undertaken.

**34.2** The Procuring Entity will determine to its satisfaction whether the Tenderer that is selected as having submitted the lowest evaluated responsive Tender is qualified to perform the contract satisfactorily, in accordance with the criteria listed in sub-Clause 13.3.

**34.3** The determination will take into account the Tenderer’s financial, technical, and production capabilities. It will be based upon an examination of the documentary evidence of the Tenderer’s qualifications submitted by the Tenderer, pursuant to sub-Clause 13.3, as well as such other information as the Procuring Entity deems necessary and appropriate. Factors not included in these Tendering documents shall not be used in the evaluation of the Tenderer’s qualifications.

**34.4** An affirmative determination will be a prerequisite for award of the contract to the Tenderer. A negative determination will result in rejection of the Tenderer’s Tender, in which event the Procuring Entity will proceed to the next lowest evaluated Tender to make a similar determination of that Tenderer’s capabilities to perform satisfactorily.

**F. Award of Contract**

**35. Criteria of Award**

**35.1** Subject to ITT Clause 35 and 36, the Procuring Entity will award the Contract to the Tenderer whose Tender has been determined to be substantially responsive to the Tendering documents and who has offered the lowest

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Evaluated Tender Price, provided that such Tenderer has been determined to be:

- a) Eligible in accordance with the provisions of ITT Clause 3;
- b) Is determined to be qualified to perform the Contract satisfactorily;
- c) Successful negotiations have been concluded.

**35.2** If, pursuant to sub-Clause 14.1, this Contract is being awarded on a “lot and package” basis, the lowest evaluated Tender price will be determined when evaluating this Contract in conjunction with other Contracts to be awarded concurrently, taking into account any discounts offered by the Tenderer for award of more than one Contract.

### **36. Clarifications**

**36.1** Clarifications may be undertaken with the lowest evaluated Tenderer relating to the following areas:

- a) A minor alteration to the technical details of the statement of requirements;
- b) Reduction of quantities for budgetary reasons, where the reduction is in excess of any provided for in the Tendering documents;
- c) A minor amendment to the Contract Data Sheet;
- d) Finalizing payment arrangements;
- e) Mobilization arrangements;
- f) Agreeing final delivery or work schedule to accommodate any changes required by the Procuring Entity;
- g) The methodology or staffing; or
- h) Clarifying details that were not apparent or could not be finalized at the time of Tendering.

**36.2** Clarifications shall not change the substance of the tender.

### **37. Procuring Entity’s Right to Accept any Tender and to Reject any or all Tenders**

**37.1** Notwithstanding ITT Clause 35, the Procuring Entity reserves the right to accept or reject any Tender, and to cancel the Tendering process and reject all Tenders, at any time prior to the award of Contract, without thereby incurring any liability to the affected Tenderer or Tenderers.

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**37.2** Notice of the rejection of all Tenders shall be given promptly within 14 days to all Contractors that have submitted Tenders.

**37.3** The Procuring Entity shall upon request communicate to any Tenderer the grounds for its rejection of its Tenders, but is not required to justify those grounds.

**38. Procuring Entities Right to Vary Quantities at the Time of Award**

**38.1** The Procuring Entity reserves the right at the time of contract award to increase or decrease the quantity of goods or related services originally specified in these Tendering documents (schedule of requirements) provided this does not exceed by the percentage indicated in the **Tender Data Sheet**, without any change in unit price or other terms and conditions of the Tender and Tendering documents.

**39. Notification of Award**

**39.1** The Tenderer whose Tender has been accepted will be notified of the award by the Procuring Entity prior to expiration of the Tender validity period by e-mail or facsimile confirmed by registered letter. This letter (hereinafter and in the Conditions of Contract called the "Letter of Acceptance") will state the sum that the Procuring Entity will pay the Contractor in consideration of the provision and maintenance of the Work(s) as prescribed by the Contract (hereinafter and in the Contract called the "Contract Price").

**39.2** The notification of award will constitute the formation of the Contract, subject to the Tenderer furnishing the Performance Security in accordance with ITT Clause 41 and signing the Contract in accordance with sub-Clause 40.2

**39.3** At the same time as the person submitting the successful Tender is notified, the Procuring Entity will notify each unsuccessful Tenderer, the name of the successful Tenderer and the Contract amount and will discharge the Tender Security and Tender Securing Declaration of the Tenderer

**39.4** If, after notification of award, a Tenderer wishes to ascertain the grounds on which its Tender or application for pre-qualification was unsuccessful, it should address its request to the secretary of the Tender Committee that authorized the award of contract. The secretary of the Tender Committee shall, within fourteen days after a request, provide written reasons as to why the Tender, proposal or application to be pre-qualified was unsuccessful. However, failure to take this opportunity to clarify



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the grounds for rejection does not affect the Tenderer's right to seek immediate review by the Public Procurement Administrative Review Board under Clause 45.

#### **40. Signing of Contract**

**40.1** Promptly, and in no case later than 14 days, after notification, Procuring Entity shall send the successful Tenderer the Agreement and Contract Data Sheet, incorporating all agreements between the parties obtained as a result of Contract negotiations.

**40.2** Within the period specified in the notification or Tender Data Sheet but not earlier than fourteen (14) days since notification of award of contract, the successful Tenderer shall sign and date the contract and return it to the Procuring Entity.

#### **41. Performance Security**

**41.1** Within thirty (30) days but after 14 days after receipt of the Letter of Acceptance, the successful Tenderer shall deliver to the Procuring Entity a Performance Security in the amount and in the form stipulated in the Tender Data Sheet and the Contract Data Sheet, denominated in the type and proportions of currencies in the Letter of Acceptance and in accordance with the Conditions of Contract.

**41.2** If the Performance Security is provided by the successful Tenderer in the form of a Bank Guarantee, it shall be issued either:

a) At the Tenderer's option, by a bank located in Kenya, or a foreign bank through a correspondent bank located in Kenya;

b) With the consent of the Procuring entity, directly by a foreign bank acceptable to the Procuring entity.

**41.3** Failure of the successful Tenderer to comply with the requirement of sub-Clause 41.1 shall constitute sufficient grounds for the annulment of the award and forfeiture of the Tender Security, in which event the Procuring Entity may make the award to the next lowest evaluated Tenderer or call for new Tenders.

#### **42. Advance Payment**

**42.1** The Procuring Entity will provide an Advance Payment as stipulated in the Conditions of Contract, subject to a maximum amount, as stated in the Tender Data Sheet.

**42.2** The Advance Payment request shall be accompanied by an Advance Payment Security

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(Guarantee) in the form provided in Section X. For the purpose of receiving the Advance Payment, the Tenderer shall make an estimate of, and include in its Tender, the expenses that will be incurred in order to commence work. These expenses will relate to the purchase of equipment, machinery, materials, and on the engagement of labour during the first month beginning with the date of the Procuring Entity's "Notice to Commence" as specified in the Contract Data Sheet.

### **43. Adjudicator**

**43.1** The Procuring Entity proposes the person named in the Tender Data Sheet to be appointed as Adjudicator under the Contract, at an hourly fee specified in the Tender Data Sheet, plus reimbursable expenses. If the Tenderer disagrees with this proposal, the Tenderer should so state in the Tender. If, in the Letter of Acceptance, the Procuring Entity has not agreed on the appointment of the Adjudicator, the Adjudicator shall be appointed by the Appointing Authority designated in the Contract Data Sheet at the request of either party.

## **G. Review of Procurement Decisions**

### **44. Right to Review**

**44.1** A Tenderer who claims to have suffered or risk suffering, loss or damage or injury as a result of breach of a duty imposed on a Procuring Entity or an Approving Authority by the Public Procurement and Disposal Act, 2005 and the Public Procurement and Disposal Regulations 2006, the procurement proceedings or processes, may seek administrative review as prescribed by the Act. The following matters, however, shall not be subject to the administrative review:

- a) The choice of procurement method;
- b) a decision by the Procuring Entity to reject all Tenders, proposals or quotations;
- c) Where a contract is signed in accordance to Section 68 of the Public Procurement and Disposal Act,2005;
- d) Where an appeal is frivolous.

### **45. Time Limit on Review**

**45.1** The Tenderer shall submit an application for review in the number of copies and pay fees as prescribed by the Public Procurement and Disposal Regulations 2006 within fourteen (14) days of the time the Tenderer became or should have become aware of the circumstances giving rise to the complaint or dispute.

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## **46. Submission of Applications for Review by the Public Procurement Administrative Review Board**

### **47. Decision by the Public Procurement Administrative Review Board**

### **48. Appeal on the decision of the review Board**

**46.1** Any application for administrative review shall be submitted in writing to the Secretary, Public Procurement Administrative Review Board on Form RB 1 at the address shown in the Tender Data Sheet. The secretary to the review board shall immediately after filing of the request, serve a copy thereof on the Procuring Entity or Director-General as the case may be.

**46.2** The application for administrative review shall be in accordance with the requirements of Regulation 73 of the Public Procurement and Disposals Regulations, 2006, including:

- a) Reasons for the complaint, including any alleged breach of the Act or Regulations;
- b) An explanation of how the provisions of the Act and or Regulation has been breached or omitted, including the dates and name of the responsible public officer, where known;
- c) Statements or other evidence supporting the complaint where available as the applicant considers necessary in support of its request;
- d) Remedies sought;
- e) Any other information relevant to the complaint.

**47.1** The Administrative Review Board shall within thirty days after receipt of an application for administrative review deliver a written decision which shall indicate:

- a) Annuling anything the Procuring Entity has done in the procurement proceedings, including annulling the procurement proceedings in their entirety;
- b) Giving directions to the Procuring Entity with respect to anything to be done or redone in the procurement proceedings;
- c) Substituting the decision of the Review Board for any decision of the Procuring Entity in the procurement proceedings;
- d) Order the payment of costs as between parties to the review.

**47.2** The decision made by the Review Board shall, be final and binding on the parties unless judicial review thereof commences within fourteen (14) days from the date of the Review Board's decision.

**48.1** Any party to the review aggrieved by the decision of the Review Board may appeal to the High Court and the

## **SECTION III: TENDER DATA SHEET**

**Data Sheet (TDS)**

**Instructions to Tenderers Clause Reference**

TDS Reference Number	ITT Clause Number	Amendments of, and Supplements to, Clauses in the Instruction to Tenderers
<b>A. Introduction</b>		
1.	1.1	The Procuring Entity is <b>The Isiolo County Government</b>
2.	1.1	Name of Project is <b>DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN OLDONYIRO WARD - ISIOLO COUNTY</b>
3.	1.2	The expected completion date of the works is <b>4 months after signing the contract</b>
4.	1.3	
5.	2.1	<p>The Objectives of the Project is <i>to drill a productive borehole in Lagamaan area to supply water for livestock and domestic use in Oldonyiro ward</i></p> <p>Financial Year is <b>2024/2025</b></p> <p>Describe works under the contracts</p> <ul style="list-style-type: none"> <li>• Drilling of a borehole</li> <li>• Borehole Equipping (SOLAR PUMPING SYSTEM)</li> <li>• Fencing</li> <li>• Construction of animal trough</li> </ul>
6.	2.2	The loan/ credit number is ..... <b>N/A.</b>
7.	5.1	Alternative Tenders are <i>Not Allowed</i>

8.	5.2	Alternative time for completion <b>Not applicable</b>
9.	3.1	Open to all eligible bidders
10.	7.3	<b>BILL OF QUANTITY FOR DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN GARBATULLA WARD - ISIOLO COUNTY</b>
11.	7.5	N/A
	7.6	N/A

#### B. Tendering Documents

<b>B. Tendering Documents</b>		
12.	8.2	The number of copies to be completed and returned with the Tender is <b>One Original and one Copy.</b>
13.	8.1	Address for clarification of Tendering Document is <b>Head of procurement, Isiolo county Government P.O Box 36-60300 Isiolo</b>
14.	8.2	Period to Respond to request for clarification by the Procuring Entity <b><u>7 days</u></b>  Period Prior to deadline for submission of Tenders for Tenderers to request clarification <b><u>14 days</u></b>

#### C. Preparation of Tenders

15.	11.1	Language of Tender and all correspondence shall be <b>English</b>																																	
16.	13.3	<p>Other information or materials required to be completed and submitted by Tenderers and of which will form the</p> <p><b>EVALUATION CRITERIA</b></p> <p>The following requirements must be met by the tenderer notwithstanding other requirements in the tender documents-: All the document submitted must be serialized</p> <p><b>Mandatory Requirements (MR)</b></p> <table border="1" data-bbox="507 745 1390 2152"> <thead> <tr> <th data-bbox="507 745 616 913">No.</th> <th data-bbox="616 745 1209 913">Requirement</th> <th data-bbox="1209 745 1390 913">Responsive or Non Responsive</th> </tr> </thead> <tbody> <tr> <td data-bbox="507 913 616 1025">MR 1</td> <td data-bbox="616 913 1209 1025">Must submit a copy of certificate of Registration/Incorporation</td> <td data-bbox="1209 913 1390 1025"></td> </tr> <tr> <td data-bbox="507 1025 616 1137">MR 2</td> <td data-bbox="616 1025 1209 1137">Must submit a copy of valid tax compliance Certificate</td> <td data-bbox="1209 1025 1390 1137"></td> </tr> <tr> <td data-bbox="507 1137 616 1249">MR 3</td> <td data-bbox="616 1137 1209 1249">Must fill the bill of quantities in the format Provided</td> <td data-bbox="1209 1137 1390 1249"></td> </tr> <tr> <td data-bbox="507 1249 616 1413">MR 4</td> <td data-bbox="616 1249 1209 1413">Must dully fill, signed and stamp the <b>Form Of Tender</b> in the format provided and signed by the authorized person in line with CR 12</td> <td data-bbox="1209 1249 1390 1413"></td> </tr> <tr> <td data-bbox="507 1413 616 1576">MR 5</td> <td data-bbox="616 1413 1209 1576">Must Provide tender security of 1% ( 80,000.00) (Bank Guarantee) valid for 150 days from the date of tender opening</td> <td data-bbox="1209 1413 1390 1576"></td> </tr> <tr> <td data-bbox="507 1576 616 1740">MR 6</td> <td data-bbox="616 1576 1209 1740"><b>Power of attorney proof authorizing the signatory of the tender to commit the tenderer if person signing is not the director.</b></td> <td data-bbox="1209 1576 1390 1740"></td> </tr> <tr> <td data-bbox="507 1740 616 1832">MR 7</td> <td data-bbox="616 1740 1209 1832">Copy of valid registration certificate from NCA 8 Water works and above</td> <td data-bbox="1209 1740 1390 1832"></td> </tr> <tr> <td data-bbox="507 1832 616 1946">MR 8</td> <td data-bbox="616 1832 1209 1946">Copy of valid practicing License -2024 from NCA 8 water works and above</td> <td data-bbox="1209 1832 1390 1946"></td> </tr> <tr> <td data-bbox="507 1946 616 2000">MR-9</td> <td data-bbox="616 1946 1209 2000">Copy of valid Business permit for the year 2024</td> <td data-bbox="1209 1946 1390 2000"></td> </tr> <tr> <td data-bbox="507 2000 616 2152">MR 10</td> <td data-bbox="616 2000 1209 2152">Dully filled, signed and stamped <b>Confidential Business Questionnaire in the format provided.</b></td> <td data-bbox="1209 2000 1390 2152"></td> </tr> </tbody> </table>	No.	Requirement	Responsive or Non Responsive	MR 1	Must submit a copy of certificate of Registration/Incorporation		MR 2	Must submit a copy of valid tax compliance Certificate		MR 3	Must fill the bill of quantities in the format Provided		MR 4	Must dully fill, signed and stamp the <b>Form Of Tender</b> in the format provided and signed by the authorized person in line with CR 12		MR 5	Must Provide tender security of 1% ( 80,000.00) (Bank Guarantee) valid for 150 days from the date of tender opening		MR 6	<b>Power of attorney proof authorizing the signatory of the tender to commit the tenderer if person signing is not the director.</b>		MR 7	Copy of valid registration certificate from NCA 8 Water works and above		MR 8	Copy of valid practicing License -2024 from NCA 8 water works and above		MR-9	Copy of valid Business permit for the year 2024		MR 10	Dully filled, signed and stamped <b>Confidential Business Questionnaire in the format provided.</b>	
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		<b>MR 11</b>	<b>Dully filled, signed and stamped ANTI-CORRUPTION DECLARATION COMITMENT/ PLEDGE in the format provided</b>	

**At this stage, the tenderer's submission will either be responsive in the entire mandatory requirement (MR) above or non – responsive. The non- responsive submission will be eliminated from the entire evaluation process and will not be considered further.**

**Technical Evaluation.**

No.	PARAMETER	MAXIMUM SCORE
<b>1</b>	<b>Relevant Experience works</b>	
	Experience as a Contractor in drilling, test pumping ,and equipping of boreholes. At least 2 No. complete projects. <b>( Provide signed contracts and completion certificates for works done for at least the last 3 years.</b>	<b>20</b>
	<b>General Experience</b> Experience in other construction works for the last 5 years	<b>5</b>
	<b>Total score for Relevant Experience</b>	<b>25</b>
<b>2</b>	<b>Equipments</b>	
	Drilling rig, comressor , Mudpump unit, Support Lorry, Test pumping unit complete with all accessories, - proof of ownership and lease, must be provided i.e Attach logbooks, Hire or lease agreement	Owned <b>25</b>
		50% owned and 50% Leased <b>20</b>
		100% leased <b>15</b>
	<b>Total score for equipments</b>	<b>25</b>
<b>3</b>	<b>Key Personnel</b>	
	Site Agent Qualification	Degree <b>10</b>



			Hydrogeologist /Geologist/Groundwater technologists/Civil/Water Engineering	HND	<b>8</b>
				Diploma	<b>6</b>
			Relevant experience	3 – 5 years	<b>5</b>
				1-3 years	<b>3</b>
		<b>Driller</b>	With certificate in drilling		<b>5</b>
			With no certificate		<b>2</b>
			Relevant experience	3 – 5 years	<b>2</b>
			Relevant experience	1-2 years	<b>1</b>
		Electro mechanical technician (6 marks)	Qualification- Electro mechanical technician	Diploma and above  Certificate	<b>4</b>  2
		Manson	Qualification	Certificate in Masonry works	<b>2</b>
		Plumber	Qualification	Certificate plumbing works	<b>2</b>
		<b>Total score for Key Personnel</b>			<b>30</b>
<b>4</b>	<b>Financial Capacity</b>				
		Audited Accounts- financial capability of the firm based on information provided in the last 2 years audited account 2021 – 2022), (2022 - 2023) Attach Audited report dully signed by Registered Auditor			<b>5</b>

	Annual volume( turn over) of construction work for the successful Tenderer in any of the last 2 years shall be: <b>Ksh 10 million. the work done</b>	<b>5</b>
	Bank statements (last six months to date of tender)	<b>5</b>
	Proposed program (Work methodology and cash flow estimates)	<b>5</b>
	<b>Total score for financial capacity</b>	<b>20%</b>
	<b>TOTAL TECHNICAL SCORE</b>	<b>100%</b>

**Only bidders who score 60% and above will be subject to financial evaluation. Those who score below 60% will be eliminated at this stage from further evaluation.**

**The authority will verify information submitted. Any form of forgery or misinformation will lead to cancellation of the bid**

**When a bidder applies for more than 1 job the aggregate capacity to undertake the works will be considered during evaluation**

17.	13.4	In the case of joint venture each partner shall submit information required under Clause ITT Clause 13.4. In addition, the Tenderer shall furnish the following,  <ul style="list-style-type: none"> <li>a) <b>The Power of the attorney</b></li> <li>b) <b>Audited books of account with a turnover of at least Ksh 40 Million for the last two years.</b></li> </ul>
18.	16.4	The price shall be <i>fixed</i>  Information to be submitted with the Tender are:  <ul style="list-style-type: none"> <li>i) <b>The basic rates of materials and services</b></li> </ul>
19.	17.1	The currency in which the prices shall be quoted shall be:  <b><i>Kenyan Shilling</i></b>
20.	17.2	The authority for establishing the rates of exchange shall be

	<b>30.2</b>	N/A.  The applicable date for exchange rates for tendering and evaluation purposes N/A
<b>21.</b>	<b>18.1</b>	The Tender validity period shall be <b>120 days</b> .
<b>22.</b>	<b>19.1</b>	<b>The amount of Tender Security shall be 1% of contract sum in form of bank guarantee valid for 150 day from the date of opening as stated above.</b>
<b>23.</b>	<b>20.1</b>	In addition to the original of the Tender, the Tenderer <b>should submit 1 copy of the Tender document</b>
<b>24.</b>	<b>20.2</b>	Written confirmation of authorization are <i>power of attorney</i> – <i>copies of original documents to be provided as proof authorizing the signatory of the tender to commit the tenderer.</i>  <i>The form of tender must be fully filled and signed by the authorized person</i>

**D. Submission of Tenders**

<b>25.</b>	<b>21.2 a)</b>	<p style="text-align: center;"><b>Head of procurement</b></p> <p>Tenders shall be submitted to <b>County Government Of Isiolo</b> <b>P. o Box 36-60300 Isiolo</b> <b>ISILOLO -TOWN</b></p>
<b>26.</b>	<b>21.2 b)</b>	<p>Project name ... <u>DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN GARBATULLA WARD - ISILOLO COUNT</u></p> <p>Tender number... <b>ICG/FIN/006/2024-2025</b></p> <p>Time and date for submission:- <b>24<sup>TH</sup> AUGUST 2024 at 11.00 AM</b></p>
<b>27.</b>	<b>22.1</b>	<p>The deadline for Tender submission is</p> <p>a) <b>Day: SATURDAY</b></p> <p>b) <b>Date 24<sup>TH</sup> AUGUST 2024</b></p>

		c) <b>Time ...11.00A.M.....</b>
28.	22.3	The extension of the deadline for submission of Tenders shall be made not later than N/A.
29	24.4	Expiry of Tender validity is <b>120 days</b>

<b>E. Opening and Evaluation of Tenders</b>		
29.	25.1	The Tender opening shall take place at: <b><u>Isiolo County Government</u></b> <b><u>Treasury Office</u></b> City/Town ..... <b>ISIOLO</b> ..... Country <b>Kenya</b> Date <b>24<sup>TH</sup> AUGUST 2024.</b> Time <b>11.00AM</b>
30.	32.3	Additional Preference <i>Not applicable</i>
31.	34.1	Post- qualification <b>will be undertaken</b>
32.	38.1	Percentage for quantities increase or decrease is <b>Nil</b>
<b>F. Award of Contract</b>		
33.	41.1	The amount of Performance Security shall be <b>10% of the contract price</b>
34.	42.1	The Advance Payment shall be ... <b>0% of the contract price</b>
35.	43.1	The proposed adjudicator for the project is: <b>The Institution of Engineers of Kenya... the proposed adjudicator] whose hourly rate shall be determined by the Institution</b>
<b>G. Review of Procurement Decisions</b>		
37.	46.1	The address for submitting appeals to Administrative Review Board The Secretary, Public Procurement Administrative Review Board , The Public Procurement Oversight Authority,

	<p>10<sup>th</sup> Floor ,National Bank House,  P.O. Box 58583-00200,  NAIROBI, Kenya.  Tel: +254 (0) 20 3244000</p>
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**SECTION IV: GENERAL CONDITIONS OF CONTRACT**

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## A. General

### 1. Definitions

1.1 Boldface type is used to identify defined terms.

The **Adjudicator** is the person appointed jointly by the Procuring Entity and the Contractor to resolve disputes in the first instance, as provided for in Clauses 27 and 28 hereunder.

**Bill of Quantities** means the priced and completed Bill of Quantities forming part of the Tender.

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**Compensation Events** are those defined in Clause 47 hereunder.

The **Completion Date** is the date of completion of the Works as certified by the Project Manager, in accordance with Sub-Clause 58.1.

The **Contract** is the Contract between the Procuring Entity and the Contractor to execute, complete, and maintain the Works. It consists of the documents listed in Clause 2.3 below.

The **Contractor** is a person or corporate body whose Tender to carry out the Works has been accepted by the Procuring Entity.

The **Contractor's Tender** is the completed Tendering document submitted by the Contractor to the Procuring Entity.

The **Contract Price** is the price stated in the Letter of Acceptance and thereafter as adjusted in accordance with the provisions of the Contract.

**Days** are calendar days; months are calendar months.

**Dayworks** are varied work inputs subject to payment on a time basis for the Contractor's employees and Equipment, in addition to payments for associated Materials and Plant.

A **Defect** is any part of the Works not completed in accordance with the Contract.

The **Defects Liability Certificate** is the certificate issued by the Project Manager upon correction of defects by the Contractor.

The **Defects Liability Period** is the period named in the **Contract Data Sheet** and calculated from the Completion Date.

**Drawings** include calculations and other information provided or approved by the Project Manager for the execution of the Contract.

The **Procuring Entity** is the party who employs the Contractor to carry out the Works.

**Equipment** is the Contractor's machinery and vehicles brought temporarily to the Site to construct the Works.

The **Initial Contract Price** is the Contract Price listed in the Procuring Entity's Letter of Acceptance.

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The **Intended Completion Date** is the date on which it is intended that the Contractor shall complete the Works. The Intended Completion Date is specified in the **Contract Data Sheet**. The Intended Completion Date may be revised only by the Project Manager by issuing an extension of time or an acceleration order.

**Materials** are all supplies, including consumables, used by the Contractor for incorporation in the Works.

**Plant** is any integral part of the Works that shall have a mechanical, electrical, chemical, or biological function.

The **Project Manager** is the person named in the **Contract Data Sheet** (or any other competent person appointed by the Procuring Entity and notified to the Contractor, to act in replacement of the Project Manager) who is responsible for supervising the execution of the Works and administering the Contract and shall be an “Architect” or a “Quantity Surveyor” registered under the Architects and Quantity Surveyors Act Cap 525 or an “Engineer” registered under Engineers Registration Act Cap 530.

The **Site** is the area defined as such in the **Contract Data Sheet**.

**Site Investigation Reports** are those that were included in the Tendering documents and are factual and interpretative reports about the surface and subsurface conditions at the Site.

**Specification** means the Specification of the Works included in the Contract and any modification or addition made or approved by the Project Manager.

The **Start Date** is given in the **Contract Data Sheet**. It is the latest date when the Contractor shall commence execution of the Works. It does not necessarily coincide with any of the Site Possession Dates.

A **Subcontractor** is a person or corporate body who has a Contract with the Contractor to carry out a part of the work in the Contract, which includes work on the Site.

**Temporary Works** are works designed, constructed, installed, and removed by the Contractor that are needed for construction or installation of the Works.

A **Variation** is an instruction given by the Project Manager that varies the Works.

The **Works** are what the Contract requires the Contractor to construct, install, and turn over to the Procuring Entity, as defined in the **Contract Data Sheet**.

“**Force Majeure**” means an event which is beyond the reasonable control of a Party and which makes a Party’s performance of its obligations under the Contract impossible or so impractical as to be considered impossible under the circumstances.

**2. Interpretation**      2.1 In interpreting these Conditions of Contract, singular also



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means plural, male also means female or neuter, and the other way round. Headings have no significance. Words have their normal meaning under the language of the Contract unless specifically defined. The Project Manager will provide instructions clarifying queries about these Conditions of Contract.

- 2.2 If sectional completion is specified in the **Contract Data Sheet**, references in the Conditions of Contract to the Works, the Completion Date, and the Intended Completion Date apply to any Section of the Works (other than references to the Completion Date and Intended Completion Date for the whole of the Works).
- 2.3 The documents forming the Contract shall be interpreted in the order of priority given in the **Contract Data Sheet**:
- (1) Agreement;
  - (2) Letter of Acceptance;
  - (3) Contract Data Sheet;
  - (4) Conditions of Contract;
  - (5) Technical Specifications;
  - (6) Contractor's Tender;
  - (7) Drawings;
  - (8) Bill of Quantities; and
  - (9) Any other document listed in the **Contract Data Sheet** as forming part of the Contract.

### **3. Language, Law, Fraud and Corruption**

3.1 The language of the Contract and the law governing the Contract are stated in the **Contract Data Sheet**.

3.2 The Government requires that Procuring Entities (including beneficiaries of Government funded projects) as well as Tenderers/Suppliers/Contractors under Government financed contracts, observe the highest standard of ethics during the procurement and execution of such contracts. It is the responsibility of the Procuring Entity to ensure that Tenderers, suppliers, and contractors and their subcontractors observe the highest standard of ethics during the procurement and execution of such contracts. In pursuance of this policy:

For the purpose of this provision, the following definitions are provided:

- (i). **“Corruption”** has the meaning assigned to it in the

includes the offering, giving, receiving or soliciting of anything of value to influence the action of a public official in the procurement or disposal process or in contract execution;

(ii). **“Fraudulent Practice”** includes a misrepresentation

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of fact in order to influence a procurement or disposal process or the execution of a contract to the detriment of the Procuring Entity and includes collusive practices amongst Tenderers prior to or after Tender submission designed to establish Tender prices at artificial non competitive levels and deprive the Procuring Entity of the benefits of free and open competition;

- (iii). **“Collusive Practice”** means an arrangement between two or more suppliers, contractors and subcontractors designed to achieve an improper purpose, including to influence improperly the actions of the Procuring Entity prior to or after Tender submission , designed to establish Tender prices at artificial non competitive levels and to deprive the Procuring Entity of the benefit of free and open competition;
- (iv). **“Coercive Practice”** means impairing or harming, or threatening to impair or harm, directly or indirectly a supplier, contractor or subcontractor or the property of any of them to influence improperly the actions of a Procuring Entity;
- (v). **“Obstructive Practice”** means deliberately destroying, falsifying, altering or concealing of evidence material to the investigation or making false statements to investigators in order to materially impede an investigation into allegations of a corrupt, fraudulent, coercive or collusive practice; and /or threatening, harassing or intimidating any party to prevent it from disclosing its knowledge of matters relevant to the investigation or from pursuing the investigation.

A Procuring Entity has the right to require that Tenderers, suppliers, and contractors and their subcontractors permit persons duly appointed by **EACC/PPRA/KNAO** to inspect their accounts and records and other documents relating to the Tender submission and contract performance;

The Procuring Entity will reject a proposal for award if it determines that the Tenderer recommended for award has engaged in corrupt, fraudulent practices or others stated under Clause 44.1.a in competing for the contract;

In pursuit of the policy defined in sub-Clause 44.1 the Procuring Entity will cancel the portion of the funds allocated to a contract for goods, works, or services if it at any time determines that corrupt or fraudulent practices were engaged in by representatives of the Procuring Entity or Approving Authority or of a beneficiary of the funds during the procurement or the execution of that contract;

In the event that the Procuring Entity or Approving Authority does not take timely and appropriate action satisfactory to the Government of Kenya to remedy the situation, then the

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Director-General may order an investigation of procurement proceedings for the purpose of determining whether there has been a breach of the Public Procurement and Disposal Act, 2005.

3.3 The Director-General may, on the advice of the Advisory Board, debar a person from participating in procurement proceedings on the ground that the person has committed an offence under the Public Procurement and Disposal Act, 2005. A debarment shall be for a period of time of not less than five years. Before a person is so debarred, he/she will be given an opportunity to make representations to the Director-General and may request the Review Board to review the debarment.

3.4 Any communication between the Tenderers and the Procuring Entity related to matters of alleged fraud or corruption must be made in writing.

**4. Confidentiality** 4.1 The Service Providers, their Subcontractors, and the Personnel of either of them shall not disclose any proprietary or confidential information relating to the Project, the Services, this Contract, or the Procuring Entity's business or operations without the prior written consent of the Procuring Entity.

**5. Project Manager's Decisions** 1 Except where otherwise specifically stated, the Project Manager will decide contractual matters between the Procuring Entity and the Contractor in the role representing the Procuring Entity.

**6. Delegation** 1 The Project Manager may delegate any of his duties and responsibilities to other people except to the Adjudicator, after notifying the Contractor, and may cancel any delegation after notifying the Contractor.

**7. Communications** 1 Communications between parties that are referred to in the Conditions shall be effective only when in writing. A notice shall be effective only when it is delivered.

**8. Subcontracting** 1 The Contractor may subcontract with the approval of the Project Manager, but may not assign the Contract without the approval of the Procuring Entity in writing. Subcontracting shall not alter the Contractor's obligations.

**9. Other Contractors** .1 The Contractor shall cooperate and share the Site with other contractors, public authorities, utilities, and the Procuring Entity between the dates given in the Schedule of Other Contractors, as referred to in the **Contract Data Sheet**. The Contractor shall also provide facilities and services for them as described in the Schedule. The Procuring Entity may modify the Schedule of Other Contractors, and shall notify the Contractor of any such modification

**10. Personnel** 0.1 The Contractor shall employ the key personnel named in the Schedule of Key Personnel, as referred to in the **Contract Data Sheet**, who shall be appropriately qualified and registered with the appropriate bodies to carry out the functions stated in the

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Schedule or other personnel approved by the Project Manager. The Project Manager will approve any proposed replacement of key personnel only if their relevant qualifications and abilities are substantially equal to or better than those of the personnel listed in the Schedule.

10.2 If the Project Manager asks the Contractor to remove a person who is a member of the Contractor's staff or work force, stating the reasons, the Contractor shall ensure that the person leaves the Site within seven days and has no further connection with the work in the Contract.

**11. Procuring  
Entity's and  
Contractor's  
Risks**

11.1 The Procuring Entity carries the risks which this Contract states are Procuring Entity's risks, and the Contractor carries the risks which this Contract states are Contractor's risks.

**12. Procuring  
Entity's Risks**

12.1 From the Start Date until the Defects Correction Certificate has been issued, the following are Procuring Entity's risks:

a) The risk of personal injury, death, or loss of or damage to property (excluding the Works, Plant, Materials, and Equipment), which are due to:

(i) Use or occupation of the Site by the Works or for the purpose of the Works, which is the unavoidable result of the Works; or

(ii) Negligence, breach of statutory duty, or interference with any legal right by the Procuring Entity or by any person employed by or contracted to him except the Contractor.

b) The risk of damage to the Works, Plant, Materials, and Equipment to the extent that it is due to a fault of the Procuring Entity or in the Procuring Entity's design, or due to war or radioactive contamination directly affecting the country where the Works are to be executed.

12.2 From the Completion Date until the Defects Correction Certificate has been issued, the risk of loss of or damage to the Works, Plant, and Materials is an Procuring Entity's risk except loss or damage due to:

(a) A Defect which existed on the Completion Date;

(b) An event occurring before the Completion Date, which was not itself an Procuring Entity's risk; or

(c) The activities of the Contractor on the Site after the Completion Date.

**13. Contractor's  
Risks**

13.1 From the Starting Date until the Defects Correction Certificate has been issued, the risks of personal injury, death, and loss of or damage to property (including, without limitation, the Works, Plant, Materials, and Equipment) which are not Procuring Entity's risks are Contractor's risks.

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## 14. Insurance

4.1 The Contractor shall provide, in the joint names of the Procuring Entity and the Contractor, insurance cover from the Start Date to the end of the Defects Liability Period, in the amounts and deductibles stated in the **Contract Data Sheet** for the following events which are due to the Contractor's risks:

- (a) Loss of or damage to the Works, Plant, and Materials;
- (b) Loss of or damage to Equipment;
- (c) Loss of or damage to property (except the Works, Plant, Materials, and Equipment) in connection with the Contract; and
- (d) Personal injury or death.

4.2 Policies and certificates for insurance shall be delivered by the Contractor to the Project Manager for the Project Manager's approval before the Start Date. All such insurance shall provide for compensation to be payable in the types and proportions of currencies required to rectify the loss or damage incurred.

4.3 If the Contractor does not provide any of the policies and certificates required, the Procuring Entity may effect the insurance which the Contractor should have provided and recover the premiums the Procuring Entity has paid from payments otherwise due to the Contractor or, if no payment is due, the payment of the premiums shall be a debt due.

4.4 Alterations to the terms of insurance shall not be made without the approval of the Project Manager.

4.5 Both parties shall comply with any conditions of the insurance policies.

## 15. Site Investigation Reports

5.1 The Contractor, in preparing the Tender, shall rely on any Site Investigation Reports referred to in the **Contract Data Sheet**, supplemented by any information available to the Tenderers.

## 16. Queries about the Contract Data Sheet

5.1 The Project Manager will clarify queries on the **Contract Data Sheet**.

## 17. Contractor to Construct the Works

7.1 The Contractor shall construct and install the Works in accordance with the Specifications and Drawings.

## 18. Commencement and Completion

3.1 The Contractor may commence execution of the Works on the Start Date and shall carry out the Works in accordance with the Programme submitted by the Contractor, as updated with the approval of the Project Manager, and complete them by the Intended Completion Date.

## 19. Approval by the Project Manager

3.1 The Contractor shall submit Specifications and Drawings showing the proposed Temporary Works to the Project Manager, who is to approve them if they comply with the Specifications and Drawings.

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- 2.2 The Contractor shall be responsible for the design of Temporary Works.
- 2.3 The Project Manager's approval shall not alter the Contractor's responsibility for design of the Temporary Works.
- 2.4 The Contractor shall obtain approval of third parties to the design of the Temporary Works, where required.
- 2.5 All Drawings prepared by the Contractor for the execution of the temporary or permanent Works, are subject to prior approval by the Project Manager before their use.
- 20. Protection of the Environment**
- 2.1 The Contractors shall take all reasonable steps to protect the environment and to limit damage and nuisance to people and property resulting from pollution, noise and other results of his operations.
- 2.2 The Contractors shall ensure that emissions, surface discharges and effluent from his activities shall not exceed prescribed values in the environmental laws.
- 21. Labour Laws**
- 1.2 The Contractor shall comply with all the relevant labour laws applicable in the Country, including laws relating to workers employment, working hours, health, safety, welfare, and immigration, and shall allow them all their legal rights.
- 1.2 The Contractor shall require his employees to obey all applicable laws, including those concerning safety at work.
- 22. Health and Safety**
- 2.1 The Contractor shall at all times take all reasonable precautions to maintain the health and safety of his personnel.
- 2.2 The Contractor shall ensure that first aid facilities are available at all times at the site and that suitable arrangements are made for all necessary welfare and hygiene requirements and for the prevention of epidemics.
- 2.3 The Contractor shall notify the Procuring Entity details of any accident as soon as practicable after its occurrence. The Contractor shall maintain records and make reports concerning health, safety, and welfare of persons, and damage to the property, as the Procuring Entity may reasonably require.
- 2.4 The Contractor shall conduct an HIV-Aids awareness programme, and shall take other such measures as specified in the **Contract Data Sheet** to reduce the risk of transfer of HIV virus between and among Contractor personnel, the Procuring Entity's Staff and the surrounding community.
- 23. Discoveries**
- 3.1 Anything of historical or other interest or of significant value unexpectedly discovered on the Site shall be the property of the Procuring Entity. The Contractor shall notify the Project Manager of such discoveries and carry out the Project Manager's instructions for dealing with them.

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- 24. Possession of the Site** 24.1 The Procuring Entity shall give possession of all parts of the Site to the Contractor. If possession of a part is not given by the date stated in the **Contract Data Sheet**, the Procuring Entity will be deemed to have delayed the start of the relevant activities, and this will be a Compensation Event.
- 25. Access to the Site** 25.1 The Contractor shall allow the Project Manager and any person authorized by the Project Manager access to the Site and to any place where work in connection with the Contract is being carried out or is intended to be carried out.
- 26. Instructions, Inspections and Audits** 26.1 The Contractor shall carry out all instructions of the Project Manager which comply with the applicable laws where the Site is located.
- 26.2 The Contractor shall permit the Kenya Government to inspect the Contractor's accounts and records relating to the performance of the Contractor and to have them audited by auditors appointed by the Kenya Government, if so required by the Kenya Government
- 27. Disputes** 27.1 If the Contractor believes that a decision taken by the Project Manager was either outside the authority given to the Project Manager by the Contract or that the decision was wrongly taken, the decision shall be referred to the Adjudicator within 14 days of the notification of the Project Manager's decision.
- 28. Procedure for Disputes** 28.1 The Adjudicator shall give a decision in writing within 28 days of receipt of a notification of a dispute.
- 28.2 The Adjudicator shall be paid by the hour at the rate specified in the **Tender Data Sheet** and **Contract Data Sheet**, together with reimbursable expenses of the types specified in the **Contract Data Sheet**, and the cost shall be divided equally between the Procuring Entity and the Contractor, whatever decision is reached by the Adjudicator. Either party may refer a decision of the Adjudicator to an Arbitrator within 28 days of the Adjudicator's written decision. If neither party refers the dispute to arbitration within the above 28 days, the Adjudicator's decision will be final and binding.
- 28.3 The arbitration shall be conducted in accordance with the arbitration procedure published by the institution named and in the place shown in the **Contract Data Sheet**.
- 29. Replacement of Adjudicator** 29.1 Should the Adjudicator resign or die, or should the Procuring Entity and the Contractor agree that the Adjudicator is not functioning in accordance with the provisions of the Contract, a new Adjudicator will be jointly appointed by the Procuring Entity and the Contractor. In case of disagreement between the Procuring Entity and the Contractor, within 30 days, the Adjudicator shall be designated by the Appointing Authority designated in the **Contract Data Sheet** at the request of either party, within 14 days of receipt of such request.



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## **B. Time Control**

- 30. Programme**
- 30.1 Within the time stated in the **Contract Data Sheet**, the Contractor shall submit to the Project Manager for approval a Programme showing the general methods, arrangements, order, and timing for all the activities in the Works.
- 30.2 An update of the Programme shall be a programme showing the actual progress achieved on each activity and the effect of the progress achieved on the timing of the remaining work, including any changes to the sequence of the activities.
- 30.3 The Contractor shall submit to the Project Manager for approval an updated Programme at intervals no longer than the period stated in the **Contract Data Sheet**. If the Contractor does not submit an updated Programme within this period, the Project Manager may withhold the amount stated in the **Contract Data Sheet** from the next payment certificate and continue to withhold this amount until the next payment after the date on which the overdue Programme has been submitted.
- 30.4 The Project Manager's approval of the Programme shall not alter the Contractor's obligations. The Contractor may revise the Programme and submit it to the Project Manager again at any time. A revised Programme shall show the effect of Variations and Compensation Events
- 31. Extension of the Intended Completion Date**
- 31.1 The Project Manager shall extend the Intended Completion Date if a Compensation Event occurs or a Variation is issued which makes it impossible for Completion to be achieved by the Intended Completion Date without the Contractor taking steps to accelerate the remaining work, which would cause the Contractor to incur additional cost.
- 31.2 The Project Manager shall decide whether and by how much to extend the Intended Completion Date within 21 days of the Contractor asking the Project Manager for a decision upon the effect of a Compensation Event or Variation and submitting full supporting information. If the Contractor has failed to give early warning of a delay or has failed to cooperate in dealing with a delay, the delay by this failure shall not be considered in assessing the new Intended Completion Date.
- 32. Acceleration**
- 32.1 When the Procuring Entity wants the Contractor to finish before the Intended Completion Date, the Project Manager will obtain priced proposals for achieving the necessary acceleration from the Contractor. If the Procuring Entity accepts these proposals, the Intended Completion Date will be adjusted accordingly and confirmed by both the Procuring Entity and the Contractor.
- 32.2 If the Contractor's priced proposals for acceleration are accepted by the Procuring Entity, they shall be incorporated in the Contract Price and treated as a Variation.
- 33. Delays**
- 33.1 The Project Manager may instruct the Contractor to delay the start

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**Ordered by  
the Project  
Manager**

or progress of any activity within the Works.

**34. Management  
Meetings**

4.1 Either the Project Manager or the Contractor may require the other to attend a management meeting. The business of a management meeting shall be to review the plans for remaining work and to deal with matters raised in accordance with the early warning procedure.

4.2 The Project Manager shall record the business of management meetings and provide copies of the record to those attending the meeting and to the Procuring Entity. The responsibility of the parties for actions to be taken shall be decided by the Project Manager either at the management meeting or after the management meeting and stated in writing to all who attended the meeting.

**35. Early  
Warning**

5.1 The Contractor shall warn the Project Manager at the earliest opportunity of specific likely future events or circumstances that may adversely affect the quality of the work, increase the Contract Price or delay the execution of the Works. The Project Manager may require the Contractor to provide an estimate of the expected effect of the future event or circumstance on the Contract Price and Completion Date. The estimate shall be provided by the Contractor as soon as reasonably possible.

5.2 The Contractor shall cooperate with the Project Manager in making and considering proposals for how the effect of such an event or circumstance can be avoided or reduced by anyone involved in the work and in carrying out any resulting instruction of the Project Manager.

**C. Quality Control**

**36. Identifying  
Defects**

36.1 The Project Manager shall check the Contractor's work and notify the Contractor of any Defects that are found. Such checking shall not affect the Contractor's responsibilities. The Project Manager may instruct the Contractor to search for a Defect and to uncover and test any work that the Project Manager considers may have a Defect.

**37. Tests**

37.1 If the Project Manager instructs the Contractor to carry out a test not specified in the Specification to check whether any work has a Defect and the test shows that it does, the Contractor shall pay for the test and any samples. If there is no Defect, the test shall be a Compensation Event.

**38. Correction of  
Defects**

38.1 The Project Manager shall give notice to the Contractor of any Defects before the end of the Defects Liability Period, which begins at Completion, and is defined in the **Contract Data Sheet**. The Defects Liability Period shall be extended for as long as Defects remain to be corrected.

38.2 Every time notice of a Defect is given, the Contractor shall correct the notified Defect within the length of time specified by

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the Project Manager's notice.

- 3.3 If the Contractor has not corrected a defect within the time specified in the Procuring Entity's notice, a penalty for lack of performance will be paid by the Contractor. The amount to be paid will be calculated as a percentage of the cost of having the defect correct, assessed as described in Clause 39.

**39. Uncorrected Defects**

- 39.1 If the Contractor has not corrected a Defect within the time specified in the Project Manager's notice, the Project Manager will assess the cost of having the Defect corrected, and the Contractor will pay this amount.

**D. Cost Control**

**40. Bill of Quantities**

- 40.1 The Bill of Quantities shall contain items for the construction, installation, testing, and commissioning work to be done by the Contractor.
- 40.2 The Bill of Quantities is used to calculate the Contract Price. The Contractor shall be paid for the quantity of the work done at the rate in the Bill of Quantities for each item.

**41. Changes in the Quantities**

- 41.1 If the final quantity of the work done differs from the quantity in the Bill of Quantities for the particular item by more than 25 percent, provided the change exceeds 1 percent of the Initial Contract Price, the Project Manager shall adjust the rate to allow for the change.
- 41.2 The Project Manager shall not adjust rates from changes in quantities if thereby the Initial Contract Price is exceeded by more than 15 percent, except with the prior approval of the Procuring Entity.
- 41.3 If requested by the Project Manager, the Contractor shall provide the Project Manager with a detailed cost breakdown of any rate in the Bill of Quantities.

**42. Variations**

- 42.1 All Variations shall be included in the updated Programmes produced by the Contractor.

**43. Payments for Variations**

- 43.1 The Contractor shall provide the Project Manager with a quotation for carrying out the Variation when requested to do so by the Project Manager. The Project Manager shall assess the quotation, which shall be given within seven days of the request or within any longer period stated by the Project Manager and before the Variation is ordered.
- 43.2 If the work in the Variation corresponds with an item description in the Bill of Quantities and if, in the opinion of the Project Manager, the quantity of work is above the limit stated in Sub-Clause 41.1 or the timing of its execution do not cause the cost per unit of quantity to change, the rate in the Bill of Quantities shall be used to calculate the value of the Variation. If the cost per unit of quantity changes, or if the nature or timing of the work in the Variation does not correspond with items in

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the Bill of Quantities, the quotation by the Contractor shall be in the form of new rates for the relevant items of work.

- 3.3 If the Contractor's quotation is unreasonable, the Project Manager may order the Variation and make a change to the Contract Price, which shall be based on the Project Manager's own forecast of the effects of the Variation on the Contractor's costs.
- 3.4 If the Project Manager decides that the urgency of varying the work would prevent a quotation being given and considered without delaying the work, no quotation shall be given and the Variation shall be treated as a Compensation Event.
- 3.5 The Contractor shall not be entitled to additional payment for costs that could have been avoided by giving early warning.

#### **44. Cash Flow Forecasts**

- 4.1 When the Programme is updated, the Contractor shall provide the Project Manager with an updated cash flow forecast. The cash flow forecast shall include different currencies, as defined in the Contract, converted as necessary using the Contract exchange rates.

#### **45. Payment Certificates**

- 5.1 The Contractor shall submit to the Project Manager monthly statements of the estimated value of the work executed less the cumulative amount certified previously.
- 5.2 The Project Manager shall check the Contractor's monthly statement and certify the amount to be paid to the Contractor within twenty eight 28 days of receipt of the certificate from the contractor.
- 5.3 The value of work executed shall be determined by the Project Manager.
- 5.4 The value of work executed shall comprise the value of the quantities of the items in the Bill of Quantities completed.
- 5.5 The value of work executed shall include the valuation of Variations and Compensation Events.
- 5.6 The Project Manager may exclude any item certified in a previous certificate or reduce the proportion of any item previously certified in any certificate in the light of later information.
- 5.7 The Project Manager shall not be bound to certify any payment, if the net amount, after all retentions and deductions would be less than minimum amount of Interim Payment Certificate stated in the **Contract Data Sheet**.

#### **46. Payments**

- 5.1 Payments shall be adjusted for deductions for advance payments and retention. The Procuring Entity shall pay the Contractor the amounts certified by the Project Manager within 28 days of the date of each certificate. If the Procuring Entity makes a late payment, the Contractor shall be paid interest on the late payment in the next payment Interest shall be calculated from

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the date by which the payment should have been made up to the date when the late payment is made at the prevailing rate of interest for commercial borrowing for each of the currencies in which payments are made as indicated in the **Contract Data Sheet**.

- 46.2 If an amount certified is increased in a later certificate or as a result of an award by the Adjudicator or an Arbitrator, the Contractor shall be paid interest upon the delayed payment as set out in this clause. Interest shall be calculated from the date upon which the increased amount would have been certified in the absence of dispute.
- 46.3 Unless otherwise stated, all payments and deductions will be paid or charged in the proportions of currencies comprising the Contract Price.
- 46.4 Items of the Works for which no rate or price has been entered in will not be paid for by the Procuring Entity and shall be deemed covered by other rates and prices in the Contract.

#### **47. Compensation Events**

- 47.1 The following shall be Compensation Events:
- (a) The Procuring Entity does not give access to a part of the Site by the Site Possession Date stated in the **Contract Data Sheet**.
  - (b) The Procuring Entity modifies the Schedule of Other Contractors in a way that affects the work of the Contractor under the Contract.
  - (c) The Project Manager orders a delay or does not issue Drawings, Specifications, or instructions required for execution of the Works on time.
  - (d) The Project Manager instructs the Contractor to uncover or to carry out additional tests upon work, which is then found to have no Defects.
  - (e) The Project Manager unreasonably does not approve a subcontract to be let.
  - (f) Ground conditions are substantially more adverse than could reasonably have been assumed before issuance of the Letter of Acceptance from the information issued to Tenderers (including the Site Investigation Reports), from information available publicly and from a visual inspection of the Site.
  - (g) The Project Manager gives an instruction for dealing with an unforeseen condition, caused by the Procuring Entity, or additional work required for safety or other reasons.
  - (h) Other contractors, public authorities, utilities, or the Procuring Entity does not work within the dates and other constraints stated in the Contract, and they cause delay or

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extra cost to the Contractor.

- (i) The advance payment is delayed.
- (j) The effects on the Contractor of any of the Procuring Entity's Risks.
- (k) The Project Manager unreasonably delays issuing a Certificate of Completion.
- (l) Other Compensation Events described in the Contract or determined by the Project Manager shall apply.

47.2 If a Compensation Event would cause additional cost or would prevent the work being completed before the Intended Completion Date, the Contract Price shall be increased and/or the Intended Completion Date shall be extended. The Project Manager shall decide whether and by how much the Contract Price shall be increased and whether and by how much the Intended Completion Date shall be extended.

47.3 As soon as information demonstrating the effect of each Compensation Event upon the Contractor's forecast cost has been provided by the Contractor, it shall be assessed by the Project Manager, and the Contract Price shall be adjusted accordingly. If the Contractor's forecast is deemed unreasonable, the Project Manager shall adjust the Contract Price based on the Project Manager's own forecast. The Project Manager will assume that the Contractor will react competently and promptly to the event.

47.4 The Contractor shall not be entitled to compensation to the extent that the Procuring Entity's interests are adversely affected by the Contractor's not having given early warning or not having cooperated with the Project Manager.

## **48. Taxes**

48.1 The Project Manager shall adjust the Contract Price if taxes, duties, and other levies are changed between the date 28 days before the submission of Tenders for the Contract and the date of the last Completion certificate. The adjustment shall be the change in the amount of tax payable by the Contractor, provided such changes are not already reflected in the Contract Price or are a result of Clause 50.

## **49.**

**Currencies** 49.1 Where payments are made in currencies other than the Kenya Shillings, the exchange rates used for calculating the amounts to be paid shall be the exchange rates stated in the Contractor's Tender.

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## **50. Price Adjustment**

50.1 The amounts payable to the Contractor, in various currencies pursuant to Sub-Clause 45.1, shall be adjusted in respect of the

rise or fall in the cost of  
labour, Contractor's  
Equipment, Plant,  
materials, and other

inputs to the Works, by applying to such amounts the formulae  
prescribed in this clause based on the prevailing consumer price  
index obtained from the Central Bureau of Statistics or the  
monthly inflation rate issued by the

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Central Bank of Kenya.

50.2 To the extent that full compensation for any rise or fall in costs to the Contractor is not covered by the provisions of this or other clauses in the Contract, the unit rates and prices included in the Contract shall be deemed to include amounts to cover the contingency of such other rise or fall of costs.

50.3 The adjustment to be applied to amount payable to the Contractor as certified in Payment Certificates shall be determined formulae for each of the currencies in which the Contract Price is payable. No adjustment is to be applied to work valued on the basis of Cost or current prices. The formulae shall be as follows;

$$P_n = a + b \frac{L_n - L_o}{L_o} + c \frac{M_n - M_o}{M_o} + d \frac{E_n - E_o}{E_o} + \text{etc.}$$

where;

**P<sub>n</sub>** is a price adjustment factor to be applied to the amount in each specific currency for the payment of the work carried out in the subject month, where such variations and daywork are not otherwise subject to adjustment;

**a** is a constant, specified in the **Appendix to Tender**, representing the nonadjustable portion in contractual payments;

**b, c, d, etc.**, are weightings or coefficients representing the estimated proportion of each cost element (labour, materials, equipment usage, etc.) in the Works or sections thereof, net of Provisional Sums, as specified in the **Appendix to Tender**; the sum of a, b, c, d, etc., shall be one;

**L<sub>n</sub>, M<sub>n</sub>, E<sub>n</sub>, etc.**, are the current cost indices or reference prices of the cost elements in the specific currency of origin for month “**n**,” determined pursuant to Sub-Clause 50.5, applicable to each cost element; and

**L<sub>o</sub>, M<sub>o</sub>, E<sub>o</sub>, etc.**, are the base cost indices or reference prices corresponding to the above cost elements at the date specified in Sub-Clause 50.5

The value of net work done, certified by the Project Manager, in any monthly Interim or Final Certificate as payable by the Procuring Entity to the Contractor before deduction of any retention money shall be increased or decreased by an amount of ‘**F**’.

$$F = P_n x P_c$$

where;

The effective value **P<sub>c</sub>** of work done which is to be subjected to increase or decrease shall be the difference between:





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- (i) the amount which, in the opinion of the Project Manager, is due to the Contractor under Clause 45 (before deduction of retention money and before deducting sums previously paid on account) less:
- any amount for payment or repayment of any advance payment;
  - any amount for materials on site (if any);
  - any amounts for nominated sub-contractors (if any)
  - any amounts for any other items based on actual cost or current prices; or
  - any sums for increase or decreases in the Contract Price paid under this Sub-Clause
- and
- (ii) the amount calculated in accordance with (i) above of this Sub-clause and included in the last preceding statement.

50.4 The sources of indices shall be those listed in the **Appendix to Tender**, as approved by the Engineer. Indices shall be appropriate for their purpose and shall relate to the Contractor's proposed source of supply of inputs on the basis of which his Contract Price and expected foreign currency requirements shall have been computed. As the proposed basis for price adjustment, the Contractor shall have submitted with his Tender the tabulation of Weightings and Source of Indices in the **Appendix to Tender**, which shall be subject to approval by the Engineer.

50.5 The base cost indices or prices shall be those prevailing on the day 28 days prior to the latest date for submission of Tenders. Current indices or prices shall be those prevailing on the day 28 days prior to the last day of the period to which a particular Interim Payment Certificate is related. If at any time the current indices are not available, provisional indices as determined by the Engineer will be used, subject to subsequent correction of the amounts paid to the Contractor when the current indices become available.

50.6 If the Contractor fails to complete the Works within the time for completion prescribed under Clause 58 adjustment of prices thereafter until the date of completion of the Works shall be made using either the indices or prices relating to the prescribed time for completion, or the current indices or prices, whichever is more favourable to the Procuring Entity, provided that if an extension of time is granted pursuant to Clause 28, the above provision shall apply only to adjustments made after the expiry of such extension of time.

50.7 The weightings for each of the factors of cost given in the **Appendix to Tender** shall be adjusted if, in the opinion of the Engineer, they have been rendered unreasonable, unbalanced, or inapplicable as a result of varied or additional work already executed or instructed under Clause 43 or for any other reason.

**51. Retention** 51.1 The Procuring Entity shall retain from each payment due to the

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Contractor the proportion stated in the **Contract Data Sheet** until Completion of the whole of the Works.

51.2 On completion of the whole of the Works, half the total amount retained shall be repaid to the Contractor and the other half when the Defects Liability Period has passed and the Project Manager has certified that all Defects notified by the Project Manager to the Contractor before the end of this period have been corrected.

51.3 On completion of the whole Works, the Contractor may substitute retention money with an “on demand” Bank guarantee.

## **52. Liquidated Damages**

52.1 The Contractor shall pay liquidated damages to the Procuring Entity at the rate per day stated in the **Contract Data Sheet** for each day that the Completion Date is later than the Intended Completion Date. The total amount of liquidated damages shall not exceed the amount defined in the **Contract Data Sheet**. The Procuring Entity may deduct liquidated damages from payments due to the Contractor. Payment of liquidated damages shall not affect the Contractor’s liabilities.

52.2 If the Intended Completion Date is extended after liquidated damages have been paid, the Project Manager shall correct any overpayment of liquidated damages by the Contractor by adjusting the next payment certificate. The Contractor shall be paid interest on the overpayment, calculated from the date of payment to the date of repayment, at the rates specified in Sub-Clause 46.1.

52.3 If the Contractor has not corrected a defects within the time specified in the Procuring Entity’s notice, the Procuring Entity will assess the cost of having the defect corrected, the Contractor will pay this amount, and a penalty for lack of performance calculated as described in Clause 38.

## **53. Bonus**

53.1 The Contractor shall be paid a Bonus calculated at the rate per calendar day stated in the **Contract Data Sheet** for each day (less any days for which the Contractor is paid for acceleration) that the Completion is earlier than the Intended Completion Date. The Project Manager shall certify that the Works are complete, although they may not be due to be complete.

## **54. Advance Payment**

54.1 The Procuring Entity shall make advance payment to the Contractor of the amounts stated in the **Contract Data Sheet** by the date stated in the **Contract Data Sheet**, against provision by the Contractor of an Unconditional Bank Guarantee in a form and by a bank acceptable to the Procuring Entity in amounts and currencies equal to the advance payment. The Guarantee shall remain effective until the advance payment has been repaid, but the amount of the Guarantee shall be progressively reduced by the amounts repaid by the Contractor. Interest will not be charged on the advance payment.

54.2 The Contractor is to use the advance payment only to pay for

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Equipment, Plant, Materials, and mobilization expenses required specifically for execution of the Contract. The Contractor shall demonstrate that advance payment has been used in this way by supplying copies of invoices or other documents to the Project Manager.

4.3 The advance payment shall be repaid by deducting proportionate amounts from payments otherwise due to the Contractor, following the schedule of completed percentages of the Works on a payment basis. No account shall be taken of the advance payment or its repayment in assessing valuations of work done, Variations, price adjustments, Compensation Events, Bonuses, or Liquidated Damages.

**55. Performance Securities**

5.1 The Performance Security shall be provided to the Procuring Entity no later than the date specified in the Letter of Acceptance and shall be issued in an amount and form and by a bank or surety acceptable to the Procuring Entity, and denominated in the types and proportions of the currencies in which the Contract Price is payable. The Performance Security shall be valid until a date 28 days from the date of issue of the Certificate of Completion in the case of a Bank Guarantee, and until one year from the date of issue of the Completion Certificate in the case of a Performance Bond.

**56.**

**Dayworks** 56.1 If applicable, the Dayworks rates in the Contractor's Tender shall be used for small additional amounts of work only when the Project Manager has given written instructions in advance for additional work to be paid for in that way.

56.2 All work to be paid for as Dayworks shall be recorded by the Contractor on forms approved by the Project Manager. Each completed form shall be verified and signed by the Project Manager within two days of the work being done.

56.3 The Contractor shall be paid for Dayworks subject to obtaining signed Dayworks forms.

**57. Cost of Repairs**

57.1 Loss or damage to the Works or Materials to be incorporated in the Works between the Start Date and the end of the Defects Correction periods shall be remedied by the Contractor at the Contractor's cost if the loss or damage arises from the Contractor's acts or omissions.

**E. Finishing the Contract**

**58. Completion Certificate**

3.1 The Contractor shall request the Project Manager to issue a certificate of Completion of the Works, and the Project Manager will do so upon deciding that the work is completed.

**59. Taking Over**

3.1 The Procuring Entity shall take over the Site and the Works within seven days of the Project Manager's issuing a certificate of Completion.

**60. Final Account**

60.1 The Contractor shall supply the Project Manager with a detailed

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account of the total amount that the Contractor considers payable under the Contract before the end of the Defects Liability Period. The Project Manager shall issue a Defects Liability Certificate and certify any final payment that is due to the Contractor within 56 days of receiving the Contractor's account if it is correct and complete. If it is not, the Project Manager shall issue within 56 days a schedule that states the scope of the corrections or additions that are necessary. If the Final Account is still unsatisfactory after it has been resubmitted, the Project Manager shall decide on the amount payable to the Contractor and issue a payment certificate.

## **61. Operating and Maintenance Manuals**

- 1.1 If "as built" Drawings and/or operating and maintenance manuals are required, the Contractor shall supply them by the dates stated in the **Contract Data Sheet**.
- 1.2 If the Contractor does not supply the Drawings and/or manuals by the dates stated in the **Contract Data Sheet**, or they do not receive the Project Manager's approval, the Project Manager shall withhold the amount stated in the **Contract Data Sheet** from payments due to the Contractor.

## **62. Termination**

- 2.1 The Procuring Entity or the Contractor may terminate the Contract if the other party causes a fundamental breach of the Contract.
- 2.2 Fundamental breaches of Contract shall include, but shall not be limited to, the following:
  - (a) The Contractor stops work for 28 days when no stoppage of work is shown on the current Programme and the stoppage has not been authorized by the Project Manager;
  - (b) The Project Manager instructs the Contractor to delay the progress of the Works, and the instruction is not withdrawn within 28 days;
  - (c) The Procuring Entity or the Contractor is made bankrupt or goes into liquidation other than for a reconstruction or amalgamation;
  - (d) A payment certified by the Project Manager is not paid by the Procuring Entity to the Contractor within 84 days of the date of the Project Manager's certificate;
  - (e) The Project Manager gives Notice that failure to correct a particular Defect is a fundamental breach of Contract and the Contractor fails to correct it within a reasonable period of time determined by the Project Manager;
  - (f) The Contractor does not maintain a Security, which is required; and
  - (g) The Contractor has delayed the completion of the Works by the number of days for which the maximum amount of liquidated damages can be paid, as defined in the **Contract Data Sheet**.

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- (h) If the Contractor, in the judgment of the Procuring Entity has engaged in corrupt or fraudulent practices in competing for or in executing the Contract.

For the purpose of this paragraph:

“corrupt practice” means the offering, giving, receiving or soliciting of anything of value to influence the action of a public official in the procurement process or in contract execution and includes inter alia, bribery and extortion or coercion which involves threats of injury to person, property or reputation, and.

“fraudulent practice” means a misrepresentation of facts in order to influence a procurement process or the execution of a contract to the detriment of the Procuring Entity, and includes collusive practice among Tenderers (prior to or after Tender submission) designed to establish Tender prices at artificial non-competitive levels and to deprive the Procuring Entity of the benefits of free and open competition.

- 2.3 When either party to the Contract gives notice of a breach of Contract to the Project Manager for a cause other than those listed under Sub-Clause 62.2 above, the Project Manager shall decide whether the breach is fundamental or not.
- 2.4 Notwithstanding the above, the Procuring Entity may terminate the Contract for convenience.
- 2.5 If the Contract is terminated, the Contractor shall stop work immediately, make the Site safe and secure, and leave the Site as soon as reasonably possible.

### **63. Payment upon Termination**

- 3.1 If the Contract is terminated because of a fundamental breach of Contract by the Contractor, the Project Manager shall issue a certificate for the value of the work done and Materials ordered less advance payments received up to the date of the issue of the certificate and less the percentage to apply to the value of the work not completed, as indicated in the **Contract Data Sheet**. Additional Liquidated Damages shall not apply. If the total amount due to the Procuring Entity exceeds any payment due to the Contractor, the difference shall be a debt payable to the Procuring Entity.
- 3.2 If the Contract is terminated for the Procuring Entity’s convenience or because of a fundamental breach of Contract by the Procuring Entity, the Project Manager shall issue a certificate for the value of the work done, Materials ordered, the reasonable cost of removal of Equipment, repatriation of the Contractor’s personnel employed solely on the Works, and the Contractor’s costs of protecting and securing the Works, and less advance payments received up to the date of the certificate.

### **64. Property**

- 4.1 All Materials on the Site, Plant, Equipment, Temporary Works, and Works shall be deemed to be the property of the Procuring Entity if the Contract is terminated because of the Contractor’s

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default.

**65. Release from Performance**

65.1 If the Contract is frustrated by the outbreak of war or by any other event entirely outside the control of either the Procuring Entity or the Contractor, the Project Manager shall certify that the Contract has been frustrated. The Contractor shall make the Site safe and stop work as quickly as possible after receiving this certificate and shall be paid for all work carried out before receiving it and for any work carried out afterwards to which a commitment was made.

**66. Suspension of Financing**

66.1 In the event that the source of financing is suspended to the Procuring Entity, from which part of the payments to the Contractor are being made:

- (a) The Procuring Entity is obligated to notify the Contractor of such suspension within 7 days of having received the financing agency's suspension notice.
- (b) If the Contractor has not received sums due it within the 28 days for payment provided for in Sub-Clause 46.1, the Contractor may immediately issue a 14-day termination notice.

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**SECTION V: CONTRACT DATA SHEET (CDS)**



## Contract Data Sheet

### Instructions for completing the Contract Data Sheet

- **General**

**1 1.1 (Itemise Definitions to take the same numbering as per the General Conditions)**

The Procuring Entity is *The County Government of Isiolo*

The Adjudicator is *The Institution of Engineers of Kenya (IEK)*

The Defects Liability Period is **30 days**.

The Project Manager is :- **CECM- FINANCE AND ECONOMIC PLANNING - COUNTY GOVERNMENT OF ISIOLO**

The name and identification number of the Contract is **DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN OLDONYIRO - ISIOLO COUNTY**

The works shall consist of: **Drilling, Equipping and fencing of Lagaaman borehole in Oldonyiro ward - Isiolo County**

The objectives of the contract are *to supply reliable water for livestock and domestick use for the people living around Lagaaman.*

The Start Date shall be *Notified by the CECM- FINANCE AND ECONOMIC PLANNING - COUNTY GOVERNMENT OF ISIOLO*

The Intended Completion Date for the whole of the Works shall be:- **end of 4 months from the start date**

The following documents also form part of the Contract:

**1. The Bills of quantities**

**2. The Specifications**

**3 Tender form**

The Sites are located :- **Lagaaman in Oldonyiro sub -county**

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**2. 2.2** Indicate whether there is sectional completion [*specified/not specified*].

**Not applicable**

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**3. 2.3(9)** List other documents that form part of the contract if any:

**a) Minutes of Negotiation**

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## Specifications

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### ***DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN OLDONYIRO WARD ISIOLO COUNTY***

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4.	3.1	The language of the Contract documents is <b><i>English</i></b> . The law that applies to the Contract is the Kenyan Law.
5.	9.1	Include the Schedule of Other Contractors, if any. <b><i>Not Applicable</i></b>
6.	10.1	Include the Schedule of Key Personnel.  <b><i>1. Site Manager</i></b> <b><i>2. Manson</i></b> <b><i>3. Electro mechanic</i></b> <b><i>4. Plumber</i></b>
7.	14.1	The minimum insurance covers shall be:  (a) loss of or damage to the Works, Plant, and Materials  <b><i>Not applicable</i></b>
8.	15.1	Site Investigation Reports available to the Tenderers are:  a) N/A

9.	22.4	<p>The other measures include:</p> <ul style="list-style-type: none"> <li>a. Minimising the number of migrant workers employed on the project and household in the site camp</li> <li>b. Providing access to voluntary counselling and testing (VCT)</li> <li>c. Providing psychological support and health care including prevention and treatment of opportunistic infections for workers infected and affected, as well as their families</li> <li>d. Providing condoms (male and female) to workers</li> </ul>	
10.	24.1 & 47.1	The Site Possession Date shall be <b>notified by the CECM FINANCE AND ECONOMIC PLANNING</b>	
11.	28.2	Hourly rate of Fees payable to the Adjudicator will be determined by the market	

Types of reimbursable expenses to be paid to the Adjudicator include:

- a)...**Transport**.....
- b)...**Reports Production**.....
- c)...**Accommodation**

12. 28.3 Arbitration will take place at *County water offices* in accordance with rules and regulations published by The Kenya Government as contained in the Arbitration act

13. 29.1 Appointing Authority for the Adjudicator: ***The Institution of Engineers of Kenya***

**A. Time Control**

14. 30.1 The Contractor shall Submit a Programme for the Works within **14 days of delivery of the Letter of Acceptance.**

15. 30.3 The period between Programme updates is ***monthly.***

16. 30.3 The amount to be withheld by the Project Manager in the case the contractor does not submit an updated programme is: **N/A**

**B. Quality Control**

17. 38.1 The Defects Liability Period is ***180 days.***

**C. Cost Control**

18. 45.7 Minimum Amount of Interim Payment Certificate will be ***10 percent of contract price***

19.        **46.1**    The interest rate shall be 2% above prevailing interest rate for commercial borrowing from the contractors bank
20.        **47.1(a)**   The Site Possession Date shall be **notified by the Project manager**
21.        **50**        The contract *is not* subject to price adjustment in accordance with Clause 50 of the General Conditions of Contract.
22.        **51.1**    The amount of retention is **10%** of value of works of Interim Payment Certificate’.
- Limit of retention will be **10%** of contract price.
23.        **52.1**    The rate of liquidated damages is **0.1 percent of contract price per day**
- 52.1**    The maximum amount of liquidated damages is **5% of Contract**
- 62.2 (g)** **Price]**
24.        **53.1**    The bonus for early completion is ...Nil.....
25.        **54.1**    The amount of advance payment shall be 0 %of the contract sum payable within 30 days after provision of Advance Payment Guarantee.

		Recovery of Advance Payment shall be <b>0%</b> of amount of Interim Payment Certificate.
<b>26.</b>	<b>55.1</b>	The Performance Security shall be <b>10% of the contract price</b>
		<b>D. Finishing the Contract</b>
<b>27.</b>	<b>61.1</b>	As built drawings shall be supplied by the contractor within <b>N/A</b> Operating manual shall be supplied by the contractor by <b>N/A</b>
<b>28.</b>	<b>61.2</b>	The amount to be withheld by the Project Manager in the case the contractor does not submit as built drawings is: <b>N/A</b> .  The amount to be withheld by the Project Manager in the case the contractor does not submit operating manual is <b>N/A</b>
<b>29.</b>	<b>63.1</b>	The percentage to apply to the value of the work not completed, representing the Procuring Entity's additional cost for completing the Works, <b>is 10%</b>

## SECTION VI: TECHNICAL SPECIFICATIONS

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## GENERAL

### **101. TENDER DRAWINGS, BILLS OF QUANTITIES AND SPECIFICATION**

- 101.1 The Tender Drawings are as listed in Section VI of Volume I and these may be supplemented from time to time by the Engineer during the period of the contract.
- 101.2 The Specifications, Bills of Quantities, and the Tender Drawings are intended to describe and provide for a complete and finished project. They are intended to be co-operative, e.g. all items of work called for by any shall be as binding as if called for by all. The Contractor is to understand that the work herein described shall be complete in every detail, notwithstanding the fact that every item necessarily involved is not particularly mentioned or shown. The Contractor will be held to provide all labour and materials necessary for the completion of the works described and shall not avail himself of any errors or omissions which are manifestly unintentional.
- 101.3 Before commencing any work, the Contractor shall check all drawings, Bills of Quantities and Specifications and report to the Engineer any errors or inconsistencies and shall verify all dimensions given on the drawings

101.4 The Specifications are divided into trades and divisions for the distinct purpose of facilitating the work. However, the Contractor will become responsible for furnishing all labour and materials necessary to provide the complete project as contemplated by the drawings and specifications. Any item mentioned under any heading of the Specifications

must be supplied even though it is not called for again under the heading for the respective work.

101.5 At the award of contract the contractor shall sign one set of drawings and specifications and such signed set of contract documents shall be deposited with the Engineer as an additional evidence of the Contractor's understanding of the work required.

## **102 SETTING OUT OF THE WORKS**

102.1 The Engineer's Representative will if necessary provide the Contractor with basic information supplementary to that shown on the Drawings such as the position of centre-lines and base-lines etc. Such supplementary information may be provided on drawings sketches in writing or indicated on the site.

102.2 The contractor shall prepare detailed setting out drawings and data sheets as necessary and submit them to the Engineer's Representative in triplicate for approval. Any modification to the setting out drawings or data sheets required by the Engineer's Representative shall be made by the Contractor and re-submitted for final approval. Approval by the Engineer's Representative shall be signified by the return to the Contractor of one copy duly signed by the former or an authorized member of his staff.

102.3 Should it be necessary during setting out or during construction for agreed setting out details to be amended to contractor shall amend the drawings or data sheets or make new ones for approval as required by the Engineer's Representative.

102.4 Copies of setting out drawings and data sheets shall be preserved for use by the Contractor in preparing final records and drawings in accordance with the requirements set out elsewhere.

102.5 The Contractor shall before commencing work establish steel datum pegs at all sites which shall be securely concreted in and shall agree with the Engineer the level and co-ordinates of each peg.

## **103 CONTRACTOR'S WORKING AREA/BOUNDARIES OF WORKS.**

103.1 The contractor shall make his own arrangements for and pay all costs incurred in the use of such areas of land as he may require for storage and working space for the purpose of the contract.

103.2 The employer will provide the land and rights of way for works specified in the contract.

103.3 The contractor shall not enter upon or occupy with men tools equipment and materials any land other than land or rights of way provided by the Employer without the written consent of the owner of such additional land or rights of way as he may require in accordance with conditions of contract.



#### **104 FLAGGING LIGHTING WATCHING AND TRAFFIC CONTROL**

104.1 The Contractor shall be responsible for watching and lighting the works and for the flagging and control of traffic and he shall comply with the requirements of the Employer and police and the competent Authority in these matters.

#### **105 REGISTRATIONS ON USE OF ROADS.**

105.1 The Contractor shall not run tracked vehicles or tracked plant on any existing works of the Employer or on any public or private road being a metallic or sealed road or on any public or private road being a metallic or sealed road or on any other public or private road without the written approval of the Engineer and the responsible Authority or Owner and subject to such conditions as each may require.

105.2 The Contractor shall observe all weight restrictions which apply automatically to the majority of minor roads and tracks in Kenya when such road and tracks are wet and with all other reasonable restrictions which may from time to time be imposed by the Engineer and the responsible Authority or Owner.

105.3 Contractor shall not be entitled to additional payment for any additional cost he may incur on account of adverse weather and road conditions, restrictions on the use of the roads delays detours or any other thing which may increase the average haulage distance or journey time or otherwise adversely affect his operations.

#### **106. OFFICE FOR ENGINEER'S REPRESENTATIVE**

106.1 The Engineer's Representative shall be responsible for provision of his own furnished office accommodation for the entire duration of his supervision contract. No costs in this respect shall be borne by the Contractor.

#### **107 CONTRACTOR'S OFFICES, YARDS, STORES, ETC.**

107.1 The contractor shall provide and maintain at a place to be agreed with the Engineer's Representative an office for the use of his Agent and to which written instructions by the Engineer's Representative can be delivered. Any instructions delivered to such office shall be deemed to have been delivered to the Contractor. This office will be erected before any construction work commences and will be open and attended at all hours when work is in progress.

107.2 The Contractor shall make his own arrangements for all yards stores etc. and for all services in connection therewith for the efficient execution of the Contract.

107.3 The location of all offices and stores shall be agreed before hand with the Engineer and shall be such as to avoid obstruction and nuisance to the public and interference with the proper operation of the existing services.

#### **108 ACCOMMODATION FOR WORKMEN**

108.1 The contractor shall provide at each site sufficient closets or latrines to the satisfaction of the Government Medical Officer. They shall be properly screened and maintained in a clean and sanitary state at all times.

#### **109 FIRST AID OUTFITS MEDICAL TREATMENT AND TRANSPORT**

109.1 During the progress of the works the Contractor shall provide and maintain to the satisfaction of the Medical Officer of Health in easily accessible positions on the Site adequate First Aid Outfits to the approval of the Medical Officer of Health and of the Engineer, such outfits to be in charge of an experienced dresser who shall be on duty at the Site during working hours.

#### **110 WATER AND ELECTRICITY SUPPLIES**

110.1 The Contractor shall make his own arrangements for water and electricity supplies and shall pay all constructional costs, fees and expenses incurred and for all the water and electricity used.

#### **111. PRECAUTIONS AGAINST CONTAMINATION OF THE WORKS**

111.1 The Contractor shall ensure that all his personnel working on the site are medically suitable to be in contact with a public water supply and his personnel shall undergo any necessary medical test at the Contractor's expense to show that they are free from infectious diseases and are not carriers of any such diseases.

111.2 The Contractor shall at all times take every possible precaution against contamination of the works and existing Water Mains. The Contractor shall give strict instructions to all persons employed by him to use the sanitary accommodation provided. Clause 16 of the Conditions of Contract will be rigidly enforced in any case where these instructions are disobeyed.

111.3 Throughout the Contract the Site and all permanent and temporary works shall be kept in a clean tidy and sanitary condition.

#### **112 LEVEL DATUM**

112.1 All levels are referred to survey of Kenya datum and the Contractor shall obtain in writing from the Engineer's Representative the location and value of the permanent bench marks to be used.

#### **113. LEVELS AND DIMENSIONS**

113.1 The reduced levels shown on the Drawings are believed but not guaranteed to be correct. In the event of any discrepancies between the Drawings and Specification, the Specification shall have precedence over the Drawings. In the event of any discrepancies between Drawings the Contractor shall notify the Engineer in writing who will issue corrections, forthwith.

#### **114. SURVEY EQUIPMENT AND LABOUR**

114.1 The Contractor shall maintain the Engineer's Representative survey instruments and other equipment necessary for inspection/checking of Works for the entire duration of the contract ( A bill item has been included for the procurement )

114.2 The Contractor shall provide all labour and materials as may be required by the Engineer's Representative for survey work in connection with the works.

## **115. ORDER OF CONSTRUCTION OF WORKS**

115.1 Construction of the Works shall be carried out as directed by the Engineer.

115.2 Following detailed discussions with the Engineer, and before he begins the work, the Contractor shall submit to the Engineer a programme which shall be reviewed and brought up to date at frequent intervals as the work proceeds. The programme shall be adhered to and only varied by permission of the Engineer.

## **116. QUALITY OF MATERIALS AND WORKMANSHIP**

116.1 All materials and workmanship shall be to the approval of the Engineer. In the reading of this Specification the words "to the approval of the Engineer" shall be deemed to be included in the description of all materials or articles incorporated in the Works and in the descriptions of the operation for the due execution of the works.

116.2 Specifications of the British Standards Institution current at the date of tender shall apply for all materials and workmanship unless otherwise directed by the Engineer.

116.3 The words "British Standards Specifications" are hereinafter abbreviated to B.S.

## **117. SUBMISSION OF SAMPLES**

117.1 Before incorporating in the finished work any material or articles which he supplies under the terms of the Contract the Contractor shall submit to the Engineer's Representative for his approval a sample of each respective material or article and such samples shall be delivered to and be kept at his office for reference. All the respective kinds of material and articles used in and upon the Works shall be at least equal in quality to the approved samples. Each and every sample shall be a fair average of the bulk material or of the article which it represents. The Engineers Representative may decide the method by which each sample to be taken from the bulk shall be obtained.

## **118. RESPONSIBILITY FOR ORDERING MATERIALS AND MANUFACTURED ARTICLES AND SAMPLES FOR TESTING.**

118.1 The responsibility for so ordering and delivering materials and manufactured articles and samples that they may be tested sufficiently far in advance of the work as not to delay it

shall rest upon the Contractor and he shall not be entitled to any time credit for delays occasioned by his neglect to order sufficiently well in advance or to payment of any costs he may incur as the result thereof.

## **119. TESTING OF MATERIALS**

119.1 Tests and inspections will be carried out by the Engineer or by an Inspector to be appointed by him. In such circumstances where the Engineer does not require witnessed tests to be carried out, the Contractor shall furnish test certificates.

- 119.2 The contractor shall provide facilities for the Engineer or his Agent to inspect examine and test all materials and workmanship. If the materials are manufactured on premises other than those of the Contractor, he shall obtain from the manufacturer similar facilities.
- 119.3 The Contractor shall give two weeks notice to the Engineer of the place or places at which the materials are to be manufactured and as to when testing will be in progress and shall ascertain before manufacture commences whether the Engineer wishes to attend or send his Agent for the purposes of witnessing manufacture, inspecting, examining, or testing.

## **120 REJECTED MATERIALS**

- 120.1 Should any materials or manufactured articles be brought on to the Site of the Works which are in the judgment of the Engineer unsound or of inferior quality or in any way unsuited for the work in which it is proposed to employ them, such materials or manufactured articles shall not be used upon the Works but shall forthwith be removed from the Site of the Works all at the Contractor's expense and in each case as the Engineer and/or Engineer's Representative shall decide and direct.

## **121 CUTTING OUT EXISTING WORK**

- 121.1 Where existing work is to be cut, the Contractor shall ensure that the cutting out is done in such manner as not to cause permanent damage to the surrounding structure. Before commencing to cut out any work, the Contractor shall submit to the Engineer the method he proposes to use and no such work will be permitted until the Engineer's written approval has been obtained.
- 121.2 Notwithstanding the giving of the Engineer's approval, the Contractor shall be liable for making good at his own expense any damage arising from such work of cutting out.

## **122 EXISTING SERVICES**

- 122.1 The Contractor shall take every precaution to ensure that all existing services pipes cables drainage and irrigation ditches and the like are located supported and safeguarded from damage even though they may not be in the line of excavation but near to it. Any damage caused to any such services pipes culverts cables drainage and irrigation ditches and the like attributable to the Contractor's operations or to his negligence shall be made good by or for the Contractor at his own expense or the satisfaction of the Engineer and of the owner or responsible Authority.
- 122.2 In the event of the owner or responsible Authority electing to repair such damage the Contractor shall pay the cost of his or their so doing the work. Should the Contractor fail to pay the cost of the said work within a reasonable period of the account being presented the Employer reserves the right to settle the account and deduct the sum paid by him from moneys due or which may become due to the Contractor.

## **123 TEMPORARY REMOVAL OF EXISTING SERVICES**

- 123.1 If it should become necessary for the proper execution of the work temporarily to remove or divert any existing pipe sewer field-drain cable drainage or irrigation ditch or other service the Contractor shall obtain permission from the competent

**Authority or Owner and shall carry out the work at his own expense in a manner and at times to be approved by such Authority or owner and shall subsequently reinstate the work to the satisfaction of such Authority or Owner. In the event of the Owner of responsible Authority electing to arrange for the temporary removal of an existing service the Contractor shall pay the cost of his or their doing the work. Should the Contractor fail to pay the cost of the said work within a reasonable period of the account being presented the Employer reserves the right to settle the account and deduct the sum paid by him from moneys due or which may become due to the Contractor.**

- 123.2 The Contractor's attention is particularly drawn to the requirement to maintain drainage and irrigation ditches in order to avoid any interruption of flow of water therein to the satisfaction of the Engineer Owner or competent Authority and the Contractor shall be deemed to have included in his rates and prices for all temporary works so required.

#### **124 PERMANENT DIVERSION OF EXISTING SERVICES**

- 124.1 If in the opinion of the Engineer and/or of the competent Authority or owner it should become necessary permanently to remove or re-align any existing pipe sewer field-drain cable ditch or other service the Contractor shall obtain permission where necessary from the competent Authority or Owner and shall carry out and complete the work to the satisfaction of the Engineer and such Authority or Owner. Payment for such additional work will be made in accordance with the tendered rates and/or the schedule for day work contained in the Bill of Quantities as the Engineer will determine provided always that the necessity for such permanent diversion has not arisen due to the fault of the contractor.
- 124.2 In the event of the Owner or responsible Authority electing to arrange for the permanent diversion of an existing service due to the fault of the contractor doing the work. Should the Contractor fail to pay the cost of the said work within a reasonable period of the account being presented the Employer reserves the right to settle the account and deduct the sum paid by him from monies due or which may become due to the Contractor.

#### **125 PERMANENT SUPPORT FOR EXISTING SERVICES, ETC.**

- 125.1 If in the opinion of the Engineer and/or the competent Authority or owner it should become necessary to provide permanent support for any existing pipe sewer cable structure or other thing disturbed exposed or injured during or after the execution of the works the Contractor shall carry out promptly such additional works as the Engineer may require to provide such permanent support. Payment for such additional work will be made in accordance with the tendered rates and/or the schedule for Day work contained in the Bill of Quantities as the Engineer will determine provided always that the necessity for such permanent support has not arisen due to the fault of the Contractor.

#### **126 ATTENDANCE UPON OTHER CONTRACTORS**

- 126.1 When an item is included in the Bill of Quantities for attendance, such attendance shall in addition to the requirements of the conditions of contract include all reasonable and customary conveniences apparatus plant and labour in attendance.

#### **127 SUPPORT TO EXCAVATIONS**

- 127.1 Payment for timber and other supports left in excavations will be made only for those supports ordered to be left in for any purpose by the Engineer. Supports so left in will be paid for at the rates entered in the Bill of Quantities.

## **128 OWNERSHIP OF EXCAVATED AND OTHER MATERIAL**

- 128.1 All material of any kind whatsoever including growing matter removed or cut down as part of the works shall remain the property of the Employer or the owner of the land through under or over which the works are carried out. The disposal of such material belonging to the Employer shall be at the discretion of the Engineer who will instruct the Contractor in all matters of its use and/or removal from the site.

## **129 CARE OF BOUNDARY HEDGES, WALLS, FENCES AND TREES**

- 129.1 The Contractor shall not cut through or remove any section of any boundary, hedge, wall, or fence without the prior approval of the Engineer's Representative who will determine the limits of such cutting or removal.
- 129.2 Approval for the cutting or removal of boundary hedges walls and fences will normally be limited to those crossing the route of mains and pipelines and the contractor shall so conduct his operations as to minimize the extent of such cutting through or removal.
- 129.3 In the case of boundary hedges walls and fences being part of enclosed paddocks or grazing areas the Contractor shall provide erect maintain and remove on completion of all work adequate temporary fencing or shall by other means ensure that animals and other livestock cannot stray from the previously enclosed paddocks or grazing areas.
- 129.4 The Contractor shall repair and reinstate in a manner similar to the original or by other approved means any hedging wall or fence which he may have cut through or remove with or without the approval of the Engineer's Representative or damaged during his operations and all such repairs and reinstatement shall be the contractor's sole liability and shall be carried out to the satisfaction of the Engineer and the responsible Authority or owner.
- 129.5 The Contractor shall not cut down grub up or remove any tree without the prior permission of the Engineer.

## **130 WORK THROUGH PRIVATE PROPERTY AND SERVING OF NOTICES**

- 130.1 Where the work is to be executed in private land the Employer will be responsible for negotiating and obtaining rights of way and the serving of all notices as may be required upon the Owners and/or Occupiers of the land and it shall be the obligation of the Contractor to keep the Employer and the Engineer fully informed concerning the rate of contract progress and of his intention to enter and begin work within any way leave as required by Clause 201 and 202 of this Specification.

## **131 COMPENSATION FOR LOSS OF CROPS ETC. IN PRIVATE PROPERTY**

- 131.1 The attention of the Contractor is drawn to Clause 11 of the conditions of contract and with reference to sub-clause 11(1) of the clause the description "loss of or damage to property" shall mean crops including trees, shrubs and hedges within the boundaries of the lands and rights of way defined in this Specification except such individual trees shrubs and hedges which the Engineer may require to be preserved in accordance with Claus 292 of this Specification.

### **132 PROVISION OF FACILITIES FOR ENGINEER'S INSPECTIONS**

132.1 The Contractor shall provide the necessary equipment access and labour to enable the Engineer and/or the Engineer's Representative to conveniently carry out such inspections as they may deem necessary at all times during the currency of the contract.

### **133 INSPECTIONS BY ENGINEER DURING PERIOD OF MAINTENANCE**

133.1 The Engineer will give the Contractor due notice of his intention to carry out any inspections during the period of Maintenance and the Contractor shall thereupon arrange for a responsible Representative to be present at the times and dates named by the Engineer. This Representative shall render all necessary assistance and take note of all matters and things to which his attention is directed by the Engineer.

134.1 During the progress of the works the contractor shall at reasonable intervals or when required by the Engineer's Representative gather and remove rubbish and surplus materials from the site.

134.2 On completion of the works the site of all permanent and temporary works in connection with the contract shall be carefully cleared up and everything shall be handed over to the Employer in a neat and clean condition.

134.3 All rubbish roots undergrowth and the like cleared from the works must be burnt or removed completely from the site and disposed of by other means to the satisfaction of the Engineer and the Contractor shall make his own arrangements for all such disposal.

134.4 All surplus materials and manufactured articles supplied by the contractor shall if not accepted or purchased by the Employer be removed from the site and disposed of by the contractor.

### **135 THE LANDS UNDER THE CONTROL OF THE CONTRACTOR**

135.1 The Contractor shall attend to all operations carried out on the lands under his control and utilize them only for the purpose of construction of the works and to the lands responsible for any damage to the lands responsible for any damage to the lands and to the lands adjacent. Before starting any work the Contractor shall ascertain the boundaries of the lands coming under his control.

### **136 FENCING THE WORKS**

136.1 The Contractor shall fence the works in a manner sufficient for the protection of the public and of livestock and property to whomsoever it may belong during the progress of the works and shall satisfy the Employer and the Engineer or his Representative in this respect.

136.2 Temporary fencing shall prevent the straying of livestock and reasonable access to lands and premises must be provided.

136.3 The Contractor shall erect and maintain guard-rails around all trenches and other open excavations in a manner sufficient to provide safety for pedestrians and vehicles at all time.



136.4 Temporary bridges shall be provided across trenches to maintain reasonable access for pedestrians and vehicles to land and property on either side of the trench.

**137 CORRESPONDENCE AND RECORDS TO BE IN THE ENGLISH LANGUAGE**

137.1 All correspondence between the contractor and the Engineer or the Engineer's staff shall be in the English language.

137.2 All books, time sheet records, notes, drawings, documents shall be in the English Language, or, if the original documents are in another language, a certified translation in English shall be submitted to the Engineer or Engineer's Representative.

**138 MATERIALS ORDERED AND PAID FOR BY THE EMPLOYER**

138.1 The Employer will deliver to the Contractor at the specified places the materials detailed (but not by way of limitation) in the Appendix to the Bill of Quantities and any other materials of which the Engineer may from time to time give particulars to the contractor. Payment for all such materials delivered to those places and store areas has been or will be made by the Employer to the several manufacturers forwarding agents and shipping companies and the Contractor will not be allowed commission on any such payments.

138.2 The Contractor shall take delivery of all materials without delay upon receipt of instructions from the Engineer's Representative giving details of the materials and the places at which delivery is to be taken.

138.3 The Employer will make every endeavor promptly to supply any materials which he may undertake to supply in accordance with the Conditions but he will accept no responsibility for loss delay or inconvenience suffered by the Contractor should such materials not be available and/or delay occur in the supply of such materials and plant.

138.4 The Contractor shall examine the materials before taking delivery and shall report any damage defect or deficiency to the Engineer's Representative immediately.

Any damage defect or deficiency so reported or which arises after the contractor has taken delivery and could not reasonably have been detected by normal methods of inspection shall be repaired or made good at the expense of the Employer provided always the Engineer is satisfied that such damage defect or deficiency has not been caused by negligence on the part of the contractor.

138.5 Subject to the above provisions whilst taking delivery of and after taking delivery of all materials by the Employer and Contractor shall be solely responsible for any loss, damage, defect or deficiency however arising in connection therewith and he shall forthwith make good such loss, damage, defect or deficiency at his own expense.

138.6 After taking delivery of the materials the Contractor shall transport them without delay to his own store on the site of the works or elsewhere. The contractor will be held solely responsible for any claim against the Employer and any delay brought about by the Contractor's failure to take delivery immediately he is instructed to do so and the settlement of any such claims shall be at the Contractor's sole expense.

138.7 In pricing the items in the Bill of Quantities for "Take delivery" the Contractor shall include (but not by way of limitation) for the following services and supplies:-



- (a) Accept, unpack, physically inspect, and test as may be necessary, re-pack as required report discrepancies and breakages, cart to storage compound and/or stores building and conduct all insurances claims.
- (b) Store the materials and plant and maintain a Stores Ledger recording in full detail both the receipt and disposal of all items.
- (c) Guard and insure all such material and plant against all loss or damage.

138.8 Where materials are supplied by the Employer the quantity incorporated in the Works will be checked against the quantity supplied. The Contractor shall at his own expense return all surplus material to the Employer's store and make good any deficiencies. In checking pipes an allowance of not more than one per cent of the measured quantity used will be made to cover cutting to waste except in special circumstances which shall be decided by the Engineer.

### **139 TESTING OF WATER-RETAINING STRUCTURES**

139.1 All water-retaining structures shall be tested for water tightness on completion in the following manner. The structure shall be filled with clean water in stages and held at each water level for such time as the Engineer may require. Should any dampness or leakage occur at any stage the water shall be drawn off and the defects remedied to the satisfaction of the Engineer. The procedure shall be continued and finally the structure shall be allowed to remain full for seven days. Should any damages or leakages or other defects occur they shall be made good to the satisfaction of the Engineer and the structure re-tested until the water tightness is approved by the Engineer.

139.2 The Contractor shall provide a hook gauge to measure variations in water level during the tests.

139.3 The testing shall be carried out before excavations are backfilled and embankments placed.

### **140. CLEANSING AND STERILIZING WATER-RETAINING STRUCTURE**

140.1 The inside of all potable water-retaining structure and all interior pipe work and fittings shall be thoroughly cleaned and washed after the water tightness test has been approved by the Engineer to remove all contamination and the water from these operations shall be removed by squeegees and drained away.

140.2 The structure shall then be filled to overflow level with clean water clean water containing 20 parts per million of chlorine and left for a period of at least 24 hours. The chlorinated water shall then be drained away and the structure refilled with clean water from which samples shall be taken for analysis to the instruction of the Engineer. If any of the results of the analyses are unsatisfactory when compared with those of the control sample of the supply water the sterilizing process shall be repeated until the results of the test are satisfactory.

140.3 The costs of the initial sampling analysis and preparing reports on the bacteriological quality of the water shall be borne by the Employer but should the initial reports be unsatisfactory the costs of any subsequent sampling analyses preparing reports shall be borne by the Contractor.

### **141 WATER ETC. FOR TESTING WATER-RETAINING STRUCTURES**

- 141.1 The Contractor shall make available all water required for the testing of water-retaining structures. The Employer may allow the Contractor to draw water for testing from the existing water supply at the price pertaining at the time.
- 141.2 The Contractor shall be solely responsible for the provision of all labour materials and other things necessary for testing water-retaining structures.
- 141.3 The Contractor shall be responsible for making all arrangements necessary for obtaining all water required for testing water-retaining structures.

#### **142 CONTRACTOR TO USE SPECIAL PLANT IF REQUIRED**

- 142.1 The Contractor shall if the Engineer so requires supply and use such special plant and tools in executing the work as the Engineer may direct.

#### **143 USE OF PARTS OF THE WORKS ON THEIR COMPLETION**

- 143.1 Should the Employer so desire he shall have full power to use and put into active operation any or all sections or parts of the works directly they are finished. Such action shall not however relieve the Contractor of his obligations with regard to maintenance.

#### **144 DUTY STAFF**

- 144.1 At least one responsible senior representative shall be on the site and immediately available at all times during normal working hours. To such representative shall be delegated full authority to confer with the Engineer's Representative or his staff and to take all steps and to issue all those instructions which may be required in an emergency to ensure the safety of all personnel of the works and of all the Employer's and other property on the Site and in the immediate vicinity thereof. The Engineer's Representative may from time to time at his discretion after taking into consideration all the prevailing conditions allow some relaxation of this clause but such relaxation shall be made only with his written permission and subject to any special conditions which he may then require.

#### **145 REGULATIONS AND SITE DISCIPLINE**

- 145.1 The Contractor shall obey all police health and municipal regulations all other regulation which may from time to time require his observance and he shall instruct his agents servants and other employees to obey such regulations. The Contractor shall be responsible for keeping discipline on the Site and shall permanently remove from site within 24 hours from receipt of written instructions by the Engineer to that affect any servant laborer or other employee who neglects to observe the regulations or who refuses to carry out instructions given to him by the Contractor on the representation of any responsible representative of the Employer.

#### **146 REMOVAL OF EMPLOYEES**

- 146.1 The contractor shall permanently remove from site any person guilty of attempted dishonesty to the Employer or of disobedience of the regulations aforesaid or of bad behavior of who causes or attempts to cause trouble and unrest among the labour force.

#### **147 RECORD OF NAMES AND PERMANENT ADDRESSES OF EMPLOYEES**

- 147.1 The Contractor shall keep a full record giving the names and permanent addresses of all his employees and holds this record for the inspection of the Engineer.

## 148 FIRE PRECAUTIONS

- 148.1 The Contractor shall provide at the Site adequate audible means of giving the alarm in the event of an outbreak of fire and shall make arrangements which may be necessary for the sounding of such an alarm. The Contractor shall take all precautions against fire and he shall provide fire fighting appliances labour, pangas, beaters, axes etcetera as may be necessary for the isolation and extinguishing of fires with the utmost expediency.

## 149 TESTS ON COMPLETION

- 140.1 On commissioning of the works the contractor shall have on site personnel to ensure that all the plant is working satisfactorily. The personnel shall be on site for a minimum period of 7 days or for such time as is required to determine that the equipment is operating to the satisfaction of the Engineer.

## 150 CONNECTION INTO EXISTING MAIN

- 150.1 Connection into existing mains will be carried out at times acceptable to the Employer such that any inconvenience to the public is kept to a minimum. This may require night or Sunday working and the contractor must allow for this in his rates. The contractor shall notify the Engineer at least seven days before the day on which the particular connection is proposed. The Engineer will make any necessary arrangement for the limited shut down of the mains, provided that times proposed are acceptable.

## 151 RESPONSIBILITY FOR DAMAGE

- 151.1 The Contractor shall be fully responsible for any damage which may be done by himself or his employees to site buildings, works services such as electricity, water, gas, pipelines, or apparatus. Such damage must be made good to the entire satisfaction of the Engineer within a reasonable period of time specified in writing by the Engineer.
- 151.2 The Contractor shall be fully responsible for and take every reasonable precaution to protect any section of the contract works against loss or damage from any cause.

## 152 SAFETY PRECAUTIONS TO BE OBSERVED

- 152.1 The Contractor shall be responsible for the safety of his own staff and his sub-contractors staff whilst employed on the site.
- 152.2 The Contractor shall see that only safe working practices are used, and that only proper and safe equipment such as step ladders, ladders, scaffolding, ropes, and lifting equipment are in use on the site. The Contractor shall ensure that his staff are suitably instructed to use only safe working methods and safe appliances during the receipt, unloading, handling into store and transmission to site, erection and installation, testing and commissioning, the equipment, materials and installation forming the requirements of this contract.
- 152.3 The Engineer will require cessation of any working practice which in the Engineer's opinion is not safe and the removal of any equipment which has not been certified as safe by an appropriate authority.

## 153 OPENING AND REINSTATEMENT OF SURFACES

- 153.1 The Contractor shall ascertain and observe the current regulations of the Highway Authority and the requirements of any other body public or private person in, on, under, over or through whose land the works are to be carried out for the opening and reinstatement of surfaces and it will be deemed that he has ascertained all charges and requirements connected therewith and has made full allowance in his prices therefore.
- 153.2 All surfaces of roads fields open spaces paths courtyards gardens verges and other places whether public or private which are affected by the operations of the contractor are to be reinstated by him both temporarily and permanently unless in the case of surfaces in the control of the Highway Authority or a public body such Authority or body shall elect to do the permanent reinstatement themselves when the Contractor shall do the Temporary reinstatement only.

## **SECTION 2 - BOREHOLE DRILLING**

### **1. Purpose**

The borehole to be drilled, constructed, test pumped and equipped with a submersible pump under this contract will be to provide water intended for industrial and office use. The maximum ground water abstraction permitted from the borehole shall be 10m<sup>3</sup>/day with the maximum abstraction period not exceeding 10 hours per day.

The execution of the works shall be in full compliance with relevant provisions of the Water Act and WRA regulations. The proposed drilling site will be in **Garbatulla Location, Garbatull Ward, Isiolo South Constituency, Isiolo County.**

The Borehole Contractor is deemed to have visited the site, and if unable to locate it or its details apply to the Authority Management for direction. No claims will be allowed for the traveling or other expenses, which may be incurred by the Borehole Contractor's works.

### **2. Scope of the Work**

The works included in the contract consist of two stages: -

#### **STAGE I:**

Stage one comprises of:

#### **Formal Submittal to governing agencies**

Borehole Contractor will have to make applications and acquire permits for drilling a bore hole from relevant authorities. This include WRA and NEMA licenses and all other necessary documents as per the local authority requirements at the time of application. This will necessitate the activity of the next event.

**NOTE:** - Stage 2 (Borehole drilling) shall take place if items A and B in stage I are successful.

#### **STAGE 2:**

Stage 2 consist of the following:

- (i) The drilling of one borehole of sufficient diameter to provide for a finished cased and screened borehole of 200mm diameter to the provisional depth of about 150metres.
- (ii) The provision and installation of plain high density synthetic, slotted synthetic casings, and gravel pack, borehole cap, together with cementation works necessary.
- (iii) The collection of formation samples at 2 meters interval of drilling progress to the bottom and also water sample at every aquifer struck and at the beginning and at the endof test pumping operation for both chemical and biological analysis.

**NOTE:** - These depths and any other works can be varied by the Supervising Engineer depending onthe actual conditions encountered in the process of executing of the works.

- (iv) The supply and installation of 1No. Submersible borehole pump, complete with the necessary controls.
- (v) Connection of the water from the borehole to the water storage tank and appropriatepipng networks to the factory.

### **3. Local Conditions**

The borehole will be drilled, constructed and test pumped in both unconsolidated and consolidated formation and the Borehole Contractor must be prepared to carry out the required work throughany type of formation in the project area.

### **4. Borehole Data**

- (a) Total depth – 150m of 200mm diameter from surface (**Provisional**)
- (b) Casings to be 152mm diameter and screened depth to be determined after boreholeconstruction.
- (c) Static water level – not known
- (d) Dynamic water level – not known
- (e) Recommended pumping rate – 8-12m<sup>3</sup>/hr. (for the purpose of quotation but to be confirmedafter testing)
- (f) (Pump) setting level – to be determined on site
- (g) Total dynamic head to be determined on site

### **5. Casings**

- (a) Casings to be used as part of the permanent borehole structure shall be stainless steel suitablefor borehole and having nominal diameter of 152mm.
- (b) If any casing other than that to be left permanently in the borehole is required temporarilyfor execution of work, it shall be supplied by the Borehole Contractor free of charge.

### **6. Screens**

The screens to be furnished and installed shall be of the pipe size variety having a minimum nominal diameter of 152mm and can be fabricated in three meter lengths. The screens shall be of continuous slot type and constructed entirely of stainless steel suitable for borehole installation. The screen shall have slot size opening of 1.4mm.

### **7. Grouting**

Grouting shall be done by either cement or betonies to seal off unwanted upper aquifers under direction of the Supervising Engineer.

### **8. Construction Method**

The borehole to be constructed shall be drilled by the combination air/ hydraulic rotary method. The method of drilling shall be left to the discretion of the Borehole Contractor. After drilling to the final depth, the Borehole Contractor shall proceed to insert permanent casings and screens as directed by the Supervising Engineer.

## **9. Gravel Pack**

If filter gravel will be necessary, it will consist of durable, naturally rounded quartzite particles properly washed and cleaned prior to insertion in the borehole. The gravel shall be introduced in the annular space between the wall of the borehole and the 200mm casing from the bottom to about 2 meters below surface. The final casing and screens must be centralized before gravel pack and the Borehole Contractor must supply suitable equipment for lowering of gravel pack.

## **10. Cementation**

The space above the gravel pack shall be grouted with a mix of one part of cement to two parts of sand and two parts of ballast, in order of 1:2:2 concrete may be used near the surface to form an annular plug around the casing of dimensions 1.0 x 1.0 x 1.0 meters. There shall be 2000mm diameter concrete plinth on top of the borehole and shall be constructed as shall be directed by the Supervising Engineer and the Project Manager.

Any other cementation works to be done as directed by the Supervising Engineer.

## **11. Development**

The Borehole Contractor shall furnish all necessary pumps, compressor, plungers, bailing or other needed equipment and shall develop the borehole by such approved methods as shall be necessary to give the maximum yield of water per increment of drawdown and extract from the formation of maximum practical quality of such sands as may, during the life of the borehole, be drawn through the screens when the borehole is operating under maximum conditions of draw down.

## **12. . Test Pumping**

After the borehole has been completed, constructed and developed, the Borehole Contractor shall make necessary arrangements for conducting a 24 hour continuous test pumping up to a maximum of 30hr and 12 hour recovery test under the supervision of the Supervising Engineer or his representative. Where the Supervising Engineer or his representative cannot be present on such pumping test, the Borehole Contractor may continue without him keeping accurate records of the test in terms of discharge and drawn down but must seek permission from the Supervising Engineer/Project Manager. Should the Borehole Contractor fail to keep such records, the Supervising Engineer shall order the test to be repeated at no extra cost to the client.

## **13. . Sample Formation**

The Borehole Contractor shall keep an accurate record of the top and bottom of each stratum penetrated and shall save and deliver to the Project Manager a sample of materials taken from each 1m of formation, or at every change of formation and at such other intervals as may be ordered by the Supervising Engineer. Those samples shall be placed in approved Borehole Contractor supplied containers with labels which indicate the depth at which the sample was obtained.

## **14. . Water Samples**

Water samples shall be collected at every water struck while drilling and also shall be collected at the start of every test and toward the end of the test in a three litre sterilized plastic container for both chemical and bacteriological analysis and submitted in a competent laboratory for analysis.

## **15. Reports**

The Borehole Contractor shall submit to the Supervising Engineer daily progress reports showing: -

- (i) The depth each day indicating drilling in meters per hour with comments on degree of hardness of materials being penetrated.
- (ii) Depth at which each water bearing zone is encountered and the rise and fall of water level in different formations.
- (iii) The full details of work carried out in respect of operations which are paid for at hourly rate.

- (iv) The full details of the number of hours worked each day.

### **16. Cessation of Work**

The Supervising Engineer/Project Manager reserves the rights to stop drilling operations if in his opinion: -

- (a) A sufficient supply of water has been obtained.
- (b) The work is not being carried out in a satisfactory manner or
- (c) Further drilling is unlikely to be advantageous or for any other reason

In this event, payment shall be made only for the amount of work done up to the date of stoppage. **17. Supply and Installation of Pump**

The Borehole Contractor shall supply and install: -

- (a) One electric submersible pump which will conform to the specification stated, for operation on 415 volt, 3-phase.
- (b) All necessary electrical equipment for the pump such as control panel with starter, ammeter, single phasing cut-out, low voltage cut-out and all necessary cables for connection.
- (c) Suitable diameter Galvanized Steel pipe class 'C' to carry water to the surface/ to water storage tank
- (d) Low level cut-out switch
- (e) Airline 20mm galvanized steel pipe for water level measurements
- (f) Pressure gauge
- (g) The gate valves, non-return valves before the master meter
- (h) Master meter for measuring the water from the borehole.

In addition, the Borehole Contractor shall carry out 24 hours test run at the completion of the works. This test has to be certified by the Project Manager.

### **Note on Pump Installation**

The Borehole Contractor shall install the borehole pump complete with all necessary accessories. The Borehole Contractor shall make the necessary electrical connections and include in his prices all cable, starter panel, switches etc. required to put the pump in operation while tendering for this part of the document and return it with full description literature and performance curves for the proposed equipment together with the tender for drilling works.

The installation of the submersible pump into the borehole shall be done immediately the borehole drilling is completed, test pumped and water analyzed for suitability for human consumption.

The final production pump to be installed in the newly drilled borehole shall be determined and installed as per the actual conditions encountered on completion of the drilling works. Hence the specifications given under the section of 'borehole data' are only for the purpose of quotation. After establishing the actual conditions of the drilled borehole, only the Supervising Engineer's approved submersible pump shall be installed.

### **18. Electrical works**

It shall be the responsibility of the Borehole Contractor to provide all electrical wiring between all items of his Contract to ensure the correct function of his equipment. The Borehole Contractor's electrical works shall start from the nearest electrical isolator which is available within the site.

## **2. Description of Works**



The works will involve the Borehole Drilling, equipping, fencing and construction of animal trough

### 3. Location of works

The proposed drilling site will be in **Lagaaman area, Lenguruma Location, Oldonyiro Ward, Isiolo North Constituency, Isiolo County.**

### 4. Scope of works

The main contractual works comprise of Borehole **drilling, equipping Fencing and construction of Animal trough** as directed by the engineer as per bills of quantities and technical specifications.

### 5. Project Duration

The Project duration is expected to be implemented for **4 months**

## 2.4 CONCRETE

### COMPOSITION AND TYPES OF CONCRETE

Concrete shall consist of cement, graded aggregate and water carefully proportioned, thoroughly mixed, placed and compacted as specified.

The Contractor shall obtain formal approval from the Engineer before pouring any concrete for the permanent works. The Engineer shall allow concreting after ascertaining the required lines and levels, suitability of formwork, availability of required equipment and labor, proper fabrication and spacing of the steel bars and quality and quantity of cement and aggregates. The characteristics of the designated concrete types are given in Table I.

TABLE I

Class	Compressive Strength N/ mm <sup>2</sup>	Maximum Free Water/cement Ratio	Minimum Cement Content kg/m <sup>3</sup>	Maximum Cement Content kg/m <sup>3</sup>	Maximum Aggregate Size mm
C25/10/A	25	0.55	360	400	10
C25/20/A	25	0.55	360	400	20
C25/20/B	25	0.55	290	400	20
C25/20/C	25	-	240	540	20
C20/20/B	20	0.55	290	400	20
C20/40/B	20	0.55	260	400	40
C20/40/C	20	-	220	540	40
C15/40/C	15	-	180	540	40
C15/20/C	15	-	180	540	20
C10/40/C	10	-	150	540	40



A, B and C denote exposure conditions for the finished concrete as defined in BS 8007.

## **CEMENT**

Cement for use in the permanent works shall be Ordinary Portland Cement from an approved manufacturer and shall be type CEM I 32,5N complying with BS EN 197 -1. Where sulphate-resisting cement is specified, it shall comply with BS 4027.

All cements shall be certified by the manufacturers as complying with the requirements of the specification. Before orders are placed the Contractor shall submit details of the proposed supplier(s) together with such information on the proposed methods of transport, storage and certification so that the Engineer may satisfy himself that the quantity and quality required can be supplied and maintained throughout the construction period. Where necessary the Engineer may require representative samples of the proposed cement to be taken and forwarded to a nominated laboratory for analysis and testing before the source is approved. No cement shall be used in the Works until deemed satisfactory by the Engineer.

### **31 | AGGREGATES**

Aggregates for concrete shall comply with BS EN 12620, and shall be obtained from a source or sources approved by the Engineer and shall be transported and stored in such a manner as will prevent:

- Contamination of the aggregates from the ground, rubbish, vegetation, dust or any other foreign material.
- Segregation.
- Intermixing of aggregates of differing characteristics.

Before aggregates from each source are approved for use in the Permanent Works, tests shall be carried out at an approved testing laboratory on representative samples submitted by the Contractor to check that the aggregates comply with the requirements of the Specification.

During concreting operations, tests shall be carried out to check that aggregates delivered for use in the Permanent Works comply with the requirements of the Specification.

Sampling and testing of aggregates for concrete shall be carried out in accordance with the requirements of BS 812 except where described otherwise.

Moisture contents of aggregates shall be determined as the moisture content of the aggregate compared with that of the aggregate in the saturated surface-dry condition. Specific gravities of aggregate shall be determined on aggregate in the saturated surface-dry condition.

Aggregates shall be stored on a clean, free draining surface. The various types and sizes of aggregates shall be kept separate from each other and each stockpile shall be kept as large as possible to maintain a reasonably uniform content in the aggregate.

### **32 2 Water**

Clean fresh water complying with BS EN 1008 is to be used for the mixing of all concrete and mortar, and is to be from a source approved by the Engineer.

### **33 3 Testing of Concrete**

All concrete shall be sampled and tested in accordance with the requirements of BS EN 12350 and BS EN 12390 unless otherwise stated in this Specification or instructed by the Engineer.

The Contractor shall allow for all the necessary labor, materials and equipment necessary for the regular sampling and testing of concrete to be placed in the Works.

### **34 4 Failure to Comply with Specified Requirements**

Failure of concrete to comply with the specified requirements will result in it being classified as defective work. Immediately on notification by the Engineer that concrete work is defective, the Contractor shall take all measures necessary to improve concrete quality before further concrete is placed in the Works. If required by the Engineer, the rate of sampling of concrete shall be increased until adequate control is again established. Tests shall be carried out on the defective concrete or test cores taken from it to establish its in-situ strength. If the results of these tests satisfy the Engineer that the defective concrete will fulfil its design function then it may be accepted. If not, the Contractor shall propose strengthening or remedial work where possible or shall remove the defective concrete from the Works.

### **35 5 Concrete Returns and Records**

The Contractor shall send weekly to the Engineer a return showing the quantities of cement and the number of mixings of each class of concrete used in each section of the Works.

Records shall be kept by the Contractor of the positions in the Works of all batches of concrete, of their class and of all test cubes or other specimens taken from them. Copies of these records shall be supplied to the Engineer.

## **2.5 PIPEWORK 4.1 General**

The Contractor shall construct pipelines to the lines and levels using grades, classes, or designs of pipe, bedding, hunching and surrounding as shown on the Drawings or directed by the Engineer. Unless otherwise described in the Contract or agreed by the Engineer only one type of pipe shall be used within any individual length.

All materials shall be subject to the approval of the Engineer prior to procurement and delivery. Upon delivery, the Engineer shall inspect the delivered material for compliance with the specifications. In case of nonconformity, the Contractor shall replace the material at his own cost. The pipes and fittings shall comply in all respects with British Standards and jointing of pipes and fittings shall be carried out in accordance with the manufacturers' instructions and to the approval of the Engineer.

### **42 2 Storage and Protection of Materials**

Pipes shall be stacked on a firm base using two timber packers only under the barrel of rigid pipes such as concrete.

Flexible pipes such as PVC-U shall be stacked closely side by side on a firm plane base so that the whole length of the barrel is uniformly supported and sockets are clear of the ground. Each succeeding layer shall be placed at right angles to the previous layers. The height of any stack shall be not more than six layers of pipes and in the case of steel, not more than two layers.

Each class and size of pipe shall be stored separately in its own stockpile. Fittings and specials of any type shall be stored in a single layer only.

Pipes and fittings shall at all times be adequately protected from damage during transport, storage and handling. Cracked or chipped pipes shall not be used in the permanent works. Steel and large diameter plastic pipes shall be fitted in the factory with end caps or reinforcement adequate to prevent distortion during transport, storage and handling.

Plastic pipes and fittings shall be protected from direct sunlight and excessive heat. Deformed pipes and fittings shall not be used in the permanent works.

All rubber rings or other materials that may deteriorate under the action of sunlight, ozone or inclement weather shall be stored in permanent shade in lockable weatherproof sheds. Care shall be taken at all times to prevent contamination of rubber or plastic products or other petroleum-derived solvents.

Granular bedding shall be stored on a firm impermeable base so that it does not become contaminated with deleterious matter.

### **43 3 Handling Pipes and Fittings**

Before any pipes are delivered to site the Contractor shall submit details to the Engineer of his proposals for handling pipes during transport, in store and during laying.

Pipes and specials shall only be transported on properly constructed or adapted vehicles containing correctly shaped and padded cradles or with strong, sawdust filled bags separating pipes and vehicle body. During transport and in store, pipes shall not rest on narrow traverse supports likely to cause damage to the pipe or its coating. Pipes shall not be unloaded from a vehicle by tipping or dropping.

Pipes, specials and fittings shall not be subjected to rough handling at any time. Under no circumstances shall they be dropped during loading or off-loading or be allowed to collide with one another. Any materials that have been dropped from a vehicle shall immediately be rejected for use on the Works. The same shall apply for any pipes found defective before laying.

The handling of any pipes exceeding 200kg mass other than by means of a crane is specifically forbidden. The Contractor shall maintain a suitable mobile crane on the Site and shall use it for all loading, unloading, transferring between vehicles and lowering into the trench of such pipes. The crane shall be fitted with a sling of ample width. Wire rope slings or hooks in the ends of pipes shall not be used for pipes or fittings of any diameter or mass.

In making arrangements for handling pipes, the Contractor shall take into account any recommendations made by the pipe manufacturer.

Where appropriate the requirements of this Clause shall apply to fittings and other components.

#### 44 4 Cutting Pipes

The cutting of pipes for making up lengths shall be carried out by a method which leaves a clean square end. Concrete pipes shall be cut with a concrete saw or by hand. If cut by hand the end of the pipes shall be trimmed even and square and if reinforced, the steel shall be cut flush with the face of the concrete. If instructed by the Engineer the exposed ends of the steel shall be protected with bitumen or a cement grout.

Steel pipes to be cut shall have the line to be cut clearly marked round the pipe. Cutting shall be carried out by cutting disc or by oxy-acetylene and the cut end shall subsequently be ground to the correct profile for the method of jointing in use.

Steel pipes to be cut shall have the line to be cut clearly marked round the pipe. Cutting shall be carried out by cutting disc or by oxy-acetylene and the cut end shall subsequently be ground to the correct profile for the method of jointing in use.

#### 45 5 Pipes and Fittings

**45.1 Concrete Pipes** Concrete pipes shall comply with BS 5911 "Specification for concrete cylindrical pipes, bends, junctions and manholes, unreinforced or reinforced with steel cages or hoops" save that the crushing test loads for the various diameters of pipe shall be as follows: **Table 4-1: Pipes and Fittings**

Nominal size of pipe (mm)	Works proof load kN/m effective length
300	23 (Class M equivalent)
450	35 (Class M equivalent)
600	46 (Class M equivalent)
800	54 (Class M equivalent)
900	85 (Class M equivalent)
1000	73 (Class M equivalent)
1200	110 (Class M equivalent)
1500	132 (Class M equivalent)

Works proof loads shall be 80% of the maximum loads for each size of pipe.

Damaged pipes showing signs of visible cracking either on the inside or outside surface shall not be used.

#### 45.2 Steel Pipes

Steel pipes and fittings shall comply with BS EN 10224:2003 non-alloy steel tubes and fittings for the conveyance of aqueous liquids including water for human consumption – technical delivery conditions. Pipe shall be either seamless, electric welded or submerged arc welded. However, the manufacturing process shall not be beyond their allocated diameter ranges:

**Table 5-2: Steel Pipes**

Manufacturing process	Outside diameter range, mm	Thickness range, mm
-----------------------	----------------------------	---------------------

Seamless (S)	26.9 – 711	2.0 – 100
Electric Welded (EW)	26.9 – 610	1.4 – 16
Submerged Arc Welded (SAW)	168.3 - 2743	2.9 - 50

Seamless (S) pipe is formed by a method of hot working steel to form a tubular product without a welded seam. If necessary, the hot worked tubular product may be subsequently cold finished to produce the desired shape, dimension and properties.

Electric Welded (EW) pipe formed continuously from a steel strip with a longitudinal seam. This seam is joined by electric resistance or electric induction welding wherein the edges to be welded are mechanically pressed together and the heat for welding is generated by the resistance to flow of the electric current.

Submerged Welded pipe (SAW) formed from a steel strip with a longitudinal or helical (spiral) seam. The seams are then welded together by a coalescence of metals caused by heating them with an arc or arcs between a bare consumable electrode and electrodes. The arc and molten metal are shielded by a blanket of granular, fusible material on the work. Welding shall include at least one pass on the inside and one pass on the outside of the pipe.

Pipes shall not include welds used for joining lengths of steel strip together prior to forming except for helical welded pipe provided that such weld is made using the same method of welding as the helical seam.

Pipes shall not contain circumferential welds. Pipes shall not be manufactured on site.

Pipes formed from plate, strip or coil shall have edges mechanically sheared before forming. In the case of pipes thicker than 10mm to be manufactured by the Submerged Arc Process (SAW), the edges of plate, strip or coil shall be chamfered by mechanical milling.

Pipe shall be delivered in 12m exact lengths for DN 250 and above and 6m exact lengths for DN 200 and below. The tolerances on pipe length shall be in accordance to Table 9 of BS EN 10224.

Unless otherwise specified, pipe shall be supplied with spigot and sock or push-fit joints with elastomeric seals. The joints shall be flexible joints as defined in BS EN 805:2000 and the allowable angular deflection of the joints shall comply with the Class B limits given in Table 5 of EN 805.

Steel pipes and fittings larger or equal to DN 200 shall be internally lined throughout their entire length internally with either:

- (a) Fusion bonded epoxy to AWWA C213 (400 µm dry film thickness);
  - (b) Solvent free liquid epoxy to AWWA C210 (400 µm dry film thickness); (c) Polyurethane to AWWA C222 (500 µm dry film thickness). The materials and application process shall be subject to the Engineer's approval.
- Steel pipes and fittings smaller or equal to DN 150 may be lined in cement mortar to

AWWA C205.

For steel pipes DN 500 and below, the external protection shall be fusion-bonded epoxy to AWWA C213.

Dimensions for fittings shall comply with BS EN 10224. In the case of fittings such as reducers, laterals and washout tees not covered in BS EN 10224, the dimensions shall comply with AWWA C208.

Calculation of thickness of bends and reinforcement of tees and laterals shall comply with AWWA C208 and AWWA M11. The Contractor shall submit details of such calculations. Flange jointed pipes shall have flanges complying with BS EN 1092: 2002.

All steel flanged pipes and fittings shall be supplied complete with hot dipped galvanized bolts, nuts to BS EN ISO 1461 (minimum 305g/m<sup>2</sup>) and appropriate gaskets. Gaskets shall be EPDM rubber and conform to BS EN 681. They shall be suitable for potable water.

The Contractor shall make available to the Engineer the manufacturer's certificates covering the chemical analysis and physical properties of each cast of steel used in the manufacture of pipes. In addition, a product analysis shall be conducted on the steel coils, plates, billet or blanks prior to pipe manufacture.

All pipes shall be hydraulically tested before leaving the factory to induce a hoop stress equal to 70% of the minimum yield stress pressure as specified in BS EN 10224.

All pipes shall be tested according to Table 14 of BS EN 10224 and at the frequency stipulated in Table 15. All tests shall be carried at the expense of the Contractor at the place of manufacture and the Contractor shall supply a signed certificate on delivery of the goods concerned giving results of the tests and certify that the goods concerned have been manufactured in accordance with this Specification.

### **43 3 Galvanized Steel Tubes**

Galvanized mild steel tubes and fittings shall comply with BS 1387 Class B or "Medium Grade". Threading for screwed and socketed joints shall be in accordance with the requirements of BS 21. Joints shall be made with an approved pipe-jointing compound in accordance with the manufacturer's instructions. Red lead compounds shall not be used. Joints in underground piping shall be coated with bitumen or other approved composition.

All underground sections of pipework to be protected against corrosion by treating with KI-60 bitumen emulsion primer, and wrapped with fiber glass and coated with two coats of bituminous top coats all to manufacturer's specification.

The bituminous paint is to be manufactured to ASTM D1187-82.

All fittings for galvanized steel water pipework shall be galvanized heavy weight fittings in accordance with BS EN 10241. All fittings shall be subject to the approval of the Engineer. Brass or gunmetal fittings shall be subject to the approval of the Engineer.

### **44 4 PVC-U Pipes**

Plasticized Polyvinyl Chloride (PVC-U) pressure pipes shall have outside diameters, laying lengths and wall thickness complying with KS-06-149 Part 2: 2000. Joints shall be of the spigot and integral socket type. Solvent weld joints are not permitted in buried PVC-U pipelines.

Fittings for use with PVC-U pressure pipe shall be manufactured from either PVC-U or cast iron with socketed joints and shall comply with ISO 727. Cast iron fittings shall be bitumen coated. Aluminum alloy fittings are not permitted.

The metal adaptor fittings shall comply with ISO 4132.

### **45 5 PE Pipes**

Polyethylene (PE) pipes and fittings shall comply with ISO 4427:1996.

## **46 6 Valves**

### **461 1 Gate Valves**

Gate valves shall conform to BS 5153-1:2004. The valves shall be tested in accordance with BS EN 1074-2:2000.

Non-return valves BS EN 1074-

3:2000 Air valves BS EN 1074-4:2000

Hydrants BS EN 1074-6:2004

All gate valves shall close in a clockwise direction and the direction of opening and closing shall be cast on the hand wheels or valve casing with the words 'OPEN' and 'CLOSE' respectively. All gate valves shall be capable of being operated manually with a maximum applied torque of 100Nm for valves with a nominal diameter less than 450mm. The Contractor shall ensure that the gate valves supplied are fitted with appropriate thrust bearing guides and gearing to fulfil these requirements, ensuring that when reduction gearing is employed, the gear ratio shall not exceed 4:1. Isolating gate valves shall permit manual closing off of the raw water supply.

### **462 2 Butterfly Valves**

Butterfly valves shall conform to BS EN 593:1998: "Industrial valves. Metallic butterfly valves." The valves shall be tested in accordance with BS EN 1074-2:2000.

The use of butterfly valves as main line valves shall not be permitted.

### **463 3 Check Valves**

Check valves shall comply with BS EN 12334:2001: "Industrial valves. Cast iron check valves." The valves shall be tested in accordance with BS EN 1074-3:2000.

The valves shall be installed in a horizontal position to avoid malfunctioning of the check.

### **464 4 Single Air Valves**

Single air release valves shall be of the small orifice type and shall have bodies of cast iron. The inlet shall be 25mm diameter fitted with an isolating plug cock and shall be screwed in an 80mm diameter blank flange drilled and tapped to BS 21. Single air valves shall be of pattern and manufacture approved by the Engineer for the conditions under which they will operate, and be fitted with a pressure gauge tapping and plug. Floats are to be manufactured from high-density polyethylene. The valves shall be tested in accordance with BS EN 10744:2000.

### **465 5 Double Air Valves**

Air release and vacuum break valves shall be of a compact, single chamber design with solid cylindrical high density polyethylene control floats housed in a tubular stainless steel body with stainless steel ends secured by stainless steel tie rods.

The valves shall have integral surge alleviation mechanisms that shall operate automatically to limit transient pressure rise or shock induced by closure due to high velocity air discharge or the subsequent rejoining of separated water columns. The limitation of pressure rise must be achieved by deceleration of approaching water before valve closure. The intake/discharge orifice area shall be equal to the nominal size of the valve. The valve design shall incorporate an overpressure safety feature that will fail without an explosive effect. This feature shall consist of easily replaceable components such as gaskets, seals or the like. The valves shall be tested in accordance with BS EN 1074-4:2000.



## **466 6 Flow Control Valves**

Pressure and flow control valves shall be installed as shown on the Contract Drawings and be suitable for the operating conditions specified.

The basic valves shall be either of the pressure compensating globe valve design with externally arranged spring and diaphragm assembly or of the streamline two chamber concentric plunger and pilot valve regulating assembly enclosed within the valve body as required for the particular applications.

Valve bodies shall be of a suitable grade of close-grained cast iron to BS EN 1561:1997. Valves shall be sized such that the fully open capacity is more than adequate to accept the specified maximum flow at the minimum differential pressure.

The globe valve design shall have the main seat in the stream flow and an upper cylinder for the valve element control piston type and shall have the required number of bosses drilled and tapped to receive strainer unit, relay valves and pressure gauges. The cover plate shall include an air vent and lifting eyes. The main seat shall have a renewable element and the upper portion shall be in the form of a piston and the lower portion shall have a face ring and ported guide.

Valves shall be fitted with an external control relay system which shall be capable of controlling the required parameter of flow or pressure within + or -5 per cent of the set value. The relay system shall include Connecting piping couplings and isolating valves to permit maintenance or replacement without interrupting supply.

The rate of response of opening and closing of the main valve shall be adjustable and means for external indication of the main valve element position shall be fitted.

The particular control system for the different duties shall be as specified below.

### **a) Altitude Valves**

The main valve shall be controlled by a slave ball cock mounted in the controlled tank at top water level and connected to the valve operating mechanism by small-bore pipework. The level of the ball shall be adjustable in service so that the main valve is fully drop-tight closed when the water level in the tank reaches top water level.

### **b) Flow Control Valves**

Flow control valves shall be designed to prevent the flow downstream rising above that specified in the Particular Specification or shown on the Drawings for the particular application, regardless of the operating pressures in the system upstream or downstream of the valve. The relay system valve shall be operated by the pressure differential measured across the main flow orifice which shall be fitted at the upstream end of the flow control valve.

### **c) Pressure Reducing Valves**

Pressure reducing valves shall be designed to reduce a constant or variable inlet pressure to a predetermined constant outlet pressure, at flows varying from the maximum capacity of the valve to zero flow. Adjustment of the outlet pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating downstream pressure shall be incorporated. d) Pressure Sustaining Valves

Pressure sustaining valves shall be designed to maintain the pressure in the pipeline immediately upstream of the valve at or above a preset value, irrespective of the flow and pressure conditions

downstream of the valve. Adjustment of the upstream pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating upstream pressure shall be incorporated. e) Pressure Relief Valves

Pressure relief valves shall be designed to prevent the pressure in the pipeline immediately upstream of the valve rising above a preset value. The valve shall remain closed at lower pressures. Adjustment of the pressure at which the valve opens to relieve pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating upstream pressure shall be incorporated.

#### **467 7 Float Valves**

Float operated valves shall comply with BS 1212 and BS 1968 and BS 2456 “specifications for float ball valves”.

Ball valves shall be the plastic diaphragm type or similar approved with seatings to suit the working pressure of 5 bars with plastic float to BS 2456 and internal overflow.

#### **468 8 Painting of Valves**

All valves shall be painted internally and externally to give the same standard of protection as for steel pipes and fittings. Surface protection shall be all to the approval of the Engineer.

#### **47 7 Laying Pipes in Trenches and Headings**

Immediately before pipes are placed in any trench, the bottom shall be cleared of all stones and other debris and shall be in a condition acceptable to the Engineer. Prior to placing in the trench, all pipes shall be inspected for damage. Damaged pipes which in the opinion of the Engineer cannot satisfactorily be made good shall not be used in the permanent works. End caps or discs placed on the pipes for protection during transit shall not be removed until immediately before the pipes are jointed.

Pipes shall be laid in straight lines unless otherwise shown on the drawings. No pipe shall deviate from the true line and level by more than 5mm. Pipes shall be firmly bedded throughout their length to the required alignment and level so that they are concentric at each joint. All pipes shall be suitably wedged, shored or otherwise restrained to prevent movement during testing and backfilling but such restraints shall not be left in place permanently unless instructed or agreed by the Engineer

Pipes which are to receive a concrete bed and haunch or surround shall be set on suitable concrete blocks or bricks with a pad of hessian based damp proof course two millimeters thick interposed between the pipe and the block. Setting blocks shall not be used with other forms of bedding.

Unless otherwise agreed by the Engineer a close fitting brush or swap shall be placed in pipelines having nominal diameters of 650mm or less and shall be drawn forward progressively as pipe laying proceeds by means of a suitable rope which shall be threaded through each pipe as it is laid. Pipelines having nominal diameters greater than 650mm shall be kept clean by suitable means as pipe laying proceeds. No debris of any kind shall be allowed to remain in the pipeline. Where the pipeline has internal lining, persons entering shall wear rubber boots and equipment trolleys shall have rubber tyred wheels. Pipes and joints shall be kept free of dirt, mud and other deleterious matter at all times. If pipe laying is stopped at any time, a cap shall immediately be placed on the end of the last pipe laid to exclude dirt.

Suitable precautions shall be taken to prevent the floating of pipes due to flooding of trenches. If floating should occur, the whole of the pipe run affected shall be removed and trench prepared again. No pipes shall be re-laid in trenches which have flooded until the trenches and the pipes have been inspected by the Engineer. The Contractor shall be entirely responsible for the sufficiency of all temporary supports and side slopes to the excavations. The excavation shall be carried out in such a way as to maintain the stability of all roads and other adjacent structures or works.

Pipes having integral sockets shall be laid with sockets facing upstream unless otherwise agreed or instructed by the Engineer.

Pipes in headings shall be laid in accordance with the requirements of this clause but pipe lengths shall not exceed 1.5m unless otherwise agreed by the Engineer.

#### **48 8 Pipes Laid on Natural Ground**

Filling shall commence with selected fill consisting of easily compacted material from which all stones larger than 25mm and all lumps of clay larger than 75mm have been removed. The selected fill shall be deposited equally on each side of the pipe carefully compacted in layers not more than 150mm thick. Care shall be taken to ensure that no voids are left under the pipe. The filling shall be continued to a level of 300mm above the crown of the pipe

In the case of steel, ductile iron and plastic pipes, the Contractor shall ensure that no distortion of the pipe takes place during the backfilling operation.

The remainder of the trench shall be filled with excavated material and compacted in 150mm thick layers by means of a vibrating plate compactor or a mechanical rammer. The trench shall be filled flush with the surrounding ground surface.

#### **49 9 Pipes laid on Granular Bedding**

Granular bedding material shall be placed and compacted generally on both sides of the pipe up to the horizontal diameter of the pipe. Care shall be taken to ensure that no voids are left under the pipe. Thereafter the selected fill shall be as described in Clause 4.8 above.

#### **40 Pipes with Concrete Bedding and Surround**

The configuration of the concrete bedding, surround or arch shall be as shown on the drawings including the location of reinforcement if any is required. Pipes to be set in concrete shall be supported as set out in Clause 4.7. Small diameter pipes in short lengths shall be supported behind pipe socket. Large diameter pipes and long lengths shall be supported on two packers.

After jointing and testing as set out in the appropriate parts of this section, concrete of the class shown on the drawings shall be carefully placed and compacted under the pipes making sure that no voids are left, and brought up to the configuration shown on the drawings. The Contractor shall ensure that the pipes do not float or are in any way disturbed during concrete placing. Where pipes, which are laid on a bed of granular material,

are to be protected by a concrete arch, the laying and jointing shall proceed as set out in the appropriate parts of the Specification and granular material shall be brought up to the horizontal diameters of the pipes.

Flexible joints shall be formed in concrete beddings, arches or surrounds in the location shown on the drawings. Such joints shall coincide with the pipe joint in such a way that the end of the socket is flush with one face of the joint and the socket faces into the joint space.

Joints in concrete beddings, arches and surrounds shall be 18 mm wide unless otherwise instructed by the Engineer and shall be filled with a compressible material such as a sheet of cane fibre board or cork board. The material used shall be subject to the approval of the Engineer.

#### **411 *Special Accessories for the Buried Pipe***

##### ***Network 4.11.1 Scope***

This section of the specification concerns the supply and installation of accessories for the buried pipe network at the locations shown on the approved Drawings or as directed by the Engineer. The several parts of the accessories, as described below, shall be considered as a complete unit, which will serve to supply water to the hydrant outlets from the underground distribution network. Each part shall be fabricated by an internationally recognized manufacturer and shall conform to the conditions of operation, the characteristics, the testing and other requirements described below.

The several parts of the accessories, as described below, shall be considered as complete unit, which will serve to supply water to the hydrant outlets from the underground distribution network. Each part shall be fabricated by an internationally recognized manufacturer and shall conform to the conditions of operation, the characteristics, the testing and other requirements described below.

The Contractor shall at the time and place required, submit to the Engineer proposals concerning the manufacturers selected by him for the supply of the accessories, accompanied by a detailed report, specifications and certificates showing that the proposed components have been successfully used in similar sprinkler systems, so as to prove that the proposed accessories conform to the requirements of this specification in a satisfactory manner.

Subsequent to the provision and acceptance of the proposals as above, the Engineer may agree to the use of the proposed accessories, but his consent cannot be interpreted in any case whatsoever, as relieving the Contractor of his responsibilities for the supply of accessories which shall prove adequate and efficient during the testing procedure and the operation of the network.

The Engineer reserves the right, on the other hand to reject the Contractor's proposals if he finds them incomplete or vague or if the proposed accessories do not conform to the requirements of this specification. In such a case, within a reasonable period, not longer than one month, after communication of the above decision of the Engineer to the Contractor, the latter is required to supplement and improve his original proposals and submit his revised recommendations.

If the Contractor fails to submit, within the above time limit, his final recommendations, or if the Engineer for the same reasons rejects these for which his original proposals were rejected, he is required to supply accessories, which will satisfy the Engineer. If, however, he does not agree and insists on supplying the accessories which he has proposed, he must deposit a guarantee to an amount equal to the value of these accessories. This guarantee will remain in the hands of the Employer until the final acceptance and will be forfeited to the latter if, during the test procedure and the operation of the network, it is ascertained that the accessories supplied by the Contractor are not satisfactory. It is understood that the Contractor is, in addition, required to fulfill all his other obligations for the restoration of all defective construction until final acceptance by the Engineer.

#### **412 *2 Acceptance Tests***

Included with the specifications submitted by the Contractor, shall be copies of any relevant international standards to which the items are to be constructed. The Engineer reserves the right to request independent authenticated tests at the point of manufacture and also similar tests insitu under operating conditions. All costs shall be borne by the Contractor who will promptly replace

any components which, in the judgment of the Engineer are found, either after testing or during operation and until final acceptance, as not conforming to the requirements of this Specification.

### **413 3 Measurement and Payment**

Measurement shall be by assessing the number of satisfactorily installed and accepted accessories. Payment will be made for the number of accessories measured as described above and on the basis of the respective contract unit prices. Such prices and payment constitute full compensation to the Contractor for supplying, hauling, storing and installing the accessories, for paying patent rights, for furnishing the equipment, materials and labor required for installing and checking the operation of the accessories in accordance with the foregoing requirements, and for any other related expense even if not explicitly stated above but necessary for the complete and proper performance of the work and the satisfactory operation of the accessories.

## **5 STEELWORKS**

### **51 1 General**

Except where otherwise specified, structural steel shall be grade 43, complying with BS 7668, "Specification for weldable structural steels".

All structural rolled steel members shall comply in dimension, weight and tolerance with that shown on the drawings and with BS 4, "Structural steel sections" and BS EN 10056, 10067 and 10210.

### **52 2 Bolts, Nuts and Fastenings**

Bolts, studs, nuts and washers etc, shall be of mild steel unless otherwise specified. The dimensions and tolerances of nuts and bolts shall comply with BS 4190, "Specification for ISO metric black hexagon bolts, screws and nuts" or where specified to BS 3692, "Specification for ISO metric precision hexagon bolts, screws and nuts" and the threads shall be to BS 3643, "ISO metric screw threads". The heads of the bolts shall be forged out of the solid bar and the ends shall be cleanly cut with standard threads and the nuts must fit the bolts accurately and tightly. Washers of the shape and type indicated on the drawings shall comply with BS 4320,

"Specification for metal washers for engineering purposes"

Where nuts, bolts and washers are required to be galvanized, the galvanizing shall be to BS 3382, "Specification for electroplated coatings on threaded components".

### **53 3 Electrodes**

Electrodes used in welding mild steel shall comply with the requirements of BS 639, "Specification for covered carbon and carbon manganese steel electrodes for manual metal- arc welding".

### **54 4 Contractor's Shop Drawings**

Where the Contractor is required to undertake the detailed design of the steelwork components, he shall provide the Engineer with copies of detailed shop drawings for approval at least fourteen

(14) days before commencing fabrication. The Contractor shall be responsible for the detailed design of all connections and these shall be fully detailed on the shop drawings together with all dimensions, clearances, welding details and procedures, machining, marking, etc. The Contractor shall not commence fabrication until he has received the Engineer's written approval of the shop

drawings. Approval of such drawings shall in no way relieve the Contractor of his responsibility for accuracy or the correct operation of the component.

### **55 5 Fabrication and Erection of Steelwork**

The standard of workmanship and engineering practices to be adopted for fabrication and erection shall conform to BS 449, "Specification for the use of structural steel in building" and BS 5531, "Code of practice for safety in erecting structural frames".

The Contractor shall supply samples of materials and standards of workmanship as required by the Engineer. All samples approved by the Engineer shall be retained and shall be considered as setting the standard for all subsequent work.

Inspection of work will be carried out by the Engineer and the Contractor shall give sufficient notice of the date when fabricated steelwork is ready for inspection. The Contractor shall provide particulars of places and dates of manufacture of all materials for the Permanent Works and the names of the manufactures. Copies in duplicate of all orders for materials shall be sent to the Engineer at the time of placing such orders.

The Contractor shall ensure that all foundation bolts and supports including built-in bolts, etc upon which the steelwork is to be erected are in the correct position and that the steelwork fits correctly in required positions without forcing or straining in any way. Any check by the Engineer of the Contractor's measurements shall not relieve him of his responsibility for obtaining this fit unless any errors in position are clearly not attributable to him.

No permanent bolting or site welding shall be done until proper alignment has been obtained. The Contractor may use temporary jigs, anchors or supports during erection, but must allow for thermal movement to take place freely at all times.

If the Contractor wishes to drill holes in or fix attachments to the steelwork to carry temporary work such as shuttering, he shall obtain the Engineer's approval of the positions and details of all such holes or attachments and shall close such holes and remove the attachments to the satisfaction of the Engineer.

On completion of erection of any part of the steelwork on which the Contractor wishes to add further works, such as roofing, he shall first obtain the Engineer's approval of the steelwork and remedy any defects required by the Engineer. Any approval given shall in no way relieve the Contractor of his responsibility for ensuring the subsequent correct positioning and behavior of the steel work of other parts of the structure.

### **56 6 Welding**

All shop welds shall be carried out by qualified welders who shall be under competent supervision. All welding is to be carried out in accordance with BS 5135, "Specification for arc welding of carbon and carbon manganese steels". The Contractor's proposals for welding shall be submitted to the Engineer for approval before any work is undertaken.

The Engineer may call for a test of a welder's capabilities in accordance with BS 4872,



“Specification for approval testing of welders when welding procedure is not required”.

In the case of site welds, the welding procedure for making each type of joint shall be approved by the Engineer before the work is commenced and the Contractor shall make such trial welds as the Engineer may require to demonstrate the soundness of the proposed method and the competence of his workmen.

Where site welding is used all welded joints shall be subject to inspection by the Engineer. Any welds that are in the opinion of the Engineer defective shall be cut out and the welds remade to the satisfaction of the Engineer. The cost of such corrective measures including any resultant delays shall be borne by the Contractor.

### **6.7 Painting General**

The Contractor shall submit to the Engineer for his approval details of the types and manufacturers of paints he is proposing to use, together with the manufacturer's recommendations concerning preparation of surfaces, primers and undercoats, application methods, safety precautions and drying times for each type of paint. All paints used in the Works must be supplied ready-mixed in unbroken, sealed containers, which clearly show the type, colour and manufacturer of the paint and carry detailed “instructions for use”. All metal surfaces on which paint is to be applied shall be blast cleaned as laid down in BS

7079, “Preparation of steel substrates before application of paints and related products”, or other mechanical means and fully prepared in accordance with the manufacturer's recommendations. Applications of paint coatings on external work shall not be carried out or continued in mist, rain or excessively damp conditions. The Contractor shall take all necessary precautions to prevent dust and dirt coming into contact with freshly applied paint before it has dried.

Paints shall be applied either by brushing or spraying in accordance with the manufacturer's instructions. The thinning of paints shall not be permitted without the approval of the Engineer. Unless otherwise recommended by the manufacturer, the minimum interval between the application of a first coat of paint and the second shall be twenty four hours (24 hrs). Special care shall be taken to ensure complete coverage of all corners, arises and openings without causing an excessive build-up of paint and avoiding runs.

Steelwork to be painted shall be clean and free from all rust, grease, oil and mill scale.

### **58 8 Painting Steelwork Immersed in Water**

Steelwork subject to immersion in water shall be blast cleaned or thoroughly mechanically cleaned by an approved alternative process and immediately coated before leaving the factory with zinc phosphate or similar compatible metallic inhibitive primer with a minimum dry film thickness of 50 microns. Following drying of the primer, the steelwork shall be coated with one coat of non-toxic, non-tainting, high build bituminous paint to BS 3416, “Specification for bitumen-based coating for cold application, suitable for use in contact with potable water”, having a minimum dry film thickness of 100 microns.

After erection, damaged areas of steelwork shall be mechanically cleaned and touched up with primer and bituminous paint to fully restore the factory applied coating system and thickness.

Finally, two overall finish coats of bituminous paint with a minimum dry film thickness per coat of 100 microns giving an overall minimum dry film thickness of the complete coating system of 350 microns.

### **59 9 Painting other steelwork**

Where steelwork, which is not galvanized and not subject to immersion in water is required to be painted, it shall be thoroughly cleaned and painted prior to leaving the factory with:

One coat of zinc phosphate or similar compatible metallic inhibitive primer with a minimum dry film thickness of 50 microns.

One coat of red lead primer with a minimum dry film thickness of 50 microns.

Two coats of micaceous iron oxide undercoat paint with a minimum dry film thickness per coat of 50 microns.

After erection, damaged areas of steelwork shall be mechanically cleaned and touched up with primer and under coat to fully restore the factory applied coating system and thickness.

Finally, one overall finish coat of enamel gloss micaceous iron oxide paint with a minimum dry film thickness of 50 microns giving an overall minimum dry film thickness for the complete coatingsystem of 250 microns.

### **510 Galvanizing**

All steel and ironwork of whatever kind required to be galvanized is to be pickled in dilute hydrochloric acid and then washed, fluxed and stove and coated with zinc by dipping in a bath of molten zinc. All components are to be immersed in the bath only for the time sufficient for them to attain the temperature of the bath, they are then to be withdrawn at such a speed that a coating of 80 microns thickness is achieved, or such other practical maximum thickness for the component as defined in BN EN ISO 1461:1999, "Specification for hot dip galvanized coatings on iron and steel articles".

The galvanizing is to be carried out after all drilling, chipping, trimming, filing; fitting and bending operations are complete and shall cover all faces evenly.

After erection of galvanized steel components, damaged or welded areas shall be painted immediately after cleaning with two coats of metallic zinc primer with each coat having a thickness of 50 microns. The paint shall be applied strictly on accordance with the manufacturer's instructions and shall be compatible with any subsequent paint systems to be applied.

### **511 Galvanized Handrails**

Handrail tubes shall be 38mm nominal diameter steel tube to BS 1387, "Specification for screwed and socketed steel tubes and tubular and for plain end steel tubes suitable for welding or for screwing to BS 21 pipe threads". The top and bottom rails shall be 900mm and

450mm respectively above floor level. The rails and vertical standards shall be connected using screwed steel pipe fittings to BS 1740, "Specification for wrought steel pipe fittings (screwed BS 21 R-series threads)", where practical with the final connections being welded in accordance with Clause 6.6.

The handrail assembly shall be securely mounted on base plates fabricated of mild steel and attached to the base or foundation slab in a manner to be approved by the Engineer.

All sharp edges and rough areas shall be carefully ground off and the entire handrail assembly cleaned and galvanized in accordance with Clause 6.10.



## 512 Gates

Gates of the types and sizes shown on the drawings shall be supplied and installed where indicated on the drawings. The gate, shall be drop-tight and shall be suitable in all respects for use in raw water. The gates shall have flush inverts.

Gates shall be supplied complete with all frames, cills, gates, seals, spindles, hand wheels and headstocks as required. The frames and gates shall be fabricated in galvanized steel.

All gates shall have rising spindles with protection tubes, headstock, hand wheel etc. and intermediate supports where the spindle is longer than 1500mm. Intermediate guide brackets are to be located 600mm above the gate frame, 400mm below the base of the headstock and at a maximum spacing of 1500mm, to suit or as recommended by the manufacturer and as approved by the Engineer.

### 15. Purpose

The borehole to be drilled, constructed, test pumped and equipped with a submersible pump under this contract will be to provide water intended for industrial and office use. The maximum ground water abstraction permitted from the borehole shall be 10m<sup>3</sup>/day with the maximum abstraction period not exceeding 10 hours per day.

The execution of the works shall be in full compliance with relevant provisions of the Water Act and WRA regulations. The proposed drilling site will be in **Kilimani Primary School, Kilimani Sub-Location, Burat location, Burat Ward, Isiolo North Constituency, Isiolo County.**

The Borehole Contractor is deemed to have visited the site, and if unable to locate it or its details apply to the Authority Management for direction. No claims will be allowed for the traveling or other expenses, which may be incurred by the Borehole Contractor's works.

### 16. Scope of the Work

The works included in the contract consist of two stages: -

#### STAGE 1:

## 2.4 CONCRETE

### COMPOSITION AND TYPES OF CONCRETE

Concrete shall consist of cement, graded aggregate and water carefully proportioned, thoroughly mixed, placed and compacted as specified.

The Contractor shall obtain formal approval from the Engineer before pouring any concrete for the permanent works. The Engineer shall allow concreting after ascertaining the required lines and levels, suitability of formwork, availability of required equipment and labor, proper fabrication and spacing of the steel bars and quality and quantity of cement and aggregates. The characteristics of the designated concrete types are given in Table 1.

TABLE 1

Class	Compressive Strength N/ mm <sup>2</sup>	Maximum Free Water/cement Ratio	Minimum Cement Content kg/m <sup>3</sup>	Maximum Cement Content kg/m <sup>3</sup>	Maximum Aggregate Size mm
C25/10/A	25	0.55	360	400	10
C25/20/A	25	0.55	360	400	20
C25/20/B	25	0.55	290	400	20
C25/20/C	25	-	240	540	20
C20/20/B	20	0.55	290	400	20
C20/40/B	20	0.55	260	400	40
C20/40/C	20	-	220	540	40
C15/40/C	15	-	180	540	40
C15/20/C	15	-	180	540	20
C10/40/C	10	-	150	540	40

A, B and C denote exposure conditions for the finished concrete as defined in BS 8007.

## CEMENT

Cement for use in the permanent works shall be Ordinary Portland Cement from an approved manufacturer and shall be type CEM I 32,5N complying with BS EN 197 -1. Where sulphate-resisting cement is specified, it shall comply with BS 4027.

All cements shall be certified by the manufacturers as complying with the requirements of the specification. Before orders are placed the Contractor shall submit details of the proposed supplier(s) together with such information on the proposed methods of transport, storage and certification so that the Engineer may satisfy himself that the quantity and quality required can be supplied and maintained throughout the construction period. Where necessary the Engineer may require representative samples of the proposed cement to be taken and forwarded to a nominated laboratory for analysis and testing before the source is approved. No cement shall be used in the Works until deemed satisfactory by the Engineer.

## 36 1 AGGREGATES

Aggregates for concrete shall comply with BS EN 12620, and shall be obtained from a source or sources approved by the Engineer and shall be transported and stored in such a manner as will prevent:

- Contamination of the aggregates from the ground, rubbish, vegetation, dust or any other foreign material.
- Segregation.
- Intermixing of aggregates of differing characteristics.

Before aggregates from each source are approved for use in the Permanent Works, tests shall be carried out at an approved testing laboratory on representative samples submitted by the Contractor to check that the aggregates comply with the requirements of the Specification.

During concreting operations, tests shall be carried out to check that aggregates delivered for use in the Permanent Works comply with the requirements of the Specification.

Sampling and testing of aggregates for concrete shall be carried out in accordance with the requirements of BS 812 except where described otherwise.

Moisture contents of aggregates shall be determined as the moisture content of the aggregate compared with that of the aggregate in the saturated surface-dry condition. Specific gravities of aggregate shall be determined on aggregate in the saturated surface-dry condition.

Aggregates shall be stored on a clean, free draining surface. The various types and sizes of aggregates shall be kept separate from each other and each stockpile shall be kept as large as possible to maintain a reasonably uniform content in the aggregate.

### **37 2 Water**

Clean fresh water complying with BS EN 1008 is to be used for the mixing of all concrete and mortar, and is to be from a source approved by the Engineer.

### **38 3 Testing of Concrete**

All concrete shall be sampled and tested in accordance with the requirements of BS EN 12350 and BS EN 12390 unless otherwise stated in this Specification or instructed by the Engineer.

The Contractor shall allow for all the necessary labor, materials and equipment necessary for the regular sampling and testing of concrete to be placed in the Works.

### **39 4 Failure to Comply with Specified Requirements**

Failure of concrete to comply with the specified requirements will result in it being classified as defective work. Immediately on notification by the Engineer that concrete work is defective, the Contractor shall take all measures necessary to improve concrete quality before further concrete is placed in the Works. If required by the Engineer, the rate of sampling of concrete shall be increased until adequate control is again established. Tests shall be carried out on the defective concrete or test cores taken from it to establish its in-situ strength. If the results of these tests satisfy the Engineer that the defective concrete will fulfil its design function then it may be accepted. If not, the Contractor shall propose strengthening or remedial work where possible or shall remove the defective concrete from the Works.

### **30 5 Concrete Returns and Records**

The Contractor shall send weekly to the Engineer a return showing the quantities of cement and the number of mixings of each class of concrete used in each section of the Works.

Records shall be kept by the Contractor of the positions in the Works of all batches of concrete, of their class and of all test cubes or other specimens taken from them. Copies of these records shall be supplied to the Engineer.

The Contractor shall construct pipelines to the lines and levels using grades, classes, or designs of pipe, bedding, hunching and surrounding as shown on the Drawings or directed by the Engineer. Unless otherwise described in the Contract or agreed by the Engineer only one type of pipe shall be used within any individual length.

All materials shall be subject to the approval of the Engineer prior to procurement and delivery. Upon delivery, the Engineer shall inspect the delivered material for compliance with the specifications. In case of nonconformity, the Contractor shall replace the material at his own cost.

The pipes and fittings shall comply in all respects with British Standards and jointing of pipes and fittings shall be carried out in accordance with the manufacturers' instructions and to the approval of the Engineer.

#### **42 2 Storage and Protection of Materials**

Pipes shall be stacked on a firm base using two timber packers only under the barrel of rigid pipes such as concrete.

Flexible pipes such as PVC-U shall be stacked closely side by side on a firm plane base so that the whole length of the barrel is uniformly supported and sockets are clear of the ground. Each succeeding layer shall be placed at right angles to the previous layers. The height of any stack shall be not more than six layers of pipes and in the case of steel, not more than two layers.

Each class and size of pipe shall be stored separately in its own stockpile. Fittings and specials of any type shall be stored in a single layer only.

Pipes and fittings shall at all times be adequately protected from damage during transport, storage and handling. Cracked or chipped pipes shall not be used in the permanent works. Steel and large diameter plastic pipes shall be fitted in the factory with end caps or reinforcement adequate to prevent distortion during transport, storage and handling.

Plastic pipes and fittings shall be protected from direct sunlight and excessive heat. Deformed pipes and fittings shall not be used in the permanent works.

All rubber rings or other materials that may deteriorate under the action of sunlight, ozone or inclement weather shall be stored in permanent shade in lockable weatherproof sheds. Care shall be taken at all times to prevent contamination of rubber or plastic products or other petroleum-derived solvents.

Granular bedding shall be stored on a firm impermeable base so that it does not become contaminated with deleterious matter.

#### **43 3 Handling Pipes and Fittings**

Before any pipes are delivered to site the Contractor shall submit details to the Engineer of his proposals for handling pipes during transport, in store and during laying.

Pipes and specials shall only be transported on properly constructed or adapted vehicles containing correctly shaped and padded cradles or with strong, sawdust filled bags separating pipes and vehicle body. During transport and in store, pipes shall not rest on narrow traverse supports likely to cause damage to the pipe or its coating. Pipes shall not be unloaded from a vehicle by tipping or dropping.

Pipes, specials and fittings shall not be subjected to rough handling at any time. Under no circumstances shall they be dropped during loading or off-loading or be allowed to collide with one another. Any materials that have been dropped from a vehicle shall immediately be rejected for use on the Works. The same shall apply for any pipes found defective before laying.

The handling of any pipes exceeding 200kg mass other than by means of a crane is specifically forbidden. The Contractor shall maintain a suitable mobile crane on the Site and shall use it for

all loading, unloading, transferring between vehicles and lowering into the trench of such pipes. The crane shall be fitted with a sling of ample width. Wire rope slings or hooks in the ends of pipes shall not be used for pipes or fittings of any diameter or mass.

In making arrangements for handling pipes, the Contractor shall take into account any recommendations made by the pipe manufacturer.

Where appropriate the requirements of this Clause shall apply to fittings and other components.

#### **44 4 Cutting Pipes**

The cutting of pipes for making up lengths shall be carried out by a method which leaves a clean square end. Concrete pipes shall be cut with a concrete saw or by hand. If cut by hand the end of the pipes shall be trimmed even and square and if reinforced, the steel shall be cut flush with the face of the concrete. If instructed by the Engineer the exposed ends of the steel shall be protected with bitumen or a cement grout.

Steel pipes to be cut shall have the line to be cut clearly marked round the pipe. Cutting shall be carried out by cutting disc or by oxy-acetylene and the cut end shall subsequently be ground to the correct profile for the method of jointing in use.

Steel pipes to be cut shall have the line to be cut clearly marked round the pipe. Cutting shall be carried out by cutting disc or by oxy-acetylene and the cut end shall subsequently be ground to the correct profile for the method of jointing in use.

#### **45 5 Pipes and Fittings**

**451 1 Concrete Pipes** Concrete pipes shall comply with BS 5911 "Specification for concrete cylindrical pipes, bends, junctions and manholes, unreinforced or reinforced with steel cages or hoops" save that the crushing test loads for the various diameters of pipe shall be as follows: **Table 4-1: Pipes and Fittings**

Nominal size of pipe (mm)	Works proof load kN/m effective length
300	23 (Class M equivalent)
450	35 (Class M equivalent)
600	46 (Class M equivalent)
800	54 (Class M equivalent)
900	85 (Class M equivalent)
1000	73 (Class M equivalent)
1200	110 (Class M equivalent)
1500	132 (Class M equivalent)

Works proof loads shall be 80% of the maximum loads for each size of pipe.

Damaged pipes showing signs of visible cracking either on the inside or outside surface shall not be used.

#### **452 2 Steel Pipes**

Steel pipes and fittings shall comply with BS EN 10224:2003 non-alloy steel tubes and fittings for the conveyance of aqueous liquids including water for human consumption – technical delivery conditions. Pipe shall be either seamless, electric welded or submerged arc

welded. However, the manufacturing process shall not be beyond their allocated diameter ranges:

**Table 5-2: Steel Pipes**

<b>Manufacturing process</b>	<b>Outside diameter range, mm</b>	<b>Thickness range, mm</b>
Seamless (S)	26.9 – 711	2.0 – 100
Electric Welded (EW)	26.9 – 610	1.4 – 16
Submerged Arc Welded (SAW)	168.3 - 2743	2.9 - 50

Seamless (S) pipe is formed by a method of hot working steel to form a tubular product without a welded seam. If necessary, the hot worked tubular product may be subsequently cold finished to produce the desired shape, dimension and properties.

Electric Welded (EW) pipe formed continuously from a steel strip with a longitudinal seam. This seam is joined by electric resistance or electric induction welding wherein the edges to be welded are mechanically pressed together and the heat for welding is generated by the resistance to flow of the electric current.

Submerged Welded pipe (SAW) formed from a steel strip with a longitudinal or helical (spiral) seam. The seams are then welded together by a coalescence of metals caused by heating them with an arc or arcs between a bare consumable electrode and electrodes. The arc and molten metal are shielded by a blanket of granular, fusible material on the work. Welding shall include at least one pass on the inside and one pass on the outside of the pipe.

Pipes shall not include welds used for joining lengths of steel strip together prior to forming except for helical welded pipe provided that such weld is made using the same method of welding as the helical seam.

Pipes shall not contain circumferential welds. Pipes shall not be manufactured on site.

Pipes formed from, plate, strip or coil shall have edges mechanically sheared before forming. In the case of pipes thicker than 10mm to be manufactured by the Submerged Arc Process (SAW), the edges of plate, strip or coil shall be chamfered by mechanical milling.

Pipe shall be delivered in 12m exact lengths for DN 250 and above and 6m exact lengths for DN 200 and below. The tolerances on pipe length shall be in accordance to Table 9 of BS EN 10224.

Unless otherwise specified, pipe shall be supplied with spigot and sock or push-fit joints with elastomeric seals. The joints shall be flexible joints as defined in BS EN 805:2000 and the allowable angular deflection of the joints shall comply with the Class B limits given in Table 5 of EN 805.

Steel pipes and fittings larger or equal to DN 200 shall be internally lined throughout their entire length internally with either:



- (c) Fusion bonded epoxy to AWWA C213 (400 µm dry film thickness);
- (d) Solvent free liquid epoxy to AWWA C210 (400 µm dry film thickness); (c) Polyurethane to AWWA C222 (500 µm dry film thickness). The materials and application process shall be subject to the Engineer's approval. Steel pipes and fittings smaller or equal to DN 150 may be lined in cement mortar to AWWA C205.

For steel pipes DN 500 and below, the external protection shall be fusion-bonded epoxy to AWWA C213.

Dimensions for fittings shall comply with BS EN 10224. In the case of fittings such as reducers, laterals and washout tees not covered in BS EN 10224, the dimensions shall comply with AWWAC208.

Calculation of thickness of bends and reinforcement of tees and laterals shall comply with AWWA C208 and AWWA M11. The Contractor shall submit details of such calculations. Flange jointed pipes shall have flanges complying with BS EN 1092: 2002.

All steel flanged pipes and fittings shall be supplied complete with hot dipped galvanized bolts, nuts to BS EN ISO 1461 (minimum 305g/m<sup>2</sup>) and appropriate gaskets. Gaskets shall be EPDM rubber and conform to BS EN 681. They shall be suitable for potable water.

The Contractor shall make available to the Engineer the manufacturer's certificates covering the chemical analysis and physical properties of each cast of steel used in the manufacture of pipes. In addition, a product analysis shall be conducted on the steel coils, plates, billet or blanks prior to pipe manufacture.

All pipes shall be hydraulically tested before leaving the factory to induce a hoop stress equal to 70% of the minimum yield stress pressure as specified in BS EN 10224.

All pipes shall be tested according to Table 14 of BS EN 10224 and at the frequency stipulated in Table 15. All tests shall be carried at the expense of the Contractor at the place of manufacture and the Contractor shall supply a signed certificate on delivery of the goods concerned giving results of the tests and certify that the goods concerned have been manufactured in accordance with this Specification.

### **4153 3 Galvanized Steel Tubes**

Galvanized mild steel tubes and fittings shall comply with BS 1387 Class B or "Medium Grade". Threading for screwed and socketed joints shall be in accordance with the requirements of BS 21. Joints shall be made with an approved pipe-jointing compound in accordance with the manufacturer's instructions. Red lead compounds shall not be used. Joints in underground piping shall be coated with bitumen or other approved composition.

All underground sections of pipework to be protected against corrosion by treating with K1-60 bitumen emulsion primer, and wrapped with fiber glass and coated with two coats of bituminous tap coats all to manufacturer's specification.

The bituminous paint is to be manufactured to ASTM D1187-82.

All fittings for galvanized steel water pipework shall be galvanized heavy weight fittings in accordance with BS EN 10241. All fittings shall be subject to the approval of the Engineer. Brass or gunmetal fittings shall be subject to the approval of the Engineer.

#### **454 4 PVC-U Pipes**

Plasticized Polyvinyl Chloride (PVC-U) pressure pipes shall have outside diameters, laying lengths and wall thickness complying with KS-06-149 Part 2: 2000. Joints shall be of the spigot and integral socket type. Solvent weld joints are not permitted in buried PVC-U pipelines.

Fittings for use with PVC-U pressure pipe shall be manufactured from either PVC-U or cast iron with socketed joints and shall comply with ISO 727. Cast iron fittings shall be bitumen coated. Aluminum alloy fittings are not permitted.

The metal adaptor fittings shall comply with ISO 4132.

#### **455 5 PE Pipes**

Polyethylene (PE) pipes and fittings shall comply with ISO 4427:1996.

### **46 6 Valves**

#### **461 1 Gate Valves**

Gate valves shall conform to BS 5153-1:2004. The valves shall be tested in accordance with BS EN 1074-2:2000.

Non-return valves BS EN 1074-

3:2000 Air valves BS EN 1074-4:2000

Hydrants BS EN 1074-6:2004

All gate valves shall close in a clockwise direction and the direction of opening and closing shall be cast on the hand wheels or valve casing with the words 'OPEN' and 'CLOSE' respectively. All gate valves shall be capable of being operated manually with a maximum applied torque of 100Nm for valves with a nominal diameter less than 450mm. The Contractor shall ensure that the gate valves supplied are fitted with appropriate thrust bearing guides and gearing to fulfil these requirements, ensuring that when reduction gearing is employed, the gear ratio shall not exceed 4:1. Isolating gate valves shall permit manual closing off of the raw water supply.

#### **462 2 Butterfly Valves**

Butterfly valves shall conform to BS EN 593:1998: "Industrial valves. Metallic butterfly valves." The valves shall be tested in accordance with BS EN 1074-2:2000.

The use of butterfly valves as main line valves shall not be permitted.

#### **463 3 Check Valves**

Check valves shall comply with BS EN 12334:2001: "Industrial valves. Cast iron check valves." The valves shall be tested in accordance with BS EN 1074-3:2000.

The valves shall be installed in a horizontal position to avoid malfunctioning of the check.

#### **464 4 Single Air Valves**

Single air release valves shall be of the small orifice type and shall have bodies of cast iron. The inlet shall be 25mm diameter fitted with an isolating plug cock and shall be screwed in an 80mm diameter blank flange drilled and tapped to BS 21. Single air valves shall be of pattern and manufacture approved by the Engineer for the conditions under which they will operate, and be fitted with a pressure gauge tapping and plug. Floats are to be manufactured from high-density polyethylene. The valves shall be tested in accordance with BS EN 10744:2000.

#### **465 5 Double Air Valves**

Air release and vacuum break valves shall be of a compact, single chamber design with solid cylindrical high density polyethylene control floats housed in a tubular stainless steel body with stainless steel ends secured by stainless steel tie rods.

The valves shall have integral surge alleviation mechanisms that shall operate automatically to limit transient pressure rise or shock induced by closure due to high velocity air discharge or the subsequent rejoining of separated water columns. The limitation of pressure rise must be achieved by deceleration of approaching water before valve closure. The intake/discharge orifice area shall be equal to the nominal size of the valve. The valve design shall incorporate an overpressure safety feature that will fail without an explosive effect. This feature shall consist of easily replaceable components such as gaskets, seals or the like. The valves shall be tested in accordance with BS EN 1074-4:2000.

#### **466 6 Flow Control Valves**

Pressure and flow control valves shall be installed as shown on the Contract Drawings and be suitable for the operating conditions specified.

The basic valves shall be either of the pressure compensating globe valve design with externally arranged spring and diaphragm assembly or of the streamline two chamber concentric plunger and pilot valve regulating assembly enclosed within the valve body as required for the particular applications.

Valve bodies shall be of a suitable grade of close-grained cast iron to BS EN 1561:1997. Valves shall be sized such that the fully open capacity is more than adequate to accept the specified maximum flow at the minimum differential pressure.

The globe valve design shall have the main seat in the stream flow and an upper cylinder for the valve element control piston type and shall have the required number of bosses drilled and tapped to receive strainer unit, relay valves and pressure gauges. The cover plate shall include an air vent and lifting eyes. The main seat shall have a renewable element and the upper portion shall be in the form of a piston and the lower portion shall have a face ring and ported guide.

Valves shall be fitted with an external control relay system which shall be capable of controlling the required parameter of flow or pressure within + or -5 per cent of the set value. The relay system shall include Connecting piping couplings and isolating valves to permit maintenance or replacement without interrupting supply.

The rate of response of opening and closing of the main valve shall be adjustable and means for external indication of the main valve element position shall be fitted.

The particular control system for the different duties shall be as specified below.

##### **d) Altitude Valves**

The main valve shall be controlled by a slave ball cock mounted in the controlled tank at top water level and connected to the valve operating mechanism by small-bore pipework. The level of the ball shall be adjustable in service so that the main valve is fully drop-tight closed when the water level in the tank reaches top water level.

##### **e) Flow Control Valves**

Flow control valves shall be designed to prevent the flow downstream rising above that specified in the Particular Specification or shown on the Drawings for the particular application, regardless of the operating pressures in the system upstream or downstream of the valve. The relay system

valve shall be operated by the pressure differential measured across the main flow orifice which shall be fitted at the upstream end of the flow control valve.

f) **Pressure Reducing Valves**

Pressure reducing valves shall be designed to reduce a constant or variable inlet pressure to a predetermined constant outlet pressure, at flows varying from the maximum capacity of the valve to zero flow. Adjustment of the outlet pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating downstream pressure shall be incorporated. d) **Pressure Sustaining Valves**

Pressure sustaining valves shall be designed to maintain the pressure in the pipeline immediately upstream of the valve at or above a preset value, irrespective of the flow and pressure conditions downstream of the valve. Adjustment of the upstream pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating upstream pressure shall be incorporated. e) **Pressure Relief Valves**

Pressure relief valves shall be designed to prevent the pressure in the pipeline immediately upstream of the valve rising above a preset value. The valve shall remain closed at lower pressures. Adjustment of the pressure at which the valve opens to relieve pressure shall be made by a screw on the relay valve or by changing weights as appropriate. A pressure gauge indicating upstream pressure shall be incorporated.

**467 7 Float Valves**

Float operated valves shall comply with BS 1212 and BS 1968 and BS 2456 “specifications for floatball valves”.

Ball valves shall be the plastic diaphragm type or similar approved with seatings to suit the working pressure of 5 bars with plastic float to BS 2456 and internal overflow.

**468 8 Painting of Valves**

All valves shall be painted internally and externally to give the same standard of protection as for steel pipes and fittings. Surface protection shall be all to the approval of the Engineer.

**47 7 Laying Pipes in Trenches and Headings**

Immediately before pipes are placed in any trench, the bottom shall be cleared of all stones and other debris and shall be in a condition acceptable to the Engineer. Prior to placing in the trench, all pipes shall be inspected for damage. Damaged pipes which in the opinion of the Engineer cannot satisfactorily be made good shall not be used in the permanent works. End caps or discs placed on the pipes for protection during transit shall not be removed until immediately before the pipes are jointed.

Pipes shall be laid in straight lines unless otherwise shown on the drawings. No pipe shall deviate from the true line and level by more than 5mm. Pipes shall be firmly bedded throughout their length to the required alignment and level so that they are concentric at each joint. All pipes shall be suitably wedged, shored or otherwise restrained to prevent movement during testing and backfilling but such restraints shall not be left in place permanently unless instructed or agreed by the Engineer

Pipes which are to receive a concrete bed and haunch or surround shall be set on suitable concrete blocks or bricks with a pad of hessian based damp proof course two millimeters thick interposed between the pipe and the block. Setting blocks shall not be used with other forms of bedding.

Unless otherwise agreed by the Engineer a close fitting brush or swap shall be placed in pipelines having nominal diameters of 650mm or less and shall be drawn forward progressively as pipe laying proceeds by means of a suitable rope which shall be threaded through each pipe as it is laid. Pipelines having nominal diameters greater than 650mm shall be kept clean by suitable means as pipe laying proceeds. No debris of any kind shall be allowed to remain in the pipeline. Where the pipeline has internal lining, persons entering shall wear rubber boots and equipment trolleys shall have rubber tyred wheels. Pipes and joints shall be kept free of dirt, mud and other deleterious matter at all times. If pipe laying is stopped at any time, a cap shall immediately be placed on the end of the last pipe laid to exclude dirt.

Suitable precautions shall be taken to prevent the floating of pipes due to flooding of trenches. If floating should occur, the whole of the pipe run affected shall be removed and trench prepared again. No pipes shall be re-laid in trenches which have flooded until the trenches and the pipes have been inspected by the Engineer. The Contractor shall be entirely responsible for the sufficiency of all temporary supports and side slopes to the excavations. The excavation shall be carried out in such a way as to maintain the stability of all roads and other adjacent structures or works.

Pipes having integral sockets shall be laid with sockets facing upstream unless otherwise agreed or instructed by the Engineer.

Pipes in headings shall be laid in accordance with the requirements of this clause but pipe lengths shall not exceed 1.5m unless otherwise agreed by the Engineer.

#### **418 8 Pipes Laid on Natural Ground**

Filling shall commence with selected fill consisting of easily compacted material from which all stones larger than 25mm and all lumps of clay larger than 75mm have been removed. The selected fill shall be deposited equally on each side of the pipe carefully compacted in layers not more than 150mm thick. Care shall be taken to ensure that no voids are left under the pipe. The filling shall be continued to a level of 300mm above the crown of the pipe

In the case of steel, ductile iron and plastic pipes, the Contractor shall ensure that no distortion of the pipe takes place during the backfilling operation.

The remainder of the trench shall be filled with excavated material and compacted in 150mm thick layers by means of a vibrating plate compactor or a mechanical rammer. The trench shall be filled flush with the surrounding ground surface.

#### **419 9 Pipes laid on Granular Bedding**

Granular bedding material shall be placed and compacted generally on both sides of the pipe upto the horizontal diameter of the pipe. Care shall be taken to ensure that no voids are left under the pipe. Thereafter the selected fill shall be as described in Clause 4.8 above.

#### **420 Pipes with Concrete Bedding and Surround**

The configuration of the concrete bedding, surround or arch shall be as shown on the drawings including the location of reinforcement if any is required. Pipes to be set in concrete shall be supported as set out in Clause 4.7. Small diameter pipes in short lengths shall be supported behind pipe socket. Large diameter pipes and long lengths shall be supported on two packers.

After jointing and testing as set out in the appropriate parts of this section, concrete of the class shown on the drawings shall be carefully placed and compacted under the pipes making sure that no voids are left, and brought up to the configuration shown on the drawings. The Contractor shall ensure that the pipes do not float or are in any way disturbed during concrete placing. Where pipes, which are laid on a bed of granular material,

are to be protected by a concrete arch, the laying and jointing shall proceed as set out in the appropriate parts of the Specification and granular material shall be brought up to the horizontal diameters of the pipes.

Flexible joints shall be formed in concrete beddings, arches or surrounds in the location shown on the drawings. Such joints shall coincide with the pipe joint in such a way that the end of the socket is flush with one face of the joint and the socket faces into the joint space.

Joints in concrete beddings, arches and surrounds shall be 18 mm wide unless otherwise instructed by the Engineer and shall be filled with a compressible material such as a sheet of cane fibre board or cork board. The material used shall be subject to the approval of the Engineer.

#### ***421 Special Accessories for the Buried Pipe***

##### ***Network 4.11.1 Scope***

This section of the specification concerns the supply and installation of accessories for the buried pipe network at the locations shown on the approved Drawings or as directed by the Engineer. The several parts of the accessories, as described below, shall be considered as a complete unit, which will serve to supply water to the hydrant outlets from the underground distribution network. Each part shall be fabricated by an internationally recognized manufacturer and shall conform to the conditions of operation, the characteristics, the testing and other requirements described below.

The several parts of the accessories, as described below, shall be considered as complete unit, which will serve to supply water to the hydrant outlets from the underground distribution network. Each part shall be fabricated by an internationally recognized manufacturer and shall conform to the conditions of operation, the characteristics, the testing and other requirements described below.

The Contractor shall at the time and place required, submit to the Engineer proposals concerning the manufacturers selected by him for the supply of the accessories, accompanied by a detailed report, specifications and certificates showing that the proposed components have been successfully used in similar sprinkler systems, so as to prove that the proposed accessories conform to the requirements of this specification in a satisfactory manner.

Subsequent to the provision and acceptance of the proposals as above, the Engineer may agree to the use of the proposed accessories, but his consent cannot be interpreted in any case whatsoever, as relieving the Contractor of his responsibilities for the supply of accessories which shall prove adequate and efficient during the testing procedure and the operation of the network.

The Engineer reserves the right, on the other hand to reject the Contractor's proposals if he finds them incomplete or vague or if the proposed accessories do not conform to the requirements of this specification. In such a case, within a reasonable period, not longer than one month, after communication of the above decision of the Engineer to the Contractor, the latter is required to supplement and improve his original proposals and submit his revised recommendations.

If the Contractor fails to submit, within the above time limit, his final recommendations, or if the Engineer for the same reasons rejects these for which his original proposals were rejected, he is required to supply accessories, which will satisfy the Engineer. If, however, he does not agree and insists on supplying the accessories which he has proposed, he must deposit a guarantee to an amount equal to the value of these accessories. This guarantee will remain in the hands of the Employer until the final acceptance and will be forfeited to the latter if, during the test procedure and the operation of the network, it is ascertained that the accessories supplied by the Contractor are not satisfactory. It is understood that the Contractor is, in addition, required to fulfill all his other obligations for the restoration of all defective construction until final acceptance by the Engineer.



## **414 2 Acceptance Tests**

Included with the specifications submitted by the Contractor, shall be copies of any relevant international standards to which the items are to be constructed. The Engineer reserves the right to request independent authenticated tests at the point of manufacture and also similar tests insitu under operating conditions. All costs shall be borne by the Contractor who will promptly replace any components which, in the judgment of the Engineer are found, either after testing or during operation and until final acceptance, as not conforming to the requirements of this Specification.

## **415 3 Measurement and Payment**

Measurement shall be by assessing the number of satisfactorily installed and accepted accessories. Payment will be made for the number of accessories measured as described above and on the basis of the respective contract unit prices. Such prices and payment constitute full compensation to the Contractor for supplying, hauling, storing and installing the accessories, for paying patent rights, for furnishing the equipment, materials and labor required for installing and checking the operation of the accessories in accordance with the foregoing requirements, and for any other related expense even if not explicitly stated above but necessary for the complete and proper performance of the work and the satisfactory operation of the accessories.

## **6 STEELWORKS**

### **61 1 General**

Except where otherwise specified, structural steel shall be grade 43, complying with BS 7668, "Specification for weldable structural steels".

All structural rolled steel members shall comply in dimension, weight and tolerance with that shown on the drawings and with BS 4, "Structural steel sections" and BS EN 10056, 10067 and 10210.

### **62 2 Bolts, Nuts and Fastenings**

Bolts, studs, nuts and washers etc, shall be of mild steel unless otherwise specified. The dimensions and tolerances of nuts and bolts shall comply with BS 4190, "Specification for ISO metric black hexagon bolts, screws and nuts" or where specified to BS 3692, "Specification for ISO metric precision hexagon bolts, screws and nuts" and the threads shall be to BS 3643, "ISO metric screw threads". The heads of the bolts shall be forged out of the solid bar and the ends shall be cleanly cut with standard threads and the nuts must fit the bolts accurately and tightly. Washers of the shape and type indicated on the drawings shall comply with BS 4320,

"Specification for metal washers for engineering purposes"

Where nuts, bolts and washers are required to be galvanized, the galvanizing shall be to BS 3382, "Specification for electroplated coatings on threaded components".

### **63 3 Electrodes**

Electrodes used in welding mild steel shall comply with the requirements of BS 639, "Specification for covered carbon and carbon manganese steel electrodes for manual metal- arc welding".

### **64 4 Contractor's Shop Drawings**

Where the Contractor is required to undertake the detailed design of the steelwork components, he shall provide the Engineer with copies of detailed shop drawings for approval at least fourteen

(14) days before commencing fabrication. The Contractor shall be responsible for the detailed design of all connections and these shall be fully detailed on the shop drawings together with all dimensions, clearances, welding details and procedures, machining, marking, etc. The Contractor shall not commence fabrication until he has received the Engineer's written approval of the shop drawings. Approval of such drawings shall in no way relieve the Contractor of his responsibility for accuracy or the correct operation of the component.

## **65 5 Fabrication and Erection of Steelwork**

The standard of workmanship and engineering practices to be adopted for fabrication and erection shall conform to BS 449, "Specification for the use of structural steel in building" and BS 5531, "Code of practice for safety in erecting structural frames".

The Contractor shall supply samples of materials and standards of workmanship as required by the Engineer. All samples approved by the Engineer shall be retained and shall be considered as setting the standard for all subsequent work.

Inspection of work will be carried out by the Engineer and the Contractor shall give sufficient notice of the date when fabricated steelwork is ready for inspection. The Contractor shall provide particulars of places and dates of manufacture of all materials for the Permanent Works and the names of the manufactures. Copies in duplicate of all orders for materials shall be sent to the Engineer at the time of placing such orders.

The Contractor shall ensure that all foundation bolts and supports including built-in bolts, etc upon which the steelwork is to be erected are in the correct position and that the steelwork fits correctly in required positions without forcing or straining in any way. Any check by the Engineer of the Contractor's measurements shall not relieve him of his responsibility for obtaining this fit unless any errors in position are clearly not attributable to him.

No permanent bolting or site welding shall be done until proper alignment has been obtained. The Contractor may use temporary jigs, anchors or supports during erection, but must allow for thermal movement to take place freely at all times.

If the Contractor wishes to drill holes in or fix attachments to the steelwork to carry temporary work such as shuttering, he shall obtain the Engineer's approval of the positions and details of all such holes or attachments and shall close such holes and remove the attachments to the satisfaction of the Engineer.

On completion of erection of any part of the steelwork on which the Contractor wishes to add further works, such as roofing, he shall first obtain the Engineer's approval of the steelwork and remedy any defects required by the Engineer. Any approval given shall in no way relieve the Contractor of his responsibility for ensuring the subsequent correct positioning and behavior of the steel work of other parts of the structure.

## **66 6 Welding**

All shop welds shall be carried out by qualified welders who shall be under competent supervision. All welding is to be carried out in accordance with BS 5135, "Specification for arc welding of carbon and carbon manganese steels". The Contractor's proposals for welding shall be submitted to the Engineer for approval before any work is undertaken.

The Engineer may call for a test of a welder's capabilities in accordance with BS 4872,

"Specification for approval testing of welders when welding procedure is not required".



In the case of site welds, the welding procedure for making each type of joint shall be approved by the Engineer before the work is commenced and the Contractor shall make such trial welds as the Engineer may require to demonstrate the soundness of the proposed method and the competence of his workmen.

Where site welding is used all welded joints shall be subject to inspection by the Engineer. Any welds that are in the opinion of the Engineer defective shall be cut out and the welds remade to the satisfaction of the Engineer. The cost of such corrective measures including any resultant delays shall be borne by the Contractor.

### **6.7 Painting General**

The Contractor shall submit to the Engineer for his approval details of the types and manufacturers of paints he is proposing to use, together with the manufacturer's recommendations concerning preparation of surfaces, primers and undercoats, application methods, safety precautions and drying times for each type of paint. All paints used in the Works must be supplied ready-mixed in unbroken, sealed containers, which clearly show the type, colour and manufacturer of the paint and carry detailed "instructions for use". All metal surfaces on which paint is to be applied shall be blast cleaned as laid down in BS

7079, "Preparation of steel substrates before application of paints and related products", or other mechanical means and fully prepared in accordance with the manufacturer's recommendations. Applications of paint coatings on external work shall not be carried out or continued in mist, rain or excessively damp conditions. The Contractor shall take all necessary precautions to prevent dust and dirt coming into contact with freshly applied paint before it has dried.

Paints shall be applied either by brushing or spraying in accordance with the manufacturer's instructions. The thinning of paints shall not be permitted without the approval of the Engineer. Unless otherwise recommended by the manufacturer, the minimum interval between the application of a first coat of paint and the second shall be twenty four hours (24 hrs). Special care shall be taken to ensure complete coverage of all corners, arises and openings without causing an excessive build-up of paint and avoiding runs.

Steelwork to be painted shall be clean and free from all rust, grease, oil and mill scale.

### **53 8 Painting Steelwork Immersed in Water**

Steelwork subject to immersion in water shall be blast cleaned or thoroughly mechanically cleaned by an approved alternative process and immediately coated before leaving the factory with zinc phosphate or similar compatible metallic inhibitive primer with a minimum dry film thickness of 50 microns. Following drying of the primer, the steelwork shall be coated with one coat of non-toxic, non-tainting, high build bituminous paint to BS 3416, "Specification for bitumen-based coating for cold application, suitable for use in contact with potable water", having a minimum dry film thickness of 100 microns.

After erection, damaged areas of steelwork shall be mechanically cleaned and touched up with primer and bituminous paint to fully restore the factory applied coating system and thickness.

Finally, two overall finish coats of bituminous paint with a minimum dry film thickness per coat of 100 microns giving an overall minimum dry film thickness of the complete coating system of 350 microns.

### **54 9 Painting other steelwork**

Where steelwork, which is not galvanized and not subject to immersion in water is required to be painted, it shall be thoroughly cleaned and painted prior to leaving the factory with:

One coat of zinc phosphate or similar compatible metallic inhibitive primer with a minimum dry film thickness of 50 microns.

One coat of red lead primer with a minimum dry film thickness of 50 microns.

Two coats of micaceous iron oxide undercoat paint with a minimum dry film thickness per coat of 50 microns.

After erection, damaged areas of steelwork shall be mechanically cleaned and touched up with primer and under coat to fully restore the factory applied coating system and thickness.

Finally, one overall finish coat of enamel gloss micaceous iron oxide paint with a minimum dry film thickness of 50 microns giving an overall minimum dry film thickness for the complete coatingsystem of 250 microns.

### **5.5 Galvanizing**

All steel and ironwork of whatever kind required to be galvanized is to be pickled in dilute hydrochloric acid and then washed, fluxed and stove and coated with zinc by dipping in a bath of molten zinc. All components are to be immersed in the bath only for the time sufficient for them to attain the temperature of the bath, they are then to be withdrawn at such a speed that a coating of 80 microns thickness is achieved, or such other practical maximum thickness for the component as defined in BN EN ISO 1461:1999, "Specification for hot dip galvanized coatings on iron and steel articles".

The galvanizing is to be carried out after all drilling, chipping, trimming, filing; fitting and bending operations are complete and shall cover all faces evenly.

After erection of galvanized steel components, damaged or welded areas shall be painted immediately after cleaning with two coats of metallic zinc primer with each coat having a thickness of 50 microns. The paint shall be applied strictly on accordance with the manufacturer's instructions and shall be compatible with any subsequent paint systems to be applied.

### **5.6 Galvanized Handrails**

Handrail tubes shall be 38mm nominal diameter steel tube to BS 1387, "Specification for screwed and socketed steel tubes and tubular and for plain end steel tubes suitable for welding or for screwing to BS 21 pipe threads". The top and bottom rails shall be 900mm and

450mm respectively above floor level. The rails and vertical standards shall be connected using screwed steel pipe fittings to BS 1740, "Specification for wrought steel pipe fittings (screwed BS 21 R-series threads)", where practical with the final connections being welded in accordance with Clause 6.6.

The handrail assembly shall be securely mounted on base plates fabricated of mild steel and attached to the base or foundation slab in a manner to be approved by the Engineer.

All sharp edges and rough areas shall be carefully ground off and the entire handrail assembly cleaned and galvanized in accordance with Clause 6.10.

### **5.7 Gates**

Gates of the types and sizes shown on the drawings shall be supplied and installed where indicated on the drawings. The gate, shall be drop-tight and shall be suitable in all respects for use in raw water. The gates shall have flush invert.

Gates shall be supplied complete with all frames, cills, gates, seals, spindles, hand wheels and headstocks as required. The frames and gates shall be fabricated in galvanized steel.

All gates shall have rising spindles with protection tubes, headstock, hand wheel etc. and intermediate supports where the spindle is longer than 1500mm. Intermediate guide brackets are to be located 600mm above the gate frame, 400mm below the base of the headstock and at a maximum spacing of 1500mm, to suit or as recommended by the manufacturer and as approved by the Engineer.

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### 201    **CONDITION OF SITE**

201.1 Before carrying out any work on any site the site shall be inspected in conjunction

with the Engineer's Representative to establish its general condition which shall be agreed and recorded in writing.

201.2 Details recorded shall include the location of all boundary and survey beacons the condition of buildings surfaces terracing (if any) ditches watercourses roads tracks fences and other information relating to the site and elsewhere which may be affected by the Contractor's operations.

201.3 In the case of way leaves for mains and pipelines the boundaries of the way leaves will be defined by the Employer and the contractor shall provide erect and maintain in position from commencement to final completion of all work and all reinstatement in every section substantial timber stakes or similar approved markers not less than 1.5m high indicating the position of every beacon at 100m or such other intervals as the Engineer's Representative may require. Payment for this work will be made at the tendered rate.

201.4 In the event of any boundary or survey beacon being disturbed or displaced as a result of the Contractor's operations the Contractor shall forthwith at his own expense replace the beacon and shall employ the services of an approved licensed survey for this purpose.

## **202 SITE CLEARANCE**

202.1 Before beginning excavation or other work on any site the areas to be occupied by the permanent works shall be cleared of all trees stumps bushes and other vegetation and all roots shall be grubbed out. The felling and disposal of trees other than coffee trees exceeding 1000mm. girth at a height of 1.0m above ground level shall be measured separately and paid for in accordance with the tendered rates.

202.2 All debris shall be burnt or removed and disposed of by other means to the satisfaction of the Engineer.

202.3 The limits of the areas to be cleared shall be as indicated on the drawings or as will be defined by the Engineer.

202.4 In the case of way leaves for cables, mains, pipelines and the like the area to be cleared shall extend over the full width of the way leaves but the Contractor shall preserve as far as practicable all grass and other vegetation outside the limits of trenches and permanent works within the way leaves and shall not unnecessarily destroy crops, coffee trees and the like the removal of which is not essential to his operations.

202.5 The Engineer may require that individual trees shrubs and hedges are to be preserved and the Contractor shall take all necessary precautions to prevent their damage. In the case of trees etc. which the Engineer requires to be preserved the cutting or grubbing out and disposal of roots encountered within the net dimensions of any excavation or the minimum required width of any trench shall be paid for in accordance with the Schedule for day work contained in the Bill of quantities.

202.6 Before beginning clearance within any way leaves the Contractor shall give seven days written notice of his intention to the Engineer who will determine the extent and limits of such clearance having regard to the Contractor's requirements the rate of

Contract progress the reasonable wishes of owners and occupiers weather conditions and other factors which in the opinion of the Engineer may affect or be affected by the Contractor's proposals.

- 202.7 The Contractor shall take particular care at all times to prevent erosion on every site and elsewhere on land which may be affected by his operations and the Engineer may impose such reasonable limitations and restrictions upon the method of clearance and upon the timing and season of the year when clearance is carried out as the circumstances seem to him to warrant.

## **203 GROUND LEVELS**

- 203.1 Following the completion of site clearance and before the commencement of any earthworks the sites shall be surveyed in conjunction with the Engineer's Representative to establish existing ground levels and these agreed ground levels shall form the basis for the calculation of quantities of any subsequent excavation and filling.

## **204 TRIAL HOLES**

- 204.1 The contractor shall excavate refill and restore in advance of his programme all such trial holes as he may require for the location of water and other mains cables rock etc. The cost of these trial holes shall be included in his excavation rates.

## **205 EXCAVATION GENERALLY**

- 205.1 Excavation shall be made in open cutting unless tunneling or heading is specified or approved by the Engineer and shall be taken out as nearly as possible to exact dimensions and levels so that the minimum of infilling will afterwards be necessary.
- 205.2 It shall be the Contractor's responsibility at all times to ensure the stability and safety of excavations and the Contractor shall take all measures necessary to ensure that no collapse or subsidence occurs.
- 205.3 The sides of all excavations shall be kept true and shall where necessary be adequately supported by means of timber, steel or other type struts wailings poling boards sheeting bracing and the like. All supports shall be of sound design and construction and shall be sufficiently watertight to permit excavation concreting and other work to be completed satisfactorily.
- 205.4 Excavations shall be kept free from water and it shall be the Contractor's responsibility to construct and maintain temporary diversions and drainage works and to carry out pumping and to take all measures necessary to comply with this requirement.
- 205.5 In the event of soft or otherwise unsuitable ground being encountered at formation level in any excavation the Contractor shall forthwith inform the Engineer's Representative and shall excavate to such extra depth and refill with compacted granular or other approved fill or Class '10' concrete as the Engineer may require. Payment for such additional excavation and additional refilling will be made at the tendered rates provided always that the formation has not become soft or otherwise unsuitable due to the fault of the Contractor. The requirements of this paragraph shall

apply also to the side face of any excavation with which concrete or other work will be in contact except that in the case of a side face the Engineer may alternatively require that the net dimensions of the concrete or work shall be increased.

## **206 EXCAVATION IN EXCESS**

206.1 If any part of any excavation is in error excavated deeper and/or wider than is required the extra depth and/or width shall be filled with Class 10 concrete or compacted granular or other approved fill to the original formation level and/or dimensions at the Contractor's expense as the Engineer may require.

## **207 MECHANICAL EXCAVATION**

207.1 A mechanical excavator shall be employed by the Contractor only if the subsoil is suitable and will allow the timbering of the trenches or other excavations to be kept sufficiently close up to ensure that no slips falls or disturbance of the ground take place or there are no pipes cables mains or other services or property which may be disturbed or damaged by its use.

207.2 When mechanical excavations are used a sufficient depth of materials shall be left over the bottom of the excavations to ensure that the ground at formation level is not damaged or disturbed in any way. The excavation shall then be completed to formation level by hand.

## **208 RESTORATION OF BORROW AREAS SPOIL TIPS AND QUARRIES**

208.1 Any quarries or other borrow areas developed by the Contractor for the soil purpose of the works shall be finished to safe and fair slopes to the approval of the Engineer. Where directed by the Engineer areas shall be re-soiled with at least 100 mm of topsoil and grassed. The cost of such work shall be included in the Contractor's prices.

## **209 HEADINGS**

209.1 The excavations for all pipelines pumping mains and works mains are to be made in open-cutting unless the permission of the Engineer for the ground to be tunneled is given in writing or a heading is shown on the Drawings. If the Contractor applies to the Engineer for permission to use headings and if this is given there shall be no additional cost whatsoever to the Employer.

209.2 Where a heading is specified or shown on the drawings or permitted to be used it shall be constructed to the approval of the Engineer and to dimensions which will permit a proper inspection to be made. The heading shall be properly and securely timbered. The pipe shall be laid on a minimum thickness of 150mm of Class '15' concrete.

After the pipe has been laid, jointed and tested the heading shall be filled in short lengths not exceeding 1 metre with Class '15' or '10' displacer concrete as directed. Great care shall be taken to ensure that the heading is completely filled with concrete and hard filling shall be rammed into the concrete at the crown of the heading. Special precautions shall be taken to prevent a slump in the concrete and to ensure that no slips or falls of the heading or in the ground above or in the shafts can take place. The Contractor shall allow for leaving in all timbering. The Contractor shall be responsible for the proper restoration of any road surfaces, pipes, cables or other things or property that may be damaged.

## **210 EXCAVATION FOR FOUNDATIONS THRUST AND ANCHOR BLOCKS**

- 210.1 Excavations for foundations and for thrust and anchor blocks shall be to such depths as the Engineer may direct and no concrete or other material shall be placed until the formation has been examined and approved. Due notice shall be given to the Engineer's Representative to enable him to examine the formation well in advance.
- 210.2 The Engineer may direct that a layer of excavation of not less than 75mm thickness shall be left undisturbed and subsequently taken out by hand immediately before concrete or other material is placed. Similarly where concrete or other material is to be placed in contact with the side face of an excavation the Engineer may direct that the final 75mm thickness of the excavation to that face shall be left undisturbed and subsequently taken out neatly to profile by hand.
- 210.3 Areas of excavation which are to receive a layer of site concrete as a screed under the structural concrete shall be covered with the screed immediately the excavation has been completed.
- 210.4 If in the opinion of the Engineer due to the fault of the Contractor the ground becomes weathered prior to the placing of concrete or other material the Contractor shall excavate the weathered soil and replace it with Class '10' concrete to the original formation level at his own expense.

## **211 EXCAVATION IN ROCK**

- 211.1 Rock will be defined as follows for the purposes of payment:-

Solid ledge or bed rock which cannot be removed without systematic drilling and blasting or barring and wedging, conglomerate deposits which are firmly cemented that they possess the characteristics of solid rock and which cannot be removed without systematic drilling and blasting or barring and wedging; boulders exceeding 0.3 cubic metres in volume.

- 211.2 No excavation in materials which can be excavated by the use of pick and shovel will be considered or paid for as rock excavation
- 211.3 The breaking of concrete or road surface or road base will not be considered or paid for as rock excavation.
- 211.4 The Engineer's decision as to the necessity or otherwise of rock excavating methods or appliances shall be final.

## **219 MAKING GOOD SUBSIDENCES AFTER REFILLING**

- 219.1 All refilling whether over foundations or in pipe trenches shall be thoroughly compacted by ramming and any subsidence due to consolidation shall be made up by the Contractor at his own expense with extra compacted material. Should subsidence occur after any temporary or permanent surface reinstatement has been completed the surface reinstatement shall first be removed the hollows made up and then the surface reinstatement re-laid.

## **220 REMOVAL OF TIMBER FROM EXCAVATIONS**



220.1 Timbering shall be removed from the excavations before or during the process of refilling except in so far as this removal of timber would be likely to cause damage to adjacent property structures or structure foundations in which event the Contractor shall leave in the excavations which event the Contractor shall leave in the excavations such timber as he considers necessary to prevent damage the

proper repair or which the Contractor shall be solely responsible for in the event of any such damage occurring.

220.2 Except as provided for below no extra payment will be made for timber left in excavations and the Contractor will be deemed to have allowed for this contingency in pricing his Tender. The Engineer will however certify for payment in respect of such timber does not arise from any negligence of the Contractor.

## **221 REINSTATEMENT OF SURFACES**

221.1 All surfaces whether public or private who are affected by the works shall be reinstated temporarily by the Contractor in the first instance and in due course when the ground has consolidated fully he shall reinstate the surfaces permanently.

221.2 The temporary reinstatement and maintenance and permanent reinstatement and maintenance of all surfaces of roads streets paths fields, verges gardens and any other surfaces which have been affected by the operations of the Contractor shall be his sole liability and shall be carried out to the satisfaction of the Engineer and of the responsible authority.

221.3 Temporary reinstatement shall be carried out immediately the trenches are refilled.

221.4 Permanent reinstatement shall not be carried out until the ground has consolidated completely and the Contractor shall apply to the Engineer for permission to carry out this work in the event of further settlement occurring after the completion of the permanent reinstatement and during the currency of the Contract the Contractor shall forthwith make good the reinstatement to the approval of the Engineer or responsible authority.

221.5 For the purposes of temporary and permanent reinstatement roads tracks and footpaths the surface width of trenches shall be increased by 150mm on each side of the trench for a depth of 75mm to provide a solid abutment for the surfacing material.

221.6 Materials forming the surface and foundations of roads, tracks and footways (Clause 215) may if they are approved by the Engineer be used by the Contractor in the temporary reinstatement of surfaces. The contractor shall provide additional materials necessary for the reinstatement.

221.7 In verges and other grass surfaces and after the refilling has been thoroughly consolidated the topsoil shall be re-laid rolled planted with grass as may be necessary watered and attended until the grass has become well established. Should the grass fail it shall be replanted as required until a satisfactory growth is obtained.

221.8 Trenches in fields and gardens shall be reinstated to the condition in which the field or garden was before excavation was commenced. The final surface of the trench shall be flush with the surrounding ground.



- 221.9 The Contractor shall take all necessary precautions to ensure that no toxic materials which may cause damage to vegetation or livestock or pollute streams or watercourses are used in any temporary or permanent reinstatement and shall indemnify the Employer against any claims arising out of the use of such materials.
- 221.10 If at any time any trench becomes dangerous the Engineer shall be at liberty to call on the Contractor to restore it to the proper condition at 3 hour's notice.
- 221.11 If the work of reinstatement as carried out by the Contractor is not to the satisfaction of the Engineer and/or the responsible authority and should the Contractor not remedy the defect forthwith any remedial work considered necessary may be undertaken by the Employer and/or the responsible authority at the Contractor's expense.

## **222 FORMING BANKS AND FILLED AREAS**

- 222.1 The Engineer shall mark Banks and filled areas.
- 222.2 Before any filling is started the ground on which embankments are to be sited shall be stripped of all grass and topsoil and all roots vegetable matter and other unsuitable substance removed.
- 222.3 The filling to be used in the embankments and filled areas shall be selected material approved by the Engineer's Representative from that arising surplus from excavation, the material being placed according to its nature as shall be directed, that is, coarse hard material may be placed at the bottom with the fine material and/or soil placed at the top or at the surface.
- 222.4 The filling shall be placed in layers not exceeding 150mm thick each layer being thoroughly compacted by an approved vibratory roller to the satisfaction of the Engineer. Each layer of fill shall be compacted to an average of 95% of Proctor Maximum Dry Density.
- 222.5 Where water has to be added to achieve the optimum moisture content it shall be applied in an even manner. The rate of application shall be such that no transverse or longitudinal flow occurs. The previously compacted surface shall be prevented from drying out by watering prior to placing of next layer.
- 222.6 Where directed by the Engineer that rock shall be used as filling to Embankments, the rock shall be placed in the bottom of the embankment or as directed by the Engineer's Representative. The largest portions of the rock shall be placed in layers the maximum depth of which shall be 0.5m, the interstices filled with the finer material and the whole layer compacted by an approved method.
- More fine material shall be added and the layer again compacted until the voids are completely filled.
- 222.7 All earth moving, placing of fill material, watering, borrowing, and compacting shall be carried out as separate operations to give a clear and controlled method of working.

## **223 SOILING**

- 222.8 Where required surfaces shall be soiled with fine sifted soil or silt not less than 100 mm compacted thickness, which shall be raked and brought to a fine filth. The Contractor shall supply approved material for this purpose.

## **224 PLANTING**

- 224.1 Surface required to be grassed except verges and other grass surfaces for which the Contractor is responsible in accordance with Clause 221 shall be planted with approved local grass at a spacing of 200m x 200 mm. The grassed areas shall be replanted if the first or subsequent operation is unfruitful or if for any reason the grass is destroyed. Grassed areas shall be watered and attended until the grass has become well established.
- 224.2 The soiling and planting of the grass in sloped shall be carried out immediately the slope is formed and the grass shall be kept weeded and cut until the work is accepted at the time of the Certificate of Completion

## **225 DISPOSAL OF SURPLUS EXCAVATED MATERIAL**

- 225.1 All surplus excavated material shall be disposed of to tips to the approval of the Engineer.
- 225.2 The cost of disposing of surplus excavated material included any specified soiling and grassing shall be allowed for in the rates for excavation.

## **226 FREE DRAINAGE FILL**

- 226.1 Free draining fill for use as backing to walls shall consist of sound hard stone or broken rock or concrete derived from demolition of structures. The particles shall be roughly cubic form and shall be between 75 mm and 25 mm in size. All smaller particles dust rubbish and organic matter shall be excluded.

## **227 GRADED GRAVEL FOR DRAINS**

- 227.1 Graded gravel surround to drains shall be clean washed stone or crushed hard rock graded between 20 mm and 5 mm or as specified in the BoQs.

## **228 ROCK PITCHING**

- 228.1 Rock pitching shall consist of a free draining mixture of broken hard stone obtained from quarries approved by the Engineer which shall have a maximum size of 3000 mm and which shall not contain more than 5% by weight of material which will pass a 10mm B.S. sieve. Between these limits the material shall be reasonably well graded so as to form a free draining blanket without large voids.

## **229 FORMATION OF FOOTPATHS**

- 229.1 The ground footpaths shall be trimmed to formation level and 50 mm thick precast concrete slabs shall be bedded on 50mm thick layer of fine sand.

## **230 REINSTATEMENT OF TRENCH SURFACES IN ROADS**

- 230.1 Materials for both temporary and permanent reinstatement of trenches in road verges, tracks and unmade roads shall be excavated material selected to form a surface similar to the adjoining surface. The surface shall be well compacted.

- 230.2 Temporary reinstatement of trenches in surfaced roads shall comprise a layer of compacted hardcore, of minimum thickness 150 mm, topped with a 75 mm layer of surface material taken from the original surface material taken from the original surface together with any additional material to form a satisfactory running surface. The surface shall be well rolled and sealed with a coat of approved cold applied bituminous emulsion, applied with an approved sprayer at the rate of about 2 litres/m<sup>2</sup>. The emulsion shall be blinded immediately with quarry dust or sand approved by the Engineer's Representative and then rolled with an 8 ton roller.
- 230.3 The quality and grade of bitumen shall be suitable for the climatic conditions of the area and shall otherwise conform to BS 434.
- 230.4 Permanent reinstatement of surfaced roads shall be carried out to the approval of the competent Authority but shall in no way be inferior to that specified elsewhere in the Specification for base of wearing courses to road works. In all cases, the top layer of the temporary reinstatement shall be removed to expose the compacted hardcore which shall be topped up and re-rolled as necessary.

### **SECTION 3 :- CONCRETE**

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<b>301</b>	<b>GENERAL</b>	

301.1 The standard of materials and of workmanship shall not be inferior to the recommendations of the current:

- (a) British Standard Code of Practice CP114- )  
The Structural Use of Reinforced ) whichever is  
Concrete in Buildings and CP110 – The ) applicable  
Structural Use of Concrete. ) to the

Or ) particular

- (b) British Standard Code of Practice BS 5337 ) structures  
The Structural Use of Concrete for )  
Retaining Aqueous Liquids )

And

- (c) Appropriate British Standards or

- (d) Approved Kenya Bureau of Standards or Ministry of Works Standards, if any.  
Or
- (e) Other equivalent and approved international standards.

The requirements outlined in the above documents must be read with those of this Section of the Specification and where any conflict exists between the recommendations of the above and of this Specification, the requirements of this Specification shall prevail.

- 301.2 As and when required by the Engineer the Contractor shall prepare and submit, before commencing the work, a time-chart (additional to the general programme) detailing the various operations for concrete work.
- 301.3 No material shall be used in the Works until prior approval for its use has been given by the Engineer; neither shall any change in the nature, quality, kind, type, source of supply or manufacture be made without the Engineer's permission.
- 301.4 Names of manufacturers and test certificates for materials not supplied by the Employer shall be supplied as soon as possible to the Engineer.
- 301.5 The cost of providing samples and the cost of carrying out tests required by 306.1 (except as otherwise provided in the Conditions of Contract) together with the cost of supplying equipment for sampling and site testing indicated in columns 3 and 4 of Table 3.7 of this section of the Specification shall be borne by the Contractor (see also Clause 306.1)
- 301.6 During the progress of the Works, consignment notes for materials not supplied by the Employer shall be supplied to the Engineer giving details of each consignment.
- 301.7 The use of the word "approved" in this Specification refers to the approval of the Engineer.
- 301.8 Cross references between certain Clauses of this Specification have been shown in brackets following particular item.

## **302 CONCRETE**

### **302.1 Requirements**

- 302.1.1 The mix proportions shall be selected to ensure that the workability of the fresh concrete is suitable for the conditions of handling and placing, having regard to the structural element being constructed, the disposition of reinforcement, the climatic conditions prevailing and the limitations set by Table 3.1 of this Clause for the particular class of concrete specified.
- 302.1.2 Notwithstanding the strength requirements of this Specification, in order to ensure adequate durability of the finished concrete, while at the same time limiting its shrinkage characteristics, the limits shown in Table 3.1 shall not be exceeded.

302.1.3 In all cases of mix proportioning, the added water shall be included with due allowance for the moisture contained in the aggregates and shall be the minimum consistent with the workability requirements. Where difficulty is experienced in maintaining the correct workability for the water-cement ratio outlined in Table 3.1 the use of a water reducing additive may be permitted subject to Clause 302.9

302.1.4 Where aggregates do not conform to the moisture requirements of Clause 21.2 of BS 5337 but are permitted for use, in the case of liquid retaining structures the water content indicated in Table 3.1 shall be reduced by 2.5 litres per 50 kg of cement.

Type of Structures	Exposure (Cl.49 BS 5337)	Minimum Cement Content Kg/m <sup>3</sup> finished Concrete					
		O P C			Sulphate Resisting cement		
		Aggregate		W/C	Aggregate		W/C
		40 mm	20 mm		40 mm	20 mm	
Liquid Retaining Surface Structures	A	320	360	0.50			
Liquid Retaining Substructures Building Foundations	B	260	290	0.55	As for Ordinary Portland Cement (OPC)		
Protected Building Structures*	C	220	250	0.60			
Type of Structure	Exposure to Sulphate Condition	Minimum Cement Content Kg/m <sup>3</sup> finished concrete					
		O P C			Sulphate Resisting Cement		
		Aggregate			Aggregate		

	Total 50% 3	100 000 in ground water			W/C			W/ C
			40 mm	20 mm		40 mm	20 mm	
Substructures And Foundations	<0.2	<30	240	280	0.55	-	-	-
	0.2-0.5	30-120	290	330	0.5	240	280	0.55
	0.5-2.0	250-500	-	-	-	290	330	0.5
	1.0-2.0	250-500	-	-	-	330	370	0.45
	>2.0	>500	-	-	-	Ditto with Protective coating		

\*Not exposed to liquid or moist or corrosive conditions



**302.2 Strength**

302.2.1 The basis for assessing the strength of concrete shall be related to the characteristic strength, defined as the strength of the concrete at 28 days, as determined by the standard method of testing (Clause 306.1) below which not more than 5% of the test results shall fall.

302.2.2 The relationship between the class of the concrete and the characteristic strength shall accord with Table 3.2

**TABLE 3.2 : Concrete Strength Requirements**

<b>Location</b>	<b>Coarse Aggregate Size (mm)</b>	<b>Class and Characteristic Strength N/mm<sup>2</sup> 28 Days</b>	<b>Target Strength 7 days</b>
Blinding Concrete	20 or 40	15	10
Blinding Concrete Sulphate Condition	20	25	
Substructures thickness less than 400m	20	25	
Substructures walls and slabs more than 400m	20 or 40	25	17
Superstructures normal Concrete	20	20	14
Or	20	25	
<b>67. Fine Concrete</b>	10	25	
Precast Concrete	10 or 20	30	20
Prestressed Concrete:	20	30	
Post-tensioned tendons	20	40	
Structural concrete in water towers – all		30	

Components			
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### 302.3 Mixes

302.3.1 If, in the opinion of the Engineer, the Prescribed Mix method of proportioning will not produce concrete to satisfy the requirements of this Specification, the mix shall be designed.

(a) Designed Mixes

Proportions shall be determined in accordance with the “Design of Normal Concrete Mixes” published by the British Department of the Environment and obtainable from:-

The Government Bookshop,  
P.O. Box 569,  
London,  
ENGLAND SE1 9NH

or other approved methods, for the requirements set out in Clause 302.1 and 302.2 For the purpose of determining the design mean strength of the concrete a margin shall be added to the characteristic strength (indicate in Table 3.2) for the particular class of concrete. This design margin shall be assessed on the degree of control reasonably to be expected in the manufacture of the degree of control reasonably to be expected in the manufacture of the concrete and shall not be less than  $7.5 \text{ N/mm}^2$  nor less than 1.64 times the standard deviation. Until such time as the standard deviation has been assessed the margin shall not be less than  $15 \text{ N/mm}^2$ .

Details of the designed mixes shall be forwarded immediately to the Engineer for his approval.

(b) Prescribed Mixes

Proportions for the several classes of concrete shall conform to the requirements of Table 50 of CP 110.

(c) Nominal Mixes

Nominal mix proportioning is applicable only to non-structural concrete Class 10 and Class 15 and in special cases when permitted by the Engineer for the other classes of concrete. Proportions shall conform to the requirements of Table 3.2.1

(d) Chloride Content

The total chloride content of the concrete mix shall comply with the requirements of CP 110 Cl. 6.3.8 (as amended November 1980)

Class of Concrete	Nominal Mix
30 or 30(s)	

25 or 25(s)	1 : 1 : 2
20 or 20(s)	1 : 1.5 : 3
15 or 15(s)	1 : 2 : 4
10 or 10(s)	1 : 3 : 6
	1 : 4 : 8

### 302.4 QUALITY CONTROL

302.4.1 The principal basis of control shall be by comparison of the results of the compression cube tests at 28 days, except for small quantities of concrete whose strength can be otherwise derived and which is permitted for use by the Engineer. 40 sample cubes shall be made initially in eight samples each day for five days of concreting and thereafter one sample in 25 mixes or not less than one for each day's concreting.

302.4.2 Where materials are of an unfamiliar grading or type, compression tests shall be carried out at 7 days and adjustments made in advance of the main control methods outlined above.

302.4.3 Cube test results will be examined individually in 10 consecutive sets of four and the standard deviation and mean strength of each set calculated. The concrete mix proportions will only be acceptable if all of the following requirements are complied with:-

- (i) not more than two results in 40 are less than the characteristic crushing strength
- (ii) no value of the average of any set of four results is less than the characteristic strength plus one-half of the design margin (Clause 302.3)
- (iii) when 40 results have been obtained and the mean strength and standard deviation are calculated, the mean strength minus 1.64 times the standard deviation shall be greater than the characteristic strength.

302.4.4 Where the results do not confirm to the requirements the following action shall be taken:-

- (a) Adjustments to the mix shall be made to obtain the strength required.
- (b) In the case where any result is less than 80% of the characteristic strength - in accordance with Clause 305.1.

For those prescribed mixes required to be tested, requirements (i) and (ii) only will be applicable.

302.5        **Production**

302.5.1        Aggregates and cement shall be proportioned by weigh-batching, and water shall be proportioned by volume. Subject to the prior approval of the Engineer volume-batching of aggregates may be used for small sections of work, but volume batching of cement will in no case be accepted. The Contractor may, however, so proportion the mix that each batch shall use a whole bag or bags of cement, the weight of which is known precisely. Where permission has been given for volume batching of aggregates, all gauge boxes shall be accurate and due allowance shall be made for bulking of the aggregates in assessing the correct volume to be used. (Clause 602 of CP 114).

302.5.2        The aggregates and the cement shall be thoroughly mixed in a clean mechanical mixer for a period of time agreed with the Engineer and the water added on the basis of the approved design.

302.5.3        The amount of water added shall conform to the requirement of Clause 302.1

302.5.4        Batch mixing machines shall comply with the requirements of BS 1305. They shall be provided in such numbers and of such capacity as to ensure a continuous supply of freshly mixed concrete at all times during construction.

302.5.5        Continuous mixing machines shall be used only with the written permission of the Engineer.

302.6        **Cement**

302.6.1        Ordinary and Rapid-hardening Portland cement shall comply with BS 12.

302.6.2        Sulphate resisting cement shall comply with BS 4027

302.6.3        High Alumina, super sulphated, pozzolanic, low heat, blast-furnace or other cements shall only be used as directed by the Engineer. They shall not be considered within the scope of this Specification but shall be subject to the requirements of a supplementary specification when required to be used.

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- 302.6.4 No extra payment will be made to the Contractor if on his own initiative he used Rapid-hardening Portland cement.
- 302.6.5 Cement shall be fresh when delivered to Site and the consignments shall be used in the order of their delivery. The Contractor shall mark the date of delivery on each consignment and each consignment shall be stored separately and in such manner as to be easily accessible and identified.
- 302.6.6 No cement in bags or other containers shall be used unless these and the manufacturer's seals are intact at the time of mixing.
- 302.6.7 If the cement is delivered in bags it shall be stored in a waterproof shed or building at a temperature of not less than 8<sup>0</sup>C and the bags shall be placed on dry boards above the floor to prevent deterioration or contamination from any cause.
- 302.6.8 Bulk cement may be used provided it is stored in an approved container.
- 302.6.9 The Contractor shall not use cement which has hardened into lumps, but subject to removal of the lumps by screening, the Engineer may allow such cement to be used in non-structural concrete mixes.
- 302.6.10 Cement of different types shall be kept separate in storage and shall not be mixed together in the production of concrete.
- 302.7 **Aggregates**
- 302.7.1 Fine and coarse aggregates shall be as defined by and be of the quality and nature required by BS 882 and BS 1201 whichever is applicable. In addition they shall be chemically inert to alkali reaction.
- 302.7.2 Aggregates shall conform to the requirements of the "Accepted Standards" of Table 3.8.
- 302.7.3 Aggregates of rounded shape or otherwise capable of producing a

concrete of good workability with the minimum addition of water shall be preferred.

- 302.7.4 The Contractor shall ensure that the nature and gradings of aggregates remain reasonably consistent, and shall, if necessary, stockpile and include different gradings to ensure that the overall grading remains constant for each section of the works.

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- 302.7.5 Dust or flour resulting from crushing the aggregate shall not be allowed to contaminate the stockpiles. When, in the opinion of the Engineer such contamination has taken place it shall be removed by an approved means or otherwise the aggregate shall be rejected.

- 302.7.6 For mass concrete, in order to improve the consistency of the mix, dust or flour resulting from crushing the aggregate, may, subject to test, be included in controlled quantities to supplement the fine aggregate.

- 302.7.7 The aggregates of various sizes shall be kept separate and away from all possible contamination and shall be stored on a hard-standing area or in bins, provided with proper drainage at the base of the stockpiles.

- 302.7.8 Except where aggregates have been otherwise specified on the Drawings the grading of aggregates shall be as follows:

Coarse Aggregate:

- (a) 10mm max. size, graded, for all “fine” concrete
- (b) 20mm max. size, graded for all reinforced concrete in beams and for walls and slabs not greater than 400mm thick.
- (c) 40mm max. size, graded, for all reinforced concrete walls and slabs in excess of 400mm thick.

Fine Aggregate:

- (a) Where aggregates conforming to zones 2 or 3 of BS 882 are available they shall be used.
- (b) For prescribed mixes, zones 1,2, or 3 aggregates only shall be used.

- 302.7.9 Sea-dredged Aggregates

Where sound land deposits are readily available locally they shall be used in preference to sea-dredged aggregates. Where however this situation does not exist, the following requirements for the use of sea-dredged aggregates shall apply in addition to those of Clause 302.7 foregoing.



**TABLE 3.3 : Shell Content**

The shell content shall not exceed the following values:-

Nominal Size of Aggregate mm	% by weight of dry aggregate of shell as calcium carbonate		
	Normal Reinforced Concrete Work	Liquid Retaining Structures	Main Concrete Work
75	Nil	Nil	Nil
40	5	2	5
20	10	5	10
10	15	15	15
Fine Aggregate	40	30	40

Hollow shell shall not exceed one half of the total shell content by weight of 20mm and 40mm sizes.

**TABLE 3.4 : Sodium Chloride Content**

The sodium chloride content shall not exceed the following values:-

	% Sodium Chloride content by weight			
	Of Dry Aggregate		Of Cement	
	Normal Reinforced Concrete Work	Liquid Retaining Structure	Normal Reinforced Concrete Work	Liquid Retaining Structure
Coarse Aggregate	0.05	0.03	0.50	0.32
Fine				

Aggregate	0.15	0.10		
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Calcium chloride or calcium chloride-containing cements shall not be used with sea-dredged aggregates (C1.302.9)

Cements other than ordinary or rapid-hardening Portland complying with BS 12 and sulphate-resisting complying with BS 4027 shall not be used with sea dredged aggregates.

Where the use of sea dredged aggregates is shown materially to affect the rate of setting of the concrete, the Engineer may require the Contractor to include an approved admixture in the mix at no extra cost (C1.302/9)/

## 302.8 **Water**

302.8.1 The Contractor shall supply all water, make all arrangements, and pay all charges in respect of such supply. Where water can be obtained from a public water supply it shall be used.

302.8.2 Where water cannot be obtained from the public supply it shall be tested in accordance with BS 3148 and if necessary shall be treated to assure compliance therewith.

302.8.3 Water for washing and curing shall be such that it will impair neither the strength of the finished concrete nor its appearance.

## 302.9 **Concrete Admixtures**

302.9.1 Before approval for the use of a proprietary admixture is given the Contractor will be required to satisfy the Engineer as to its suitability for the work and its compatibility with the cement it is intended to complement.

302.9.2 Preference will be given to the use of admixtures which can be administered in fixed calibrated amounts through a mechanical dispenser or cachet, and which are added directly to the mixing water.

302.9.3 Where approval is given for the use of more than one type of admixture for the same concrete mix they shall be dispensed separately.

302.9.4 In all cases the Contractor shall ensure that careful control is exercised in maintaining correct proportions as laid down by the formulators. Where incorrect proportioning has been carried out, or where the admixture can be shown to have adversely affected the finished concrete, the work shall be treated in accordance with C1.305.13.

(a) Water-reducing admixtures - The Contractor shall include an approved water-reducing admixture (plasticiser) where, in the opinion of the Engineer, the workability of the mix is otherwise inadequate to achieve an acceptable compaction and/or surface finish, or where excessive bleeding of the concrete is in evidence.

(b) Air-entraining admixtures - Refer to Clause 307.2

- (c) Set-retarding admixtures - Where large quantities of concrete are to be placed at any one time or where concreting is undertaken under hot conditions, the Contractor may include an approved set-retarding admixture to reduce the heat of hydration and to enable work to be properly finished before premature setting has taken place.

Where sea-dredged aggregates are used the Engineer may require an approved set-retarding admixture to be included in the mix (C1.302.7.9)

- (d) Set-accelerating admixtures - The Contractor shall not use set-accelerating admixtures in in-situ concrete construction except for cold weather concreting (C1.305.4) or where expressly permitted by the Engineer for a specified purpose.
- (e) Calcium chloride admixtures or ingredients included in propriety type cements shall not be used in reinforced concrete or pre-stressed concrete work.

### 303 REINFORCEMENT

#### 303.1 Steel

##### 303.1.1 Reinforcement shall be:

- (a) Plain round mild steel or High Yield steel bars conforming to BS 4449.
- (b) Cold worked steel bars conforming to BS 4461 or
- (c) Fabric reinforcement made of cold drawn high tensile bars conforming to BS 4483.

303.1.2 The Contractor shall obtain from his supplies certificates of the mechanical and physical properties of the reinforcement and shall submit them to the Engineer for approval, except where reinforcement has been supplied by the Employer. The frequency of sampling and the method of quality control shall be in accordance with Table 4 and Clause 20 respectively of these British Standards. All high yield and cold worked bars (except in welded fabric reinforcement) shall be deformed bars complying with classification Type 2 for bond strength in accordance with Classification Type 2 for bond strength in accordance with BS 4449 and BS 4461. Where galvanised reinforcement is specified, galvanizing shall comply with the requirements of BS 729, Part 1.

#### 303.2 Storage

Reinforcement shall be stored on Site under cover and supported clear of the ground and in such manner as to make identification easy. Supports shall be such that distorting of the steel is avoided and contamination and corrosion prevented.

### **303.3 Bending and Fixing of Reinforcement**

- 303.3.1 The Contractor shall provide on site facilities for cutting and bending reinforcement whether he is ordering his reinforcement bent or not and shall ensure that a token amount of straight bar is available on Site for bending as and when directed by the Engineer.
- 303.3.2 Reinforcement shall be wire brushed and cleaned at the Contractor's expense, before and/or after it is placed in position, if required by the Engineer.
- 303.3.3 The bars shall be cold bent in strict accordance with the drawings and the Contractor shall be responsible for the accuracy of the bending. Bending dimensions shall be worked to the tolerances indicated in BS 4466 and CP 110 Table 20. Bars in which any errors in bending are beyond the limits of the foregoing tolerances shall be replaced at the Contractor's cost by correctly bent new bars, or, may be straightened and rebent cold subject to the Engineer's prior approval. Any discrepancy or inaccuracy found in the drawings shall be notified to the Engineer immediately.
- 303.3.3 After assembling, reinforcement shall be securely bundled and labelled with weather-proof tags or shall be marked with other approved signs by which it can readily be identified.
- 303.3.4 After bending, reinforcement shall be securely bundled and labelled with weather-proof tags or shall be marked with other approved signs by which it can readily be identified.
- 303.3.5 Before assembling or fixing the reinforcement the dimensions to which it has been bent shall be checked by the Contractor against the drawings
- 303.3.6 The reinforcement shall be fixed in strict accordance with the Drawings as regards cover, spacing and position, and suitable precautions shall be taken by the Contractor to prevent the displacement of reinforcement during the placing and compaction of concrete.
- 303.3.7 Where required to support and retain the reinforcement in its correct position the Contractor shall provide templates stools or other supports at his own cost. He shall allow for cutting to correct length all corner lacer bars included in the bar schedules as standard lengths.
- 303.3.8 Precast concrete support blocks for reinforcement shall be manufactured from Class 30 "fine" concrete to ensure the correct cover thickness. They shall be well cured before use and carefully stored on Site to avoid contamination. Plastic and metal supports, chairs, etc. may be used subject to the Engineer's prior approval.
- 303.3.9 In the case of mild steel, a lap of not less than 40 diameters of the smaller bar shall be provided at the junction of two bars for which the lap is not specifically detailed on the drawings and, in the case of High Yield steel, a lap of not less than 50 diameters.
- 303.3.10 All intersections of bars in walls and slabs and all connections between binders or links and main bars in columns or beams shall be tied with soft

iron wire ties or with fixing clips which shall not be allowed to make contact with the shuttering or to project materially into the specified cover.

303.3.11 Unless permitted by the Engineer, welding of bar reinforcement at intersections or for the joining of bars is prohibited. Where permission is granted, welding shall be carried out in accordance with the recommendations of the Institute of Welding for the welding of reinforcing bars for reinforced concrete construction.

303.3.12 When fixed reinforcement is to be left exposed for a delayed period of time, it shall be thoroughly cleaned and painted with neat cement grout.

303.3.13 Where galvanised reinforcement is used any damage suffered by galvanising shall be made good by the application of an approved galvanising formulation, before concrete placing is commenced.

#### 303.4 **Couplers for Reinforcement**

Couplers for reinforcement shall be either Standard Swaged Splices or Type II Alpha Couplers manufactured by CCL Systems Limited, Cabco House, Ewell Road, Surbiton, Surrey, KT9 7AH, UK., or similar approved. Where bars of different diameters are to be joined a CCL Reducer Sleeve or similar shall be used.

Couplers shall be suitable for the type and size of reinforcing bars and shall be capable of developing 15% of the characteristic strength of the smaller of the compression. Couplers shall be installed in accordance with the manufacturer's recommendations. Square twisted reinforcing bars shall not be used with couplers.

### 304 **SHUTTERING**

#### 304.1 **Requirements**

304.1.1 The term "shuttering" shall be taken to include centering, formwork, strutting, bracing and the like.

304.1.2 When called upon to do so by the Engineer's Representative the Contractor shall submit his shuttering proposals for checking and approval by the Engineer in advance of the concreting.

304.1.3 Shuttering shall be of such accuracy, strength and rigidity as to carry the weight and pressure from the concrete to be placed on or against it, together with all constructional, wind or other loads likely to be imparted to it, without producing deformation of the finished concrete in excess of the tolerances outlined in Clause 304.5 and Table 3.5.

304.1.4 All shuttering shall be sufficiently tight, without plugging, to prevent loss of grout during the vibration of the concrete. When required by the Engineer joints between shutter facing boards shall be sealed with foam rubber, sealing strips or other approved material.

304.1.5 Faces of shuttering shall be clean, free from projecting nails, adhering grout and other imperfections or defects

which would prevent the specified surface finish from being attained. They shall be treated with approved mould oil before positioning. Great care shall be exercised to prevent reinforcement or steelwork from being contaminated by the oil during erection of the shuttering.

304.1.6 Shuttering, which as a result of prolonged use of general deterioration does not, in the opinion of the Engineer, conform to the particular requirements set out in this clause, shall not be used.

304.1.7 Through-bolts or ties will not be permitted in liquid-retaining structures. The Contractor shall use only such bolts or ties as are capable of being removed in whole or in part so that no part remaining embedded in the

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concrete shall be nearer the surface of the concrete than the specified thickness of cover to the reinforcement.

304.1.8 Beam soffits shall be erected with an upward camber of 5mm for each 3 metres of span.

304.1.9 Top shuttering shall be counterweighted or otherwise anchored against flotation.

304.1.10 Boxes for forming holes shall be constructed so as to be easily removable without damaging the concrete during removal. They shall be properly vented to permit the escape of entrapped air, and shall be capable of being sealed, subsequently to prevent the loss of grout. The use of polystyrene blocks for the forming of holes, sinking, etc. will not be allowed except by express permission of the Engineer.

304.1.11 Openings for inspection of the inside of beam, wall, column, and similar shuttering and for cleaning-out purposes shall be formed so that they can conveniently be closed before the placing of concrete.

304.1.12 All props shall be supported on adequate sole plates and shall not bear directly on or against concrete. They shall be capable of being released gently and without shock from the supported shuttering. No appliance for supporting the shuttering shall be built into the permanent structure without the Engineer's prior approval. Props for upper level support shall be placed directly over those at lower levels, and the lowermost props shall bear upon work sufficiently mature to carry the load.

304.1.13 Shuttering shall be such as to allow for its removal without damaging the

concrete, and in the case of suspended floors, for the removal of the beam sides and slab soffits without disturbing the beam sides and slab soffits without disturbing the beam bottom boards and their props.

304.1.14 Before concreting, the areas which are intended to receive the concrete shall be cleaned by jetting with compressed air, and all water and extraneous material removed.

304.1.15 Where timber is used for shuttering it shall be properly cured, free from warp, straight, clean, and free from loose knots.

304.1.16 Where metal forms are used for shuttering they shall be of the type strengthened by intermediate ribs or cross bracing.

304.1.17 Moving shuttering may be used where in the opinion of the Engineer it is appropriate.

#### 304.2 **Sawn Shuttering**

Rough finish shuttering shall produce an ordinary standard of finish consistent with normal good practice for use where the face of the finished concrete will not be exposed. The face in contact with the concrete shall consist of sawn timber boards, sheet metal or other approved material.

#### 304.3 **Wrought Shuttering**

Wrought shuttering for use on internal exposed faces and water retaining faces shall produce a high standard of finish consistent with the best practice. The face in contact with the concrete shall consist of wrought and thickened boards tongued and grooved of not less than 30mm finished thickness, framed plywood or metal panels or other approved material. Joints between boards and/or panels shall be arranged in a uniform pattern

#### 304.4 **Special Wrought Shuttering**

Special wrought shuttering shall provide the highest standard of finish where the face of the finished concrete is to form a particular feature. The face in contact with the concrete shall consist of large smooth sheets, unless otherwise specified, arranged in an approved uniform pattern, with joints coinciding with possible architectural features, sills, window heads, or changes in direction or surface. Accurate alignment of all joints shall be maintained. Wrought boarding and standard steel panels shall not be used unless specially faced.

#### 304.5 **Tolerances**

Unless otherwise indicated on the Drawings, the tolerances of the finished concrete with respect to the dimensions shown on the drawings shall not exceed the limits set out in Table 3.1 of Part 3 of the Code of Practice for the Construction of Concrete.



**Table 3.5 : Tolerances of Dimensions for Finished Concrete**

<b>Items</b>	<b>Tolerance (mm)</b>
Overall dimensions and levels	+ 5 —
Column Sizes    )	
Beam Sizes       )	
Wall Sizes        )	+ 5
	■
Vertical lines out of plumb	5mm + 5mm in every 15m ht.

Except that in the case of Rough Finish Shuttering the dimensions of the finished concrete shall be not less than those shown on the Drawings.

### 304.6 Striking and Removal of Shuttering

304.6.1 The recommendations set out in Table 3.6 are given as a minimum requirement for striking shuttering:-

**TABLE 3.6 : Striking of Shuttering**

Item	Ordinary Portland Cement	Rapid- Hardening Cement
	<b>Normal Weather 16<sup>0</sup>C Days</b>	<b>Normal Weather 16<sup>0</sup>C Days</b>
Beam Sides, Walls, Columns	1	1
Slabs (props left under)	4	3
Beam soffits (Props left under)	7	5
Removal of props to slabs	8	5
Removal of props to beams	16	8

304.6.2 The above striking times are for normal conditions and before deciding on the actual time for each case, the Contractor shall consider and extend the period as tabled if:-

- (a) the span of the structural member under consideration exceeds 6 metres for beams and 3 metres for slabs. An additional period of one day for each 500mm of additional span shall then be allowed;
- (b) the dead load of the structural member under consideration forms a large proportion of the total design load;
- (c) constructional loads coming on to the structural member under consideration are being placed soon after the concreting operations and these loads form a large proportion of the total design load;
- (d) the setting of the concrete has been retarded for any reasons;



- (e) the temperature falls below 8<sup>0</sup>C. An additional period of half day shall be added for each day on which the temperature falls below 8<sup>0</sup>C. For temperatures falling below 3<sup>0</sup>C the additional period to be added shall be one day for each day on which the temperature falls below 3<sup>0</sup>C;
- (f) any combination of the above points and other considerations which would call for such a precaution to be taken.

304.6.3 Information regarding paragraph (b) above will be supplied by the Engineer; any other design information relevant to be above shall be obtained by the Contractor from the Engineer.

## 305 CONCRETING

### 305.1 Requirements

The finished concrete shall be dense, durable, impervious to the ingress of water, free from cracks and honeycombing, and resistant to wear and mild chemical attack. Special concretes will be the subject of their own particular sections of Clause 307.

### 305.2 Transporting of Concrete

305.2.1 Concrete shall be transported to the place of final deposit by approved means.

305.2.2 Barrows, spades and other equipment used in the process of transporting concrete shall be thoroughly cleaned before each day's work or after a long interruption and they shall be free from hardened concrete.

305.2.3 Concrete shall be transported as soon as possible after mixing, by methods which will prevent the segregation, loss or contamination of the ingredients.

305.2.4 Proper bridging arrangements for traffic over reinforcement shall be provided so that the reinforcement is not distorted, damaged or displaced.

305.2.5 Where approval is obtained for concrete to be conveyed by chutes, these shall have a slope (not exceeding 1 vertical to 2 horizontal) such as to ensure a continuous flow of concrete. Additional water shall not be introduced to assist the flow. If deposition is to be intermittent the chute

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shall be arranged to discharge into a storage hopper. In no case will a clear fall of more than 1m be permitted at the discharge end of the chute.

305.2.6 Where approval is obtained for pumping the concrete, the pump manufacturer's recommendations shall be followed. The pumps used shall be adequate capacity and power to ensure delivery of a continuous supply. The Contractor shall provide adequate alternative arrangements for transporting the concrete in case of a breakdown of the pumping equipment. (see also Clause 307.7).

305.2.7 Wherever transport of concrete is interrupted for any length of time (periods over half an hour shall be treated as such) the chutes, pumps, pipes and any

Other means of distribution shall be thoroughly flushed out and cleaned. These shall also be flushed out immediately prior to resumption of concreting and shall be kept free from hardened concrete. All wash water used shall be discharged outside the shuttering and clear of any freshly placed concrete.

### 305.3 **Placing and Compaction of Concrete**

305.3.1 No concrete shall be placed until the Contractor has obtained approval to do so from the Engineer's Representative. When the Contractor intends to place concrete he shall inform the Engineer's Representative in sufficient time to enable him to inspect the reinforcement, shuttering, and surface on which the concrete is to be placed and the Contractor shall provide all facilities for such inspection.

305.3.2 Concrete shall be placed within 30 minutes of mixing, to uniform level, in layers not exceeding 500mm deep in such manner as to avoid segregation, and each layer shall be compacted by means of approved vibrators to form a dense material free from honeycombing and other blemishes. Compaction by hand may be used only with the prior approval of the Engineer.

**305.3.3** Vibration time, the effective radius, and other vibration characteristics shall be in accordance with the vibrator manufacturer's recommendations.

- 305.3.4 If internal vibrators are used, they shall be withdrawn immediately water or a thin film of mortar begins to appear on the surface of the concrete. Withdrawal shall be carried out slowly to avoid cavitation.
- 305.3.5 Where two distinct batches of concrete, placed at different periods of time and forming part of the same concreting operation are required to be formed monolithically with each other, the more mature concrete shall be penetrated by the vibrator to a sufficient depth to effect plastic movement between the two batches. Where the concrete does not respond to the action of the vibrator, it shall be deemed to have set, and no further disturbance will be permitted. Unless otherwise instructed by the Engineer the condition shall be treated as for a “stoppage of work” and the marrying up of the two concretes shall be effected only when both concretes have properly set.
- 305.3.6 If shuttering vibrators are used, the shuttering shall be strong enough to withstand the forces of vibration.
- 305.3.7 Temporary or permanent stoppages of work shall be made only against stop ends (Clause 305.9).
- 305.3.8 Unless otherwise specified, before placing new concrete against concrete which has already hardened, the face of the older concrete shall be prepared by the removal of any laitance and loose aggregate, and shall be cleaned by a jet of compressed air.
- 305.3.9 When displacers are permitted to be used they shall be so placed that no displacer is within 300mm of any finished face or within 500mm of any other displacer. On completion of any lift, displacers shall be so arranged that they project for half their height above the surface.

#### 305.7 **Holes, Cavities and Fixing**

- 305.7.1 The Contractor shall be responsible for the co-ordination of all requirements of his sub-contractors as regards provision of holes, chases, cavities and fixings and shall, if required by the Engineer, prepare drawings giving details of his and his sub-contractors’ requirements and shall send copies of such drawings to the Engineer prior to construction.
- 305.7.2 Holes, etc. shall be accurately marked and boxed-out for before concreting operations commence and, without the Engineer’s prior approval, no such holes, etc. shall be formed after the concrete has set.
- 305.7.3 Where bars, if placed to specified spacing would foul holes of sizes less than 250mm x 250mm the full length of the bar shall be moved to one side and in the case of holes exceeding 250mm x 250mm the bars shall be cut on site and lapped with additional equivalent bars, or as otherwise indicated on the Drawing.
- 305.7.4 Wherever possible, the Contractor shall build in all pipe work, ironwork, etc. which passes through walls and floors, and the pipe work, ironwork, etc. shall first be thoroughly cleaned and freed from any deleterious matter, and every care shall be taken to ensure that it is thoroughly encased in concrete.

305.7.5 Bolts, hooks, and other fixings shall be embedded in concrete, or holes shall be drilled and fitted with threaded expanding anchors to receive the bolts. The Contractor shall ensure that bolts, hooks, etc. are accurately positioned. Holding down bolts for machinery shall be set to template.

305.7.6 Where brick or stonework is to form a facing to the concrete or where the end of a brick or stone wall butts against a concrete face, galvanized metal ties of approved manufacture to BS 1243 shall be incorporated.

305.7.7 The distance between ties shall be gauged with due regard for the bonding of the walls, and at intervals required by the Engineer.

**305.8 Protection and Curing of Concrete**

305.8.1 Newly placed concrete shall be protected by approved means from rain, drying winds, sun, and contact with substances which can adversely affect it.

305.8.2 No traffic or constructional loads shall be permitted on newly placed concrete until it has hardened sufficiently to take such traffic or load, and only then with the approval of the Engineer (305.13).

305.8.3 Exposed faces of concrete shall be kept moist after placing for not less than 3 days if Ordinary Portland and 2 days if Rapid Hardening cement is used. Membrane curing by approved materials may be used when permitted by the Engineer.

305.8.4 Any concrete surfaces, risers and treads of stairways which might be damaged during the construction of the Works shall be adequately protected.  
 The method of curing shall prevent loss of moisture from the concrete. Immediately after compaction and for 7 days thereafter concrete shall be protected against harmful effects of weather, including rain, rapid temperature changes and from drying out.  
 The curing time shall be the number of days given in the following table unless the average temperature of the concrete during the required number of days falls below 10<sup>0</sup>C in which case the period curing shall be extended until the maturity of the concrete reaches the value given in the table.  
 Curing shall be carried out using either of the following basic methods. The method adopted for any particular situation shall be agreed with the Engineer.

**TABLE 3.7: Normal Curing Periods**

Minimum period of protection for different types of cement

Conditions under which concrete is	Number of days (When the average temperature of the	Equivalent maturity (deg.C Hors) (calculated as the age of the concrete in hours multiplied by

<b>Maturing</b>	<b>concrete exceeds 10<sup>0</sup>C during the whole of the period)</b>	<b>the number of degrees Centigrade by which the average temperature of the concrete exceeds – 10<sup>0</sup>C)</b>
-----------------	---	---

	Type IV	Type I or Type V	Type III	Type IV	Type I or Type V	Type III
1. Hot weather Or drying winds	7	4	2	3500	2000	1000
2. Conditions not covered by 1.	4	2	1	2000	1000	500

- Type IV - Low Heat Portland Cement
- Type I - Ordinary Portland Cement
- Type III - Rapid-hardening Portland Cement
- Type V - Sulphate-resisting Portland Cement

Where the thickness of concrete placed exceeds 1.5m, the Contractor shall submit for the Engineer's approval proposals to ensure that, during the curing period:-

- (a) the rate of rise of temperature in the concrete does not exceed 15<sup>0</sup>C per hour for the first 3 hours;
- (b) thereafter the rate of rise and fall of temperature in the concrete does not exceed 35<sup>0</sup>C per hour;
- (c) the maximum difference temperature in the concrete does not exceed 70<sup>0</sup>C; and



- (d) the maximum difference in temperature between the core and the surface of the concrete does not exceed 20<sup>0</sup>C.

The proposals shall include consideration of:-

- (a) concrete mix design;
- (b) temperature of mix at time of placing;
- (c) Method of curing.

## **306 TESTING**

### **306.1 Sampling and Testing (see also Clauses 301.0 and 302.4)**

306.1.1 The contractor shall provide on the Site equipment, staff and labour for carrying out the sampling and testing outlined in columns 3 and 4 of Table 3.8, and he shall carry out any or all of these tests at such times and with such frequency as may be requested by the Engineer.

306.1.2 All equipment shall be calibrated and checked from time to time as the Engineer may require.

306.1.3 The Contractor shall provide samples required by the Engineer. Those samples to be tested in a laboratory as required by Column 5 of Table 3.8 shall be carefully forwarded by the Contractor to an approved laboratory. Results of laboratory and site tests shall be kept on site and copies of all test reports shall be forwarded in duplicate to the Engineer's Representative.

306.1.4 Frequency of tests and the number of samples required will be governed by the results of the previous tests, the quality of the materials revealed during the tests, and the uniformity of the quality (see Clause 302.4). Should it become evident that the quality of concrete is deteriorating the Engineer may require additional samples to be taken and test cubes to be made and tested to determine the cause.

### **306.2 Loading Tests**

306.2.1 The Engineer may direct that a loading test be made on the works or any part thereof if he deems such test to be necessary for one or more of the following reasons:-

- (a) failure of "Site Cubes" to attain the strength requirements of Clause 302.4;
- (b) premature removal of shuttering;
- (c) overloading of structure during construction;
- (d) improper compaction and/or curing of concrete;

- (e) any other circumstances attributable to alleged negligence on the part of the Contractor, which in the opinion of the Engineer, may result in a structure being of less than the required strength;
- 306.2.2 If the loading test be ordered to be made solely or in part for reasons (a) to (d) the test shall be made at the Contractor's own cost.
- 306.2.3 If the loading test be ordered to be made for reason (e), the Contractor shall be reimbursed for the cost of the test if the result is satisfactory.
- 306.2.4 Loading test shall be carried out in accordance with Clause 9.5 or 9.6 of CP 110 as appropriate.
- 306.2.5 If the results of the test are not satisfactory, the Engineer will direct that the part of the work concerned by taken down or removed and reconstructed to comply with the Specification, or that such other remedial measures as he may think fit be taken to make the work acceptable and the Contractor shall carry out such work at his own cost.
- 306.2.6 The Engineer may also instruct the Contractor before a loading test takes place to take out cylindrical core specimens from the structures concerned and have them tested. The cutting equipment and the method of doing the work shall be to the Engineer's approval. The specimens shall be dealt with in accordance with BS 1881. Prior to testing, the specimens shall be available for examination by the Engineer. If the cores are ordered to be taken solely or in part of reasons (a) and (d) above, the work involved and the testing shall be made at the Contractor's own cost. If the cores are to be taken for reasons (b), (c) and (e) above, the Contractor will be reimbursed the cost if the loading test described in the previous paragraphs proves satisfactory.

### **Copies of Standards and Codes**

The Contractor shall provide and keep permanently on the Site copies of the following British Standard Codes of Practice and Road Notes:-

BS 812  
 BS 882  
 BS 1478  
 BS 1881  
 CP 110  
 BS 5337  
 Road Note 4

The Contractor shall in addition provide and keep permanently on the site copies of such other Standards codes Notes and Specifications as may be approved by the Engineer in accordance with Clause 7 of the Notice of Tenderers.

### **310 WATER RETAINING STRUCTURES - SPECIAL CLAUSES**

Note: In the event of any difference between the "Special Clauses" and the previous Specification under Section 3 then the provision of these "Special Clauses" shall have precedence.

310.1 **Making Good**

The cement mortar used in filling recesses in the concrete formed by bobbins in connection with shuttering shall contain an approved expanding admixture.

310.2 **Construction joints in Water Retaining Structures.**

310.2.1 In water retaining structures PVC water stops not less than 130mm wide manufactured by an approved manufacturer shall be built into all construction joints in floors all vertical construction joints in walls which are exposed externally and construction joints in roofs of potable water retaining structures. Construction joints shall be formed at positions agreed by the Engineer.

310.2.2 The cost of forming construction joints shall be included for by the Contractor in his general concrete rates

310.3 **Water tightness of Structures**

The contractor shall be solely responsible for the water tightness of structures and any remedial measures necessary.

SECTION 3A - TESTING AND STERILIZING CONCRETE WATER-RETAINING STRUCTURES

3A.1 TESTING OF WATER-RETAINING STRUCTURES

3A.1.1 all water-retaining structures shall be tested for water-tightness on completion in the following manner. The structure shall be filled with clean water in stages of one metre and held at each water level for such time as the Engineer may require. Should any dampness or leakage occur at any stage, the water shall be drawn off the defects remedied to the satisfaction of the Engineer.

The procedure shall be continued and finally the structure shall be allowed to remain full for three days during which the total permissible loss of water, after allowing for evaporation, shall not exceed 1/1000 of the capacity of the structure. Notwithstanding the satisfactory completion of the seven day test, should any dampness or leakage or other defects occur they shall be made good to the satisfaction of the Engineer and the structure re-tested until water-tightness is approved by the Engineer.

3A..1.2 The Contractor shall provide a hook gauge to measure variations in the

water level during the tests.

- 3A.1.3 The testing shall be carried out before the excavations are backfilled and embankments placed.
- 3A.1.4 In the case of potable water reservoirs and tanks the roof shall be tested for water-tightness by flooding (in small areas at a time if necessary) to a minimum depth of 25 mm. The water shall be left standing for not less than 24 hours and the underside of the roof shall be made good by the Contractor and the tests continued until the water-tightness of the roof is approved by the Engineer. Where it is not practicable to contain a depth of 25mm of water over the roof, the roof shall be thoroughly wetted by continuous hosing for a period of six hours.
- 3A.1.5 The Contractor shall be solely responsible for the watertightness of structures and any remedial measures necessary.
- 3A.1.6 The water used for testing shall be provided at his own expense by the Contractor and shall be free from impurities and of such quality which will not pollute or impair the water-retaining structure.
- 3A.1.7 The Contractor shall give the Engineer's Representative at least 14 days notice as to the source of water intended for use for testing purposes.
- 3A.1.8 The Contractor shall be solely responsible for making all arrangements for obtaining water and provision of all equipment and labour and other things necessary for testing water retaining structures.

### **3A.2 CLEANSING AND STERILIZING WATER-RETAINING STRUCTURES**

- 3A.2.1 The inside of all potable water-retaining structures and all interior pipe work and fittings shall be thoroughly cleaned and washed after the water-tightness test has been approved by the Engineer to remove all contamination and the water from these operations shall be removed by squeegees and drained away.
- 3A.2.2 The internal surfaces of the structure shall then be thoroughly washed with cleaned water containing 20 parts per million of chlorine. The chlorinated water shall then be drained away and the structure filled with potable water from which, after 24 hours, samples shall be taken for analysis to the instruction of the Engineer. If any of the results of the analyses are unsatisfactory when compared with those of the control sample of the supply water the sterilizing process shall be repeated until the results of the test are satisfactory.
- 3A.2.3. The costs of the initial sampling analysis and preparing reports on the bacteriological quality of the water shall be borne by the Employer

but should initial reports be unsatisfactory the costs of any subsequent sampling analyses and preparing reports shall be borne by the Contractor.

### TIME 3.8 SAMPLING, TESTING AND ACCEPTANCE STANDARDS

Materials	Test	Site Sampling	Testing		Accepted Standards	Remarks
			On Site	In Laboratory		
1	2	3	4	5	6	7
<b>CEMENT</b>	Ordinary Portland Rapid Hardening Sulphate Resisting			BS 4550	BS 12 BS 12 BS 4027	Manufacturers Test Certificate
<b>AGGREGATES</b>	Description And Classification		BS 812 Section 2		BS 882 or 1201	Whichever is applicable
	Particle size	BS B12 Sec.1	BS 812 Sec.5	-	BS 882 or 1201	
	Particle Shape	BS 812 Sec. 1	Visual	BS 812 Sec.3		
	Sp. Gravity	BS 812 Sec.1	-	BS 812 Sec.5		Mix design
	Density	BS 812 Sec.1	-	BS 812 Sec.3		Requirements
	Voids	BS 812 Sec.1	-	BS 812 Sec.4		
	Absorbtion	BS 812 Sec.1	-	BS 812 Sec.4	US 5337 CI.21.2	See Freeze-
	Organic Impurities		-	BS 812 Sec.5		
	Bulkingof Fine		CP 114 CI 602			Nominal Mix Proportionary

	Aggregate					
	Moisture Content			BS 812 Sec.5		For adjustment if added water for concrete making
	Mechanical Properties			BS 812 Sec.6	BS 882 or 1201	Ten per cent fines value

**TABLE 3.8 SAMPLING, TESTING AND ACCEPTANCE STANDARD (Cont'd)**

Materials	Test	Site Sampling	Testing		Accepted Standards	Remarks
			On site	In Laboratory		
Water	Suitability	BS 3148	-	BS 3148	BS 3148	Not required for potable water
Concrete	Compacting Factor Slump	BS 1881 Pt.1	BS 1881 Pt.2	BS 1881 Pt.2	This spec. Table1 CI.302	Workability Tests
	Crushing			BS 1880 Pt.4	Table 2 this Spec.	Cube Test
	Flexural			BS 1881 Pt.4	CP 114 CI.208c	As required
	Water Absorption	CP 114		BS 1881 Pt.5	BS 340 Para 19(b)	Precast Concrete CI.308
	Freeze-Throw	CI.601 BS 1881 Pt.3				Durability test for aggregate not complying with moisture absorption requirements of

						BS 5337 CI.71.2
	Electrolytic Affloroscenc E					As required for salt containing aggregate or saline water
	Corea	BS 1881 Pt.4		BS 1881 Pt.4	BS 1881 para 114 with ref. To concrete at strength this specificatio n	See Clause 306.2
ADMIXT URES	Compatibilit y with cement	As required by Laboratory				Tests to be carried out by independent Laboratory as required.

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**PIPEWORK**

**401 VALVES PIPES FITTINGS AND OTHER MATERIALS**

401.1 The Contractor shall supply all valves, pipes fittings and all other materials required for the proper execution of the Works in accordance with the Bill of Quantities.

Should it be necessary for the Contractor to supply additional valves pipes fittings or other materials besides those in the Bill of Quantities they shall conform with the Specifications or other detailed Specification which may be prepared by the Engineer.

**402 HANDLING AND DISTRIBUTION OF PIPES**

402.1 Loading unloading and handling shall be carried out using special lifting hooks with a curved plate to fit the curvature of the pipes etc. or webbing slings not less than 30 cm wide or other means approved by the Engineer's Representative. Sheathed pipes shall only be transported on trucks or trailers fitted with approved padded timber cradles shaped to fit the curvature of the pipes and of adequate dimensions so as to prevent any damage to the pipe sheathing. Successive tiers of sheathed pipes shall be separated by similar suitable shaped timber cradles when more than one tier of pipes is being transported. Pillows shall be provided between



securing chains or lashing when loads are being transported.

## 402.2 **HANDLING AND DISTRIBUTION OF PIPES**

402.1 Loading unloading and handling shall be carried out using special lifting hooks with a curved plate to fit the curvature of the pipes etc. or webbing slings not less than 30cm wide or other means approved by the Engineer's Representative. Sheathed pipes shall only be transported on trucks or trailers fitted with approved padded timber cradles shaped to fit the curvature of the pipes and of adequate dimensions so as to prevent any damage to the pipe sheathing. Successive tiers of sheathed pipes shall be separated by similar suitable shaped timber cradles when more than one tier of pipes is being transported. Pillows shall be provided between securing chains of lashings when loads are being transported.

402.2 Particular care shall be taken during unloading, loading, handling and transportation to avoid distortion flattening denting scoring or any other damage to the piped fittings etc. and any damage to the external or internal coating sheathing or lining of the pipes fittings etc.

## 403 **STOCKPILING AND STORAGE OF PIPES AND FITTINGS**

403.1 When stockpiled shall not be stacked more than three tiers high without the Engineer's prior approval. The pipes shall be stacked clear of the ground on timbers of adequate dimensions or prevent any damage to the pipes or to external sheathing or coating and successive tiers shall be separated by timber of similarly adequate dimensions with wooden wedges nailed to the ends of these timbers to prevent the pipes from rolling. UPVC pipes shall be adequately protected from direct sunlight to the satisfaction of the Engineer.

403.2 Fittings etc. shall not be stacked more than one tier high and shall similarly be supported clear of the ground on timbers.

403.3 Pipe end covers wooden discs and other transit protections fixed by the pipe and other manufacturers shall be retained in place until the pipes etc. are inspected shortly before they are laid.

403.4 When pipes etc. are strung adjacent to the pipe trench prior to laying they shall be supported clear of the ground on suitable approved supports to

prevent any damage to the pipes etc. or to external sheathing and coating and gaps shall be left at intervals and at well defined tracks and roads to permit the free passage of livestock vehicles and persons.

403.5 Air valves rubber joint rings gasket bolts and similar fittings and materials shall be kept in approved locked premises and such fittings and materials shall not be distributed to the trench side until immediately prior to laying fixing jointing or assembly thereof. All rubber joint rings and gaskets must be stored in a cool damp location and all fittings and materials shall at all times be stored in the shade under cover and protected from the weather to the satisfaction of the Engineer's Representative.

#### **404 PROPRIETARY JOINTS AND COUPLINGS**

404.1 The Contractor shall make himself and his employees acquainted with and comply with the instructions issued by the manufacturers of the various types of proprietary joints and couplings supplied for incorporation in the works. The Contractor shall be responsible for obtaining copies of any such instructions.

404.2 All tools and apparatus necessary for making the joints and protecting them shall be provided by the Contractor.

#### **405 FLANGED AND BOLTED GLAND JOINTS**

405.1 Flanged and bolted gland type joints shall be made with the joint rings and nuts washers and bolts provided. Two washers shall be used per bolt one under the bolt head and the other under the nut. The tightening of the bolts shall be evenly done all round by tightening be exerted on any nut or bolt spanners shall be of a suitable length but not exceeding 300mm from the axis of the bolt to the extremity of the handle.

405.2 Spanners shall not be lengthened in any manner in order to increase the purchase. After the satisfactory conclusion of the watertightness test all buried joints shall be wrapped using "Density" mastic and "Densyl" Tape manufactured by Winn and Coales, Chapel Road, London, S.E. 27, or other approved wrapping in accordance with the manufacturer's instructions. All exposed flanged joints shall be cleaned and given two coats of an approved bituminous paint.

**EXCAVATION OF TRENCHES AND OPEN CHANNELS**

406.1 Trenches for pipes and channels shall be excavated to the lines and levels shown on the drawings or as directed by the Engineer. Trenches for pipes shall have a width at the bottom of the trench equal to or less than the widths given in Table 4.1 below or as directed by the Engineer. For concrete pipes the maximum trench width shall be the internal diameter plus 750mm.

**TABLE 4.1**  
**PERMISSIBLE MAXIMUM TRENCH WIDTHS (uPVC PIPES)**

DIAMETER OF PIPE (mm)	MAXIMUM TRENCH WIDTH (mm)	MINIMUM TRENCHWIDTH (mm)
200 or LESS	750	500
300	850	600
400	950	700
500	1050	800
600	1150	900
700	1250	1000
800	1350	1100

406.2 Excavations for open channels, inlet or outfall drains, catch water drains, subsoil pipe drains, and French drains shall be to the widths and depths shown on the drawings of as directed by the Engineer.

406.3 In the first instance excavation shall be to within 150mm of formation level and proper grade pegs shall then be set in the bottom of the trench by the Contractor for the accurate taking out of the rest of the excavation.

The bottom of trenches and open channels shall be excavated true to line and level and where pipes are to be laid without concrete beds holes shall be excavated under the joints to permit jointing. The bottom of the trench shall be smooth and free from stones and other projections

406.4 When directed by the Engineer, such as in the excavation of trenches in an existing road, the Contractor shall set aside the various materials

encountered so that they may be replaced in their original position.

406.5 Trenches shall be kept clean and free from water during the excavation, laying of pipes and backfilling and the contractor shall dig diversion channels, erect coffer dams or otherwise dewater the trench.

406.6 Where, in the opinion of the Engineer, any invert has become soft or unsuitable due to the Contractors method of working the Contractor shall at this own expense remove and replace the material with Class 15 Concrete or other imported material as directed by the Engineer.

406.7 Where any trench or open channel has been over excavated below the invert required, the Contractor shall at his own expense, backfill the trench with Class 15 concrete or other imported material, as directed by the Engineer.

**407 TIMBERING OR SHEETING**

407.1 The sides of trenches shall be supported, where necessary, by adequately shored and strutted timbering or sheeting, which shall be carefull removed when the trench is backfilled. The Engineer may direct the timbering or sheeting be left in the trench.

**408 BACKFILLING OF TRENCHES**

408.1 No sewer or culvert shall be covered up until approved by the Engineer.

408.2 Backfilling, where no concrete haunch or surround is called for, shall be of gravel material and/or selected fill material as directed by the Engineer.

408.3 Backfill material around the lower half of the barrel of the pipe and in the joint holes shall be watered or dried as necessary mixed, and compacted to 100% BS. Selected fill materials shall then be laid in layers, not exceeding 0.15m loose thickness, watered or dried as necessary, mixed, and compacted to 90% BS and brought up uniformly on both sides of the pipe up to the top of the trench.

408.4 Timbering and sheeting shall be eased up 0.15m at a time in step with the backfill layer and compaction of 90% BS shall be obtained under such timber and sheeting.

**409 EXCAVATING AND BACKFILLING TRENCHES IN “ROCK”**



409.1 Trenches in “rock” shall be excavated as described in Clause 406 but in addition shall be excavated to such a depth that everywhere the rock surface is not closer to the barrel or socket of the pipe than 75mm.

409.2 In the particular case of concrete pipes the invert of the trench shall be backfilled and smoothed with Class 10 concrete, or other material, as directed by the Engineer, so that the barrel or the pipes rests uniformly along its length and holes are left under the joints and sockets.

409.3 Trenches excavated in “rock” shall be backfilled as described in Clause 408 with imported material approved by the Engineer.

#### 410 **PIPELAYING GENERAL**

410.1 Pipes shall be laid true to line by means of a string line stretched along the sides of the pipes and true to level by means of a straight edge of at least 4 metres long kept inside the pipes and pulled forward to pegs boned in at suitable intervals between sight rails set to the proper levels.

410.2 Where pipes are to be laid on ‘normal’ or imported material the floor of the trench shall be compacted and shaped so that the barrel rests over a width of the least one third of its diameter and throughout the length of the barrel upon the floor. Holes shall be excavated under the joints and sockets so that the sockets do not bear on the ground. The underside of the barrel and socket shall then be packed hard with earth or gravel fill material as directed by the Engineer and of maximum particle size not exceeding 25mm diameter and rammed solid. Refer to Clause 441 for the laying of uPVC pipes.

#### 411 **EXAMINATION OF PIPES PRIOR TO LAYING**

Shortly before laying or fixing any valve pipe or fitting the contractor shall in the presence of the Engineer’s Representative carefully examine each valve pipe and fitting as detailed in this Clause to ascertain damage or defect occasioned to the valves pipes and fittings during manufacture loading, unloading, handling and transportation. All damage and all defects revealed by this examination shall be repaired and remedied to the satisfaction of the Engineer’s Representative.

411.2 The Contractor shall give the Engineer’s Representative not less than 48 hours notice of his intention to examine any pipes etc. and the contractor shall not proceed to lay such pipes until they have been approved as free from damage and defects by the Engineer’s Representative.

411.3 The ends of steel pipes and fittings shall be examined for circularity. Any distorted ends shall be corrected by an approved method to within the tolerances required by the mechanical couplings or other joints by which the pipes or fittings are to be jointed.

- 411.4 In the case of the internal lining of steel pipes any surface cracks and crazing shall be made good by lightly flaming the areas with a blow lamp or torch sufficient to cause the bitumen to flow and fill in the cracks. In the case of loose patches the lining shall be removed from the affected areas and the bare metal cleaned and primed with the bituminous paint. The area shall then be filled in with hot bitumen moulding mixture and the surface smoothed with a metal tool to produce a uniform finish.
- 411.5 If ordered by the Engineer, the Contractor shall carry out inspection of the external sheathing of steel pipes with a “Holiday” detector immediately prior to laying and the contractor shall supply all necessary labour, tools, materials, and equipment for the carrying out of the “Holiday” detection test.
- 411.6 All ductile iron pipes and fittings which are severely dented or similarly damaged shall be discarded unless in the opinion of the Engineer’s Representative a portion of such pipe or fitting may usefully be salvaged in which case the contractor may cut off and discard the damaged portion only.
- 411.7 Asbestos cement pipes and fittings shall be carefully examined for cracks damaged ends and any other defects. All pipes and fittings which are found to be cracked or which have any defect which in the opinion of the Engineer’s Representative adversely affects their suitability for incorporation in the works shall be discarded.
- All damaged ends shall be cut off well beyond the damaged area and machined true.
- 411.8 All pre-stressed concrete pipes and fittings which may be damaged in the opinion of the Engineer’s Representative in such a way as to adversely affect their suitability for incorporation in the Works shall be discarded. Pre-stressed concrete pipes and fittings shall on no account be cut.
- 411.9 All concrete pipes and fittings shall be slung vertically and “rung” with a wooden mallet. Any damaged or cracked pipe shall be rejected.
- 411.10 After examination and any necessary repairs and attention all pipes fittings etc. shall be cleaned internally particular care being taken to ensure that no stones etc. are bedded in bitumen or coal tar linings.

## **412 LAYING AND JOINTING PRESSURE PIPES**

- 412.1 Immediately before any new pipe is lowered into the trench the plug to be provided in accordance with this clause shall be removed from the end of

the last pipe laid and the new pipe shall be carefully lowered into the trench with a crane or gantry operating within its designed working load or by other approved means.

412.2 Each pipe and fitting shall be laid true to alignment curve and gradient in accordance with the Drawings or as directed by the Engineer's Representative. The minimum cover and the minimum gradient shall not be less than 0.6m and 1 in 500 respectively except by prior agreement with the Engineer.

412.3 Where gradients are slack or where invert levels are shown on the Drawings or where required by the Engineer's Representative the pipes shall be boned to even gradients and sight rails shall be provided for this purpose at intervals not exceeding 60m and at all changes in grade.

412.4 Long radius curves in the pipelines shall be negotiated by deflections taken up in the joints of one or more pipes. The deflection at each of the various type of joint used in the Works shall conform with the Manufacturer's recommendations and shall not exceed the following

Mechanical couplings	3 <sup>0</sup>
Bolted gland or "Tyton" joints	2.5 <sup>0</sup>
Joints on Asbestos Cement pipes	3 <sup>0</sup>

412.5 Pipes laid underground in trenches shall be laid and firmly bedded on an even and uniform bed and if considered necessary by the Engineer's Representative fine screened material shall be placed and consolidated in the trench bottom to provide such bed. Pipes shall not be dragged along the trench bottom. Joint holes shall be as small as possible and shall be filled in compactly after pressure testing and before the refilling of the trench is completed.

412.6 Where pipes are to be laid above ground on piers or bridges the piers and bridges shall be constructed true to line and level and the pipes shall then be laid thereon jointed and firmly secured thereto in the manner shown on the Drawings.

412.7 Pipes shall be jointed with the joints and couplings supplied and each type of joint shall be made in full compliance with the manufacturer's

instructions. Special care shall be taken to ensure the absolute cleanliness of the pipe ends and joint components and only the lubricants recommended by the respective manufacturer shall be used. Should the Contractor require further quantities of joint lubricants or joints assemblies he shall supply them to the approval of the Engineer's Representative and the Contractor shall bear the cost of supplying such additional lubricants or assemblies.

412.8 The Contractor shall take all steps necessary to ensure that no dirty water or other extraneous matter is allowed to enter the pipes during or after laying. In the event of dirty water or extraneous matter entering the pipes the Contractor shall immediately carry out the necessary cleansing as may be directed by the Engineer's Representative. No extra payment will be made or allowed for such work.

412.9 Except when necessary for jointing the end of the last pipe laid shall be plugged to the satisfaction of the Engineer's Representative and the Contractor shall provide a sufficient number of the use proper plugs for this purpose.

412.10 Pipe trenches shall not be refilled until permission to do so has been obtained from the Engineer's Representative. Subject to such permission



being obtained trenches shall be refilled without delay to at least the minimum extent required by Clause 424.3 hereof in readiness for pressure testing.

**413 LAYING AND JOINTING CONCRETE GRAVITY PIPELINES**

**413.1 Rigid jointed pipes**

██████████  
Joints are to be made as detailed below. In all cases the joints shall be cured and protected from the wind, sun and rain by a covering approved by the Engineer and shall be kept constantly damp for a period of at least 3 days. All pipes shall be saturated with water before jointing.

**413.2** For spigot and socket pipes yarn soaked in cement grout shall be called into the socket to a depth of between 10 and 20mm. 1:2 cement/sand mortar shall be rammed into the socket and finished off with a fillet at an angle of 45°.

**413.3** For pipes with ogee or butt joints the fuses shall be thickly covered with 1:2 cement/sand mortar and the newly laid pipes shall be driven hard up to the previously laid pipes. The outside of the joint shall be pointed up with a fillet of 1:2 cement/sand mortar 75mm wide and 25mm thick all the way round the barrel and central over the joint.

**413.4 Flexibly jointed pipes**

For flexibility – joined concrete pipes the rubber rings used are to be thoroughly cleaned and the joints are to be made in accordance with the manufacturer’s instructions.

**414 CONCRETE SURROUND TO PIPELINES**

**414.1** Where pipelines pass under streams and rivers or under roads the sections of pipeline under the stream river or road and for a minimum distance of 1.0m clear on either side of the bank or edge thereof or such greater distance as the Engineer’s Representative may require shall be surrounded with Class 15 concrete in accordance with the typical detail shown on the Drawings so as to provide a minimum 150mm thickness protective

surround to the pipe.

414.2 Similar class 15 concrete surround shall be provided elsewhere as may be required by the Engineer for the added protection of the pipeline at any point along the pipeline route.

415 **THRUST AND ANCHOR BLOCKS**

415.1 Concrete thrust and anchor blocks shall be formed at bends tees and valves in accordance with the typical sections shown on the Drawings or otherwise as directed by the Engineer. The additional excavation shall be made after the bends etc. have been jointed and the concrete shall then be placed with all possible speed. The back of supports and blocks shall abut on to solid ground all loose material being removed before concreting.

415.2 The concrete used for thrust and anchor blocks shall be Class 15 and after placing shall be kept in view for not less than six hours. No pressure shall be applied in any section of main until the concrete has had at least three days curing.

#### 416 **FLOTATION OF PIPELINE**

416.1 The Contractor shall be solely responsible for ensuring that flotation of the pipeline does not occur during construction. The extent of the backfill placed over each pipe after laying and before testing shall be such as will prevent flotation of the pipeline and the requirements of Clause 424.3 hereof shall not be construed as limiting in any way the extent of the backfill so placed or which may be so required.

416.2 Should any section of the pipeline float out of line or level the section of pipeline so affected shall be removed and re-laid in accordance with the Specification to the satisfaction of the Engineer's Representative.

#### 417 **FIXING SURFACE BOXES AND PENSTOCKS**

417.1 Valves penstocks and other fittings shall be securely fixed and where required extension spindles and headstocks shall be properly aligned and fixed in a vertical position. They shall be tested for ease of operation and water tightness and valve glands shall be repacked where necessary. Any damaged protective coating shall be made good and they shall be left clean in all respects.

#### 418 **FIXING SURFACE BOXES AND COVERS**

418.1 Chamber covers and surface boxes shall be set in cement mortar to the correct levels camber and fall.

#### 419 **GROUTING IN IRONWORK**

419.1 All brackets rag bolts and other ironwork for which holes have been boxed out or left in the concrete of structures shall be carefully grouted in to their correct positions in all particulars. The grouting in shall be carried out with cement and sand grout in such a manner that there shall be no apparent difference in the texture or colour throughout the face of the

finished structure and there shall be no seepage of water either between the iron work and the set grout or between the set grout and the surrounding structure.

419.2 The above instructions shall apply also to the building in of pipes except that concrete of the class used for that part of the structure shall be used in lieu of cement grout.

**420 PROVING PIPELINES FREE FROM OBSTRUCTION**

420.1 After the pipelines have been completed and pressure tested satisfactorily in accordance with Clause 424 and 425 hereof the Contractor shall on the instructions of the Engineer's Representative prove the pipeline free from obstruction.

420.2 Proving shall be carried out by means of passing through the pipelines a "badger" which must be kept in the pipes during the time they are being laid. The badger must be pulled forward and the obstructions removed immediately after the laying of each pipe and before the next one is placed in position so that the barrel of the pipe is left perfectly clean and smooth.

**421 GRANULAR BEDDING OR BED AND SURROUND**

421.1 Sand or granular bedding material shall consist of approved local sand or non-flaky broken stone or gravel, graded 20mm nominal size, which materials shall have a compaction fraction ascertained by the test method described below of not greater than 0.15. The Contractor shall provide all necessary testing apparatus for the use of the Engineer's Representative on site. Frequency of tests shall be at the discretion of the Engineer's Representative.

421.2 Before placing pipe bedding material the trench bottom shall be prepared and all loose stones or lumps of clay, rock projections, boulders and other hard spots removed. The approved bedding material shall then be laid over the full width of the trench to such depth that after the pipes have been laid to line and level, the thickness of bed beneath the barrel of the pipes is not less than 150mm or as otherwise stated in the Bill of Quantities or on the drawings. The bedding material shall be evenly spread and carefully compacted and where the bedding beneath the pipe exceeds 200mm in thickness it shall be placed and compacted in two separate equal layers. Any clay, large stones, and other unsuitable material falling onto or into the bed from the trench sides or from any other source shall be immediately removed.

- 421.3 Timbering or any other form of trench support should be withdrawn, whenever possible, as the bedding material is placed so as to avoid disturbance of the bedding by later removal
- 421.4 Pipes shall be laid and jointed as specified elsewhere. Any adjustments to line and level must be made by adding or removing bedding material under the body of the pipe and not by wedging and blocking. All hard objects or timber shall be removed before laying the pipes.
- 421.5 After the pipes have been laid correctly to line and level the bedding material shall be brought up to half diameter of the pipe and compacted as before and so as to prevent any voids under the pipe barrel and give uniform support all round. Care shall be taken not to disturb the pipeline from its approved position at this stage and as the subsequent backfilling of the trench proceeds as specified elsewhere.
- 421.6 For P.V.C. pipe and where sand or granular surround is billed, the pipe shall then be covered with bedding material compacted as before to a depth of 150mm above the top of the pipe barrel.
- 421.7 Where ground water conditions are such that the bedding material would be likely to act as a carrier for ground water from higher to lower ground, the Engineer's Representative may instruct flow barriers of suitable selected earth to be inserted in lieu of bedding material. Such barriers to be erected at reasonable intervals close to flexible joints in the pipe, without alteration of the rate for bedding etc.

#### Compaction Fraction Test

##### Apparatus required

- 5
- i) Open-ended cylinder 250mm long and  $150 \pm 5$  mm internal diameter (150mm diameter pipe is suitable)
  - ii) Metal hammer with striking face 38mm diameter and weighing 1 kg.
  - iii) Rule

##### Method.

Obtain a representative sample\* more than sufficient to fill the cylinder (viz. About 10kg). It is important that the moisture content of the sample should not differ from that of the main body of material at the time of its use in the trench.

Place the cylinder on a firm flat surface and gently pour the sample material into in, loosely and without tamping.

Strike off the top surface level with the top of the cylinder and remove all surplus material. Lift the cylinder up clear of its contents and place on a fresh area of flat surface. Place about one quarter of the material back in the cylinder and tamp vigorously until no further compaction can be obtained. Repeat with the second quarter, tamping as before, and so on for the third and fourth quarters, tamping the final surface as level as possible.

Measure down from the top of the cylinder to the surface of the compacted material. This distance in millimetres divided by the height of the cylinder (250mm) is the Compaction Fraction of the material under test.

\*To obtain a representative sample, about 50kg of the proposed material should be heaped on a clean surface and divided with the spade down the middle into two halves. One of these should then be similarly divided, and so on until the required weight of sample is left.

## **422 PIPE LINES ON CONCRETE**

422.1 Where a concrete bed to pipes is to be provided the excavation shall be taken out to the proper depth to receive the concrete and the pipes shall then be laid to line and level and jointed on precast Class '15' concrete blocks solidly bedded on the floor of the trench. When the pipes are jointed the trench bottom shall be cleaned and the concrete for the benching, haunching or surround as the case may be shall be carefully placed under and around the pipes, special care being taken to pack the concrete solidly under the pipes.

422.2 The concrete bed and protection shall extend along the length of the pipe to within 100mm of the joint collar and a gap shall be left adjacent to the joint. This gap shall be backfilled with selected excavated material.

422.3 All precautions shall be taken to avoid damage to the pipes during the placing of the concrete. The precast blocks shall be not less than 300mm x 150mm x 100mm and shall be notched to receive the barrel of the pipe and shall be placed immediately behind the joints.

422.4 For pipes of 600mm dia. and over, and on ground of soft formation, the concrete bed shall be cast in two layers. A bed of 50mm thickness shall be placed to receive the concrete blocks and after the pipes are jointed the remainder of the bed shall be cast.

## **423 FLEXIBILITY IN PIPELINES**

423.1 All flexibly jointed pipelines shall be provided with additional flexibility between any structures, chamber, manholes, fixed points etc. and the remainder of pipeline.

423.2 Unless otherwise shown on the drawings the first joint shall not be more than 1.0m from the external face of the structure, chamber, manhole, fixed point etc. and the next joint shall not be more than 2.5m from the first

joint.

423.3 The provision of the necessary short pipe lengths and additional flexible shall be included for in the rates for the pipeline.

424 **TESTING PRESSURE PIPELINES**

424.1 All pipelines shall be hydrostatically tested in the presence of the Engineer's Representative after laying.

424.2 The Contractor shall give the Engineer's Representative not less than 48 hours' notice of his intention to carry out a pressure test.

424.3 Before any pressure is applied to any pipeline each pipe shall be securely anchored and when in trench shall be covered for at least two-thirds of its length with not less than 60cm. Of the backfill material leaving the joints exposed. No joint shall be backfilled or moulded or covered in any way until after the satisfactory completion of the pressure test.

424.4 Pressure testing shall be carried out as the work proceeds in such lengths of pipeline as re convenient and meet the approval of the Engineer's Representative. The ends of the length of pipeline under test shall be closed by means of caps or blank flanges. Pipeline sluice valves shall not be used for this purpose. All washout valves shall be fitted with blank flanges and the valves opened before the commencement of any pressure test. The Contractor shall be solely responsible for the provision of all caps and blank flanges necessary for testing of the pipeline.

424.5 The test pressure in the section of the pipeline to be tested shall be the test pressure head level shown on the Drawings or other pressure as directed by the Engineer. The pressure in the pipeline shall be slowly raised to the test pressure the test pump disconnected and the pipeline left charged under pressure with all air valves open for a period of not less than 24 hours to allow air in the pipeline to be expelled and pipe linings and pipe walls of absorbent materials to become saturated.

At the end of this period of time the test pump shall be reconnected and the pressure in the pipeline shall not be allowed to fall or rise more than 6m head of water below or above the test pressure and this shall be accomplished by pumping water into or releasing water from the pipeline as required. The volume of water pumped into or released form the



pipeline shall be carefully measured. At the end of the test period of 24 hours the pressure in the pipeline shall be adjusted to the test pressure by pumping water into or releasing water from the pipeline as required.

424.6 The leakage from the pipeline shall be ascertained from the net volume of water that has been pumped into the pipeline during the test period of 24 hours. The leakage so ascertained shall not exceed the volume determined by the following formula.

3 litres per kilometre of pipe per 25mm. of nominal bore per  
3kgf/cm<sup>2</sup> of pressure per 24 hours.

424.7 During the period of the pressure test all joints shall be inspected for water tightness. All signs of leakage or faults shall be remedied whether total leakage from the pipeline under test is less than the allowable leakage or not.

424.8 Should any length of pipeline fail to pass the pressure test the Contractor shall at his own expense carry out all work necessary to locate any remedy the faults and to retest the pipeline until it satisfactorily passes the test.

424.9 After the completion of pipe laying and installation of all fittings valves etc. the complete pipeline shall be subjected to a hydrostatic test under this test pressure the complete pipeline shall be inspected in the presence of the Engineer's Representative and all faults revealed shall be remedied to his satisfaction.

424.10 The water used for pressure testing shall be provided by the Contractor and shall be free from impurities and of such a quality which will not pollute or injure pipelines and to the satisfaction of the Engineer's Representative.

424.11 The Engineer's decision shall be final in all matters relating to pressure testing.

## **425 TESTING GRAVITY PIPELINES**

425.1 Gravity pipelines shall be watertight and shall not admit infiltration. They shall be tested by the Contractor in the presence of the Engineer during the progress of the work at the completion of same and if so instructed immediately prior to payment of the retention money or at any time as the Engineer may direct. The Contractor shall remedy and defective or leaky

pipes, chambers, etc., and remove all dirt, silt or other matter of obstructions from them.

425.2 All gravity pipelines shall be water-tested under a minimum head of 1m or to twice the height of the maximum ground water level as decided by the Engineer. In either case the pipelines shall be watertight. If permitted by the Engineer they may be alternatively tested by air under an initial pressure of 100mm. head of water and the test of water and the test shall be deemed to be satisfactory provided that the loss of head is not greater than 25mm. in five minutes.

425.3 In every case the water used for testing the pipelines shall be left in the pipes until they are covered with earth or other trench filling material to a depth of at least 1.2m over the top of the pipes and until permission is given by the Engineer for the water to be released. If after the Engineer has approved of the pipelines and has given permission for the trenches to be refilled the pipes become damaged and lose water from any cause and/or admit sub-soil water the contractor shall have the pipes uncovered and the defect made good and the pipelines retested as before to the satisfaction of the Engineer and all at the Contractor's sole expense.

425.4 The Contractor shall provide all water, labour, drain stoppers, bends, and other needful appliances for carrying out tests and no pipes or other work must be covered up until they have been seen and passed by the Engineer. The Contractor shall allow for testing and all associated work in his pipe laying rates.

## **426 PAINTING**

426.1 All pipes and fittings exposed to view shall be painted after making good the manufacturer's premier of shop coat with two coats of "Bitumastic Aluminium Solution D. 5909" manufactured by Wailes Dove Bitumastic Ltd., Hebburn, Country Durham, England, or other approved paint.

426.2 Steel Pipes and fittings in manholes or chambers shall be painted with two coats of "Bituros Solution" manufactured by Wailes Dove Bitumastic Ltd., or other approved paint. Valves and surface boxes shall be similarly painted.

427.1 Manholes and chambers shall be constructed in accordance with the standard manhole detail drawings. Where the Contractor wishes to construct manholes or chambers other than in accordance with the said drawings he shall submit details to the Engineer for his approval at least 14 days prior to the intended date of commencement of construction.

427.2 The incoming and outgoing lengths of pipes shall terminate at the internal face of the concrete with spigot ends which in the case of concrete pipes shall not be cut ends. The concrete surrounding the spigot ends shall be placed in the single operation to at least 150mm. over the top of the pipes for the full thickness of the wall and the whole of the base wall brought up to the same level. The concrete shall be of a minimum thickness of 40mm. between the pipe and structural floor and particular care shall be taken to ensure that the concrete completely fill the spaces beneath pipes and that a sound joint is made all round each pipe.

427.3 Access opening to manholes shall be sited on the downstream side of manholes unless another position is necessary for accommodating the rodding-eye of a backdrop.

Manholes and chambers are no necessary to be placed centrally over pipelines but shall be so located that the best use can be made of the area of the bottom of the manhole of chamber when arranging channels, particular regard being paid to backdrop.

## **428 CHANNELS AND BENCHES**

428.1 Channels in manholes and chambers are to be formed in Class '20' concrete benching finished with 50mm, minimum Class '20' fine concrete or as directed by the Engineer. The invert of the channel is to be formed to a fall not less than the lesser gradient of the two adjacent pipelines. All branch drains are to be connected to the main channel with half-channel branches of a proper angle and radius to lead into the run of the main channel the bends being as "slow" as possible.

428.2 Sides of channels and benchings are to be finished with 50mm thick Class '20' fine concrete and all shall be homogeneous. Special care shall be taken to produce perfectly smooth finish all over and to ensure the uniformity of the slope of the benching of the top of the nosing and of the

invert and that proper clearance is given round valves, penstocks and other fittings.

428.3 Sides of channels shall be carried up vertically above the half round channel and shall join the benchings with nosings of 25mm. radius. Benchings shall rise at a slope of one in six from the edge of the main channel starting from an assumed line between the crowns of the incoming and outgoing pipes. Inverts sides of channels and benchings of each manhole are to be completed before the chamber slab is placed in position.

#### 429 **TESTING OF NON-WATER RETAINING STRUCTURES**

429.1 Manhole chambers and other non-water retaining structures shall be watertight. The Contractor shall if so required test them in the presence of the Engineer.

429.2 The Contractor shall provide all water, labour, drain stoppers, bends and other needful appliance for carrying out tests and no work must be covered up until it has been seen and passed by the Engineer. The test to be applied to chambers of manholes and other chambers shall be the filling of the chambers with water to 75mm. above the slab or to ground level respectively and after giving due time for saturation of the concrete shall be topped up to the original level. Thereafter the loss shall not be greater than the equivalent of 12mm, over the whole area of the chamber in 24 hours.

429.3 All covers and frames with recessed seating or which are close fitting have the edges thoroughly greased before the plug is put into the frame, if necessary all edges shall be re-cleaned and re-greased at the completion of the Works.

#### 430 **FIXING OF MANHOLE AND INSPECTION FRAMES AND COVERS**

430.1 Before being incorporated in the work all manholes and inspection frames and covers shall be thoroughly including the removal of all grease and rust and shall then be coated immediately with an approved bituminous of other compound.

430.2 The frames of manhole and inspection covers shall be set in roads paths

etc. so that the cover shall be flush with the surface of the road or path and elsewhere 250mm proud of the surrounding ground, one or more courses as may be required of concrete blocks shall be used to adjust the level of the frames and the whole shall be set in and on 1;3 cement mortar.

430.3 All covers and frames with recessed seating or which are close fitting shall have the edges thoroughly greased before the plug is put into the frame. If necessary all edges shall be re-cleaned and re-greased at the completion of the works.

#### **431. FIXING STEP IRONS AND OTHER FITTINGS**

431.1 Step irons shall be of galvanised malleable irons and comply in all particulars to B.S. 1247.

431.2 All step irons shall be built in as the work proceeds and shall be staggered 300mm. apart horizontally and be 300mm apart vertically. The lugs on the underside of step irons shall only be permitted where it is impossible to build them in as the concrete is being cast.

431.3 When a valve or penstock is to be built into a manhole or chamber the necessary bolts and frames are to be placed in position of built in as the work proceeds.

#### **432 PES BUILT IN OR THROUGH WALLS**

432.1 Pipes shall be built in as work proceeds. Where this is not practicable or the Engineer shall have given instructions to the contrary, pipes shall be built in subsequently. In such cases and where in particular pipes have rigid couplings care shall be taken in setting them to ensure that after the concrete has been cast around the pipes all adjacent pipes can be coupled up without strain on the joints. Care shall be also be exercised to ensure that puddle flanges are in the correct position.

432.2 Pipe work passing through walls for which holes have been boxed out shall be jointed completely and then tested before other pipes are finally concreted into the walls.

### **433 RIVER CROSSINGS**

433.1 Payment for referenced river crossings will be made in accordance with the tendered rates for the respective works included in the relevant section of the Bill. The Contractor shall in addition be entitled to extra payment in the form of a single fixed lump sum for each of the referenced crossings which sum shall be deemed to be inclusive of all additional costs and expenses incurred or arising on account of river diversion works difficulty of access the handling and laying pipes etc. on piers the provision of scaffolding and all other matters or things which affect or influence the cost of completing each crossing and no variation in any of the fixed sums will be permitted on account of adverse weather conditions increased flow of a water in rivers and streams or any other thing resulting in the work being or greater difficulty or of longer duration than provided for by the Contractor.

### **434 VALVES, PENSTOCKS ETC**

434.1 General

434.1.1 All valves and penstocks shall be the best of their respective kinds and shall be obtained from an approved manufacturer.

434.1.2 All sluice valve with extended spindles shall be provided with suitable indication to show that 'fully open' and 'fully closed' positions. This

indication shall be easily visible from the operating position.

434.1.3 All flanges on all valves shall be BS 4622 type NP 16 unless otherwise stated.

434.1.4 All items of aluminium construction shall be isolated from concrete by the use of bituminous felt or D.P.C. material or two coats of bituminous paint.

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All aluminium shall be isolated from dissimilar metal by the use of fibre washers and spacers.

434.2 Sluice Valves

434.2.1 Sluice valves shall be double flanged unless otherwise specified and shall comply with BS 5150, 5151, and 5163 as appropriate. They shall be suitable for a maximum working pressure of 915 Kpa.

434.2.2 Each sluice valve shall have a drain plug fitted at the bottom of its seating so that accumulations of silt may be removed. Spindles shall be of the non-rising type and screwed so as to close the valves when rotated in a clockwise direction.

434.2.3 Valves shall be both open-end and closed-end tested.

434.2.4 All sluice valves shall have body marked with cast on or stamped lettering giving the following information:-

- (a) The manufacturer's name or trade mark
- (b) The working pressure in metres head of water for which the valve is suitable.
- (c) The nominal size of the valve in millimetres.

434.3 Check Valves

434.3.1 Check valves shall comply with BS 5153:1974 and shall be double flanged swing check valves with cast iron body having the following features:-

- (i) Detachable cover-plate of ample dimensions to facilitate inspection and withdrawal of the flap.

- (ii) Cast iron disc to close on to gunmetal seats at an angle of not more than  $80^0$  to the axis of the pipe
- (iii) An ample pocket below the flap into which may fall any solid matter which might otherwise prevent the flap from closing.
- (iv) Suitable stops or other means to prevent the flaps from opening to an angle of less than  $30^0$  with the axis of the pipe.
- (v) Hinged pin of gunmetal or stainless steel and extended on one side of the valve casing through a gunmetal bushed gland, and fitted with mild steel external lever.
- (vi) Gunmetal drain plug fitted at the bottom of the body.

434.3.2 The maximum velocity through any check valve shall not be greater than 2.5 metres per second and they shall therefore be suitably sized to meet this condition.

#### 434.4 Sludge Valves

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434.4.1 Sludge valves shall be the screw operated type and have gunmetal faces, forged bronze spindles, gunmetal nuts, and bushes. The body, bridge, and door shall be in cast iron with the body of the valve terminating in a flange drilled to BS 4622 type NP 16.

#### 434.5 Flap Valves

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434.5.1 All flap valves shall be of flat-back, double hung type.

434.5.2 Flap valve frames and doors shall be of either best quality cast iron with gunmetal sealing faces and bronze hinge pins, or of aluminium alloy NP8 plate to BS 1477 and NE8 extrusions to BS 1474 with approved seating arrangements, hinges, fittings and fixings or of approved composite plastic contraction.

#### 434.6 Telescopic Valves

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434.6.1 Telescopic valves or bell mouths, shall consist of high quality cast iron stand pipe with an easy sliding non-ferrous tube and cast iron discharge bell mouth or shall be approved plastic construction. The joint between the standpipe and sliding tube shall be sealed with a gland. The sliding tube shall be complete with guide rods.



- 434.6.2 The base of the standpipe shall be flanged to BS 4622 NP 16.
- 434.7 Hand stops
- 434.7.1 Hand stops and frames shall be of galvanised mild steel, aluminium alloy NP8 and NE8 or approved composite plastic construction. Doors greater than 300mm wide shall have two lighting handles. Aluminium and galvanised mild hand stops shall have nylon inserts or guides and neoprene seals.
- 434.8 Penstocks
- 434.8.1 All penstocks shall be of the fiat-back type and shall be watertight, when tested to 90 Kpa head and to reverse pressure as particularly specified.
- 434.8.2 Penstock frames and doors shall be of either best quality cast iron with two gunmetal faces, aluminium alloy NP 8, plate to BS 1474 or shall be of approved plastic construction.
- 434.8.3 An adequate number of cast iron wedges shall be provided on the doors and adjustable suitably faced wedge blocks as necessary fixed to the frame. The frame shall be of substantial construction.
- 434.8.4 All penstocks shall be provided with mild steel spindles screwed for clockwise closing and running in a suitable nut housed in the head gear which shall have a handwheel or key for operation as indicated.
- 434.8.5 Suitable gearing or anti-friction devices such as ball-bearing thrust collars shall be provided as necessary to enable each penstock to be operated from the closed position by a 13kg 'push-pull' effort (total 26kg) at the rim of the handwheel or tee key. All penstocks fitted with headstocks shall be supplied with rising spindles except where otherwise indicated.
- 434.8.6 Where specified or shown on the drawings level invert penstocks shall be used and shall have a flush invert with adequate sealing arrangements.
- 434.8.7 Weir penstocks shall have a perfectly level cill and shall be complete with top seal unless otherwise stated.
- 434.8.8 All penstocks shall be supplied complete with all necessary nuts, bolts or studs and washers for fixing in position.

434.9 Headstocks

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434.9.1 Any headstock required shall be of cast iron complete with a gunmetal index pointer working over a polished and graduated gunmetal indicator plate which shall be fixed to the side of the pillar. The pillar shall not be drilled for fixing. Bevel gearing, when required, shall be provided in a totally enclosed oil bath, or grease lubricated bevel gear housing.

434.9.2 Cast Iron footplate brackets shall be provided where indicated for penstocks of less than  $0.3\text{m}^2$  opening.

434.9.3 Galvanized Mild Steel flanged spacer tubes shall be provided where indicated and shall support the headstock from the penstock frame.

434.10 Hand wheels

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434.10.1 All hand wheels shall be of best quality cast iron with completely smooth and rounded rims and marked thereon with direction of opening.

All valves and penstocks shall open by an anti-clockwise rotation of the wheel or turn key.

434.11 Extension Spindles

434.11.1 Extension spindles shall be of mild steel, sherardized or hot dip galvanized with the threaded portion left untreated.

434.11.2 Where indicated universal joints of approved type shall be provided to allow offsetting of the extension spindles.

434.11.3 Spindle lengths as given in the Bill of Quantities are measured from the inverts of the pipes or openings to the top of the squared end of the spindle or to the base of the headstock pillar as the case may be, unless otherwise indicated.

434.12 Guide Brackets

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434.12.1 Guide brackets shall be of the cast iron split bearing type, and shall be built into the wall. The maximum spacing between brackets shall not be greater than 1500mm.

434.13 Key heads

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- 434.13.1 Key-operated valves and penstocks shall be provided with cast iron caps to spindles.
- 434.14 Operating Keys, Spares and Special Tools
- 434.14.1 The Contractor shall include for operating keys, spares, and special tools. The spares shall suffice for 24 months operations. Operating keys shall be supplied for each key head up to a maximum of 6 No. in any one range.
- 434.15 Swivel Draw-off Arms
- 434.15.1 Swivel draw-off arms shall consist of a galvanized mild steel or approved plastic tube, cast iron bend and support pillar. The bend shall swivel on a watertight bronze or neoprene sealing gland at one end, a bronze pin fitted into the support pillar at the other. The cast iron support pillar shall be bolted to the floor of the tank or chamber.
- 434.15.2 The draw-off arm shall be raised or lowered by means of stainless steel cable operating over a gear winch, which shall incorporate a locking device, or by rising mild steel spindles with indicating capstan pillars as specified.

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- 434.16 Fixing  
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- 434.16.1 All bolts, nuts, washers and foundation bolts with expanding shells shall be cadmium plated.
- 434.17 Testing  
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- 434.17.1 The performance of each unit shall be tested at the Supplier's Works in accordance with the conditions stipulated in the appropriate British Standards and to the requirements of the Engineer's Representative.
- 434.17.2 The acceptance by the Engineer's Representative of equipment after testing at the Supplier's works shall in no way relieve the Contractor of his responsibility for the performance of the equipment after erection.
- 434.18 Air Valves  
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- 434.18.1 Single orifice air valves shall be of the single acting type for the automatic admission and discharge of either large quantities of air during main emptying or filling or small quantities of air under pressure during normal working conditions of the main.
- 434.18.2 Each single orifice air valve shall be complete with an isolating valve or cock.
- 434.18.3 Double orifice air valves shall be of the double acting type suitable for the automatic admission and discharge of bulk volumes of air during drainage and filling of the main, and for the release of small quantities of air during normal working conditions of the main.
- 434.18.4 Each double-orifice air valve shall be provided with a screw-down valve for isolating purposes. Isolating valves shall have gunmetal seats and stoppers and forged bronze spindles fitted with cast iron caps for key operation. The spindles of the isolating valves shall be screwed so as to close the valve when rotated in a clockwise direction. The isolating valves shall be suitable for manual operation against the maximum working pressure.
- 434.18.5 The design of the double-orifice air valves shall be such that the balls do not blow shut under any working or test conditions when large volumes of air are being released.
- 434.18.6 All double-orifice air valves shall be flanged. Flanges shall be faced and drilled and shall conform to the dimensions specified in B.S. 4504 tables for NP 10 unless otherwise stated.
- 434.18.7 All double-orifice air valves shall be supplied drilled with a 20mm. dia. hole tapped British Standard pipe. Thread suitable for fixing of a pressure gauge. Holes shall be fitted with a brass screwed plug and copper compression ring gasket.
- 434.18.8 Each air valve shall be suitable for the maximum working pressure stated in the Bill of Quantities.
- 434.18.9 Each air valve body shall be marked with cast-on or stamped lettering giving the following information:-
- (a) Manufacturer's name or trade mark
  - (b) Working pressure in metres head of water

(c) Size of air valve in millimetres

434.18.10 The air valves are likely to be exposed to tropical sun temperatures and the balls and other parts shall be suitable for these conditions.

**435 uPVC PIPES AND FITTINGS**

435.1 Pressure pipes

Unplasticised polyvinyl chloride pressure pipes and fittings shall comply with the latest revision of BS 3505 (1968) 'Unplasticised PVC pipe for cold water services' and BS 4344 Part 2 (1970), "Mechanical joints and fittings principally of unplasticised PVC'.

435.2 Gravity Pipes

Unplasticised polyvinyl chloride pipes and fittings shall generally comply with the latest revision of BS 5481:1977, 'Specification of uPVC pipe and fittings for gravity sewers' and B.S. 4660:1973, 'uPVC underground drain pipe and fittings'.

Pipes shall have a S.D.R. of 41 or 34

Class B pipes to B.S. 3505:1968, 'Specification for Unplasticized PVC pipe for cold water services' shall be acceptable for S.D.R. 41 pipes.

435.3 General

Each pipe and fitting shall be supplied with 1 No. flexible joint.

Flexible joints shall be either:-

- (a) of the unplasticised PVC sleeve or integral socket type and shall comply with BS 4355 Part 2 (1970)
- (b) Couplings of the Dresser, Viking Johnson or similar mechanical type providing they meet the requirement of Clause ..... of this specification.

Solvent cement joints are not acceptable.

**438 DUCTILE IRON PIPES AND FITTINGS**

438.1 Ductile Iron pipes and fittings shall comply with the latest edition of BS 4772 (1971), 'Ductile Iron pipes and Fittings'.

Unless otherwise described all pipes and fittings shall be supplied with flexible joints of an approved type.

**439 STEEL PIPES AND FITTERS**

**439.1 Standard of Manufacture**

Steel pipes shall comply with BS 3601:19878 – *Steel Pipes and Tubes*, while fittings will conform to BS 534:1990 (dimensions) and AWWA C208-59 (reinforcing). Flanges will be to BS 4504:1989.

Flexible joints shall be by use of flexible coupling of approved pattern. Pipe for use with flexible coupling shall be true ended with pipe ends appropriately prepared for the type of coupling proposed.

**439.2 Steel Grade, Minimum Wall Thickness, and Working pressures**

The steel pipes shall be PN16 manufactured from steel grade B of yield stress not less than 235N/mm<sup>2</sup> and able to withstand working pressure up to 200 meters water column (i.e. 20 Bars).

The minimum wall thickness shall be as follows:

Pipe (N.D) Diameter (mm)	Minimum Wall Thickness (mm)
50	2.5
100	2.5

**SECTION 7**

**FENCING**

205 INDEX

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SECTION 7 - FENCING

**700 GENERAL REQUIREMENTS**

## 700.1 **Erection**

As soon as the Contractor is placed in possession of any part of the site he shall immediately erect fencing on the boundaries of the land where shown on the Drawings. In places where permanent fencing cannot be erected immediately, or where none is required, the Contractors shall, as directed by the Engineer, erect, and when and where required re-erect and maintain temporary fencing as is necessary for the proper protection of the works.

## 700.2 **Access**

Provision shall be made in temporary fencing for Access, where directed by the Engineer, for the use of owners, tenants and any other occupiers of the 'adjacent lands. Temporary fencing shall remain in position until it is replaced by permanent fencing or completion of the whole of the works unless the Engineer permits its earlier removal.

## 700.3 **Maintenance**

All fences shall be regularly inspected and maintained, any defects being made good immediately they are noticed by or brought to the attention of the Contractor. The Contractor shall be responsible for all wear and tear of fencing howsoever arising until the construction of all other works has been completed, when the permanent fencing shall be handed over in sound condition, and the temporary fencing shall be removed.

## 700.4 **Temporary Fencing**

Unless specified otherwise on drawings or directed otherwise by the Engineer, Temporary fencing shall be post and wire fencing to BS 1722 Part 3 Type SW 48 using plain wire and round wooden posts, or an alternative approved by the Engineer which shall not be inferior. Where temporary fencing has to be removed temporarily for the execution of any part of the works it shall be reinstated as soon as possible and in the meantime the gap in the fencing shall be patrolled to ensure that no unauthorized crossing of the fence line occurs, and that no animal stock escape from adjoining lands.

## 701 **CONCRETE POSTS FOR CHAIN LINK FENCING**

### 701.1 **Standard**

In general all fencing is to be in accordance with BS 1722, Part I: 1963.

### 701.2 **Reinforced Precast Concrete Posts**

Concrete posts and struts shall be of Class 30 reinforced concrete, generally in accordance with Section 3 of the Specification. The course aggregate shall not exceed 10 m.

### 701.2.1 **Straining Posts**

These shall be 130 mm square in Section and 3.280 metres long overall with 600 mm top length cranked at an angle of 45 degrees to the vertical, slightly rounded at the external and internal cranked angles and also at the top end. The post is to be reinforced with 4 No. 8mm diameter mild steel bars bound by No. 12 SWG wire (2.64 mm diameter) stirrups placed at 150 mm intervals, and suitably holed for stretcher bolts or stirrup wires. The minimum concrete cover to the reinforcing bars shall be not less than 15 mm. The post will be notched twice to receive ends or raking struts. Two faces of the post will have two sets of galvanised mild steel angleiron cleats held by galvanised 25 mm x 4 mm GMS flatiron stretcher bar and GMS bolts and nuts.

The strainer posts shall be provided at all ends and corners, at changes in direction or acute variation in levels and at intervals not exceeding 70 metres in straight length of fence. The post shall be set in the ground to a depth of 0.75 m in a 450 mm square hole which is to be backfilled with Class 15 concrete.

### 701.2.2 **Special Corner Posts**

These shall be provided at all corners. The posts shall be 130 mm square, generally as straining posts, but the top cranked length and angle shall be altered to suit the corner angle to allow the barbed wire to run straight and Level

The post shall be set in the ground to a depth of 0.75m in a 500 mm square hole which is to be backfilled with Class 15 concrete.

### 701.2.3 **Struts or Stays**

The raking struts shall be 100 mm square in section and 3.000 m long overall with one end splayed to suit the notch in the strainer post. The strut is to be reinforced with 4 No. 8mm dia. mild steel bars held by No.12 SWG wire stirrups placed at 130 mm intervals. The strut will be suitably holed for fixing by GMS bolts through the strainer post. The strut will be set in the ground in a hole 300 mm wide by 850 mm long by 750 mm with Class 15 concrete and the rest with good earth.



## **702 CHAIN LINK FENCE**

- 702.1 The line shall be so erected that on completion it is truly on the boundary line of the plot. The top of the fence shall follow a general profile of the ground as agreed by the Engineer. The fence shall be embedded upto a depth of 80 mm under ground which will be graded to a general profile prior to the erection of the fencing.
- 702.2 Chain link fencing shall comply with BS 1722, Part 1, Clause 4 in general, and shall be of 50 mm galvanised mesh, not less than No. 10.5 SWG, and shall be Type LC 72.B.
- 702.3 Fittings for securing the fencing to the p.c.c. posts shall be in accordance with BS 1722, Part I, Clause 14 and shall be heavily galvanised.
- 702.4 Line wire shall be No. 9.5 SWG galvanised wire, and shall be attached and strained tightly to each straining post by means of winding brackets and to intermediate posts by a wire stirrup passed through a hole in the post. The top wire shall be secured 25 mm below the top and the bottom wire reasonably close to the ground. The intermediate wire shall be secured approximately midway between top and bottom wires.
- 702.5 Stirrup wire shall be No. 12.5 SWG galvanised wire
- 702.6 Tying wire for securing the chain link fencing to the line wire shall be galvanised No. 14.5 SWG.
- 702.7 Three rows of barbed wire shall be attached and stained to each straining post and secured with stirrup wire to holes in the cranked top of each intermediate post.
- 702.8 In general all chain link fencing shall be fixed according to BS 1722, Part I, Clause 22.

## **703 BARBED WIRE FENCING ON WOODEN POSTS**

- 703.1 All timber used for fencing shall be well seasoned, straight grained red cedar.
- 703.2 Straining Posts shall be 2.60 m long and 150 mm in diameter. These shall be firmly embedded in ground and shall be provided at all ends, corners, and acute changes in direction of line, and shall be erected at intervals not

exceeding 100 m in straight lengths of fences.

- 703.3 Struts shall be 100 mm in diameter and 3.0 m long secured to the straining post at an angle of 45° with a bird's mouth rebated joint spiked through with at least 2 No. 45 mm galvanised iron nails in previously drilled holes. The foot of the strut shall be sunk into the ground to a depth of 0.75 m and the roots shall bear against the undisturbed ground. There shall be one strut to each line of wires leaving the post.
- 703.4 Intermediate posts shall be 2.40 m long and of 100 mm diameter and either pointed at one end and driven into the ground to a depth of 0.60 m or sunk into the ground by excavating a hole and backfilling. These shall be provided at intervals of not exceeding 5 metres.
- 703.5 Droppers shall be 40 to 50 mm in diameter and 1.5 m long, threaded between wire strands at intervals not exceeding 5 m between strainer posts, except where intermediate posts occur.
- 703.6 The fence shall consist of six strands of wire spaced at 0.286 m intervals, the bottom strand being 0.30 m and the top 1.75 m from ground level or such other spacing as directed.
- 703.7 The top wire shall be No. 12 SWG two ply galvanised steel wire with four point barbs 150 mm apart. The lower 5 strands shall be either the same as the top wire, or plain No. 8 SWG galvanised wire, as set out in the Bill of Quantities. Binding wire, where used, shall be No. 12 SWG galvanised and the stapled shall be 38 mm No. 8 SWG galvanised. The wire shall comply with BS 1052 and the galvanising to BS 443. The minimum breaking strength for plain No. 8 SWG steel wire shall be 1110 lbs. and for two ply 12 SWG barbed wire 950 lbs.
- 703.8 Each wire shall be strained tight by means of at least one ratched winder or other approved strainer and the end made fast by two complete turns round the strainer post and by two staples driven tight. Each wire shall then be attached to the intermediate post and dropper by a single staple or binding wire.

## **704 GATES**

- 700.1 Gates shall be constructed as shown on the drawings. All

steelwork shall comply with the requirements of Section 9 of the Specifications.

## SECTION 8 - DRAINAGE

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rendered.

### **808 INSPECTION COVERS AND MANHOLE COVERS**

- 808.1 Manholes and chambers shall be fitted with covers and frames as indicated on the Drawings.
- 808.2 Heavy duty covers shall be fitted to manholes and chambers in roadways and in verges adjacent to roadway. Heavy duty covers shall be suitable for a wheel load of not less than 11 tonnes and shall be of the three point suspension non-rocking type.
- 808.3 Except where otherwise specified on the Drawings, medium heavy duty covers shall be fitted to manholes and chambers not subject to traffic loading. Medium duty covers shall be suitable for a uniformly distributed loading of not less than  $70 \text{ kN/m}^2$  and shall be of the recessed steel type suitable for in-situ filling with concrete.
- 808.4 Covers fitted to manholes and chambers on sewers and drains shall be of

the sealed type. The Contractor shall submit to the Engineer's Representative for approval full details of all inspection and manhole covers to be supplied.

808.5 All manhole and inspection covers shall be set in cement mortar or built into concrete slabs as shown or directed to the correct levels, cambers or falls.

## SECTION 5

### BILLS OF QUANTITIES

#### PREAMBLE TO BILLS OF QUANTITIES

1. The Bills of Quantities is an integral part of the Bidding documents and must be read in conjunction with the rest of the document contents.
2. The brief descriptions of works under the items in the Bill of Quantities are purely for the purpose of identification only, and shall in no way modify or supersede the descriptions given under the sections of the document.
3. The rates and prices inserted by the Bidder in the Bill of Quantities are to be full inclusive of the work described under the items and shall cover all overhead charges, incidentals, contingency expenses and profits.
4. The words "TAKE CUSTODY" shall be taken to mean delivery, unloading, stocking, getting from the store, transporting, unloading, getting into position for fixing all the materials concerned and all other contingency expenses.
5. Where dimensions are entered:-
  - mm - means millimetres
  - RM - means Running Metre
  - L - means Length
  - W - means Width
  - LS - means Lump Sum.
  - LM - means Linear Metre
6. Provisional sums (including Dayworks<sup>0</sup>) in the bill of Quantities shall be expended in whole or in part at the discretion of the engineer in accordance with Sub-clause 52.4 and clause 58 of the conditions of Contract.



**SECTION IX: TENDER FORMS**

## A. Form of Tender

Mandatory

To be filled in Bidders Letter head

[date]

To:

Head of Procurement  
County Government of Isiolo  
P.O. Box 36-60300  
**ISIOLO.**

We offer to execute the [name and identification number of contract] in accordance with the Conditions of Contract accompanying this Tender for the Contract Price of [amount in numbers], [amount in words] [name of currency].

The Contract shall be paid in the following currencies:

Currency	Percentage payable in Currency	Rate of exchange: one foreign equals [insert local]	Inputs for which foreign currency is required
(a)			
(b)			

The advance payment required is:-

Amount	Currency
(a)	
(b)	

We accept the appointment of The Institution of Engineer's of Kenya as the adjudicator.

**or**

We do not accept the appointment The Institution of Engineer's of Kenya as the Adjudicator, and propose instead that [name] be appointed as Adjudicator, whose daily fees and biographical data are attached.

We are not participating, as Tenders, in more than one Tender in this Tendering process other than alternative Tenders in accordance with the Tendering documents.

Our firm, its affiliates or subsidiaries, including any subcontractors or suppliers for any part of the contract has not been declared ineligible by the Kenya Government under Kenya's laws or any other official regulations.

This Tender and your written acceptance of it shall constitute a binding Contract between us.

We understand that you are not bound to accept the lowest or any Tender you receive. We hereby confirm that this Tender complies with the Tender validity and Tender Security required by the Tendering documents and specified in the Tender Data Sheet.

Authorized Signature: \_\_\_\_\_

Name and Title of Signatory: \_\_\_\_\_



Name of Tenderer: \_\_\_\_\_

Address: \_\_\_\_\_

**Appendix to Tender**

**Schedule of Adjustment Data**

[In Tables A, B, and C, below, the Tenderer shall (a) indicate its amount of local currency payment, (b) indicate its proposed source and base values of indices for the different foreign currency elements of cost, (c) derive its proposed weightings for local and foreign currency payment, and (d) list the exchange rates used in the currency conversion. In the case of very large and/or complex works contracts, it may be necessary to specify several families of price adjustment formulae corresponding to the different works involved.]

**Table A. Local Currency**

<b>Index code</b>	<b>Index description</b>	<b>Source of index</b>	<b>Base value and date</b>	<b>Tenderer's related currency amount</b>	<b>Range of weighting Proposed by the Procuring Entity</b>	<b>Tenderer's proposed weighting</b>
	Nonadjustable	—	—	—	a: * [REDACTED] b: ----- to ----- * c: ----- to ----- * d: ----- to ----- * e: ----- to ----- * etc.	a: * [REDACTED] b: _____ c: _____ d: _____ e: _____ etc.
<b>Total</b>						<b>1.00</b>

**Table B. Foreign Currency**

**State type:** ..... [If the Tenderer wishes to quote in more than one foreign currency, this table should be repeated for each foreign currency.]

Index code	Index description	Source of index	Base Value And Date	Tenderer's related source currency in type/ Amount	Equivalent in Foreign Currency 1	Range of weighting Proposed by the Procuring Entity	Tenderer's proposed weighting
	Nonadjustable	—	—	—		a: _____ * a: _____ b: ----- to --- b: _____ -----* c: ----- to -- c: _____ -----* d: ----- to -- d: _____ -----* e: ----- to -- e: _____ -----* etc.	
<b>Total</b>							<b>1.00</b>

**Table C. Summary of Payment Currencies**

For .....[insert name of Section of the Works]

[Separate tables may be required if the various sections of the Works (or of the Bill of Quantities) will have substantially different foreign and local currency requirements. The Procuring Entity should insert the names of each Section of the Works.]

Name of payment currency	A Amount of currency	B Rate of exchange (local currency per unit of foreign)	C Local currency equivalent $C = A \times B$	D Percentage of Net Tender Price (NBP) $\frac{100 \times C}{NBP}$
<b>Local currency</b>		1.00		
<b>Foreign currency #1</b>				
<b>Foreign currency #2</b>				
<b>Foreign currency #</b>				
<b>Net Tender Price</b>				100.00
<b>Provisional sums expressed in local currency</b>	*	*	*	
<b>TENDER PRICE</b>				

Authorized Signature: \_\_\_\_\_

Name and Title of Signatory: \_\_\_\_\_

Name of Tenderer: \_\_\_\_\_

Address: \_\_\_\_\_

**B. Tender-Securing Declaration (Mandatory)**

Date: *[insert date (as day, month and year)]*

Tender No.: *[insert number of Tendering process]*

Alternative No.: *[insert identification No if this is a Tender for an alternative]*

To: **County Head of procurement**

We, the undersigned, declare that:

We understand that, according to your conditions, Tenders must be supported by a Tender-Securing Declaration.

We accept that we will automatically be suspended from being eligible for Tendering in any contract with the Procuring Entity for the period of time of *[insert number of months or years]* starting on *[insert date]*, if we are in breach of our obligation(s) under the Tender conditions, because we;

- a) Have withdrawn our Tender during the period of Tender validity specified in the Form of Tender; or
- b) Having been notified of the acceptance of our Tender by the Procuring Entity during the period of Tender validity,
  - (i). Fail or refuse to execute the Contract, if required, or
  - (ii). Fail or refuse to furnish the Performance Security, in accordance with the ITT.

We understand this Tender Securing Declaration shall expire if we are not the successful Tenderer, upon the earlier of;

- 1) Our receipt of your notification to us of the name of the successful Tenderer; or
- 2) Thirty days after the expiration of our Tender.

Signed: *[insert signature of person whose name and capacity are shown]* In the capacity of *[insert legal capacity of person signing the Tender Securing Declaration]*

Name: *[insert complete name of person signing the Tender Securing Declaration]*

Duly authorized to sign the Tender for and on behalf of: *[insert complete name of Tenderer]*

Dated on \_\_\_\_\_ day of \_\_\_\_\_, \_\_\_\_\_ *[insert date of signing]*  
Corporate Seal (where appropriate)

**C. Confidential Business Questionnaire**

- 1 **Individual Tenderer or Individual Members of joint Ventures**
- 1.1 Constitution or legal status of Tenderer: *[attach copy]*
- Place of registration: *[insert]*
- Principal place of business: *[insert]*
- Power of attorney of signatory of Tender: *[attach]*
- Registration certificate *[attach]* current Business License *[attach]*
- 1.2 Total annual volume of construction work performed in two years, in Kenyan shillings as specified in the Tender Data Sheet; *[insert]*
- 1.3 Work performed as prime Contractor on works of a similar nature and volume over the last two years or as specified in the Tender Data Sheet in Kenyan Shillings. Also list details of work under way or committed, including expected completion dates.

Project name and country	Name of client and contact Person	Contractors Participation	Type of work performed and year of completion	Value of contract
(a)				
(b)				

- 1.4 Major items of Contractor’s Equipment proposed for carrying out the works. List all information requested below. Refer also to sub-Clause 12.3 of the Instructions to Tenderers.

Item of equipment	Description, make, and age (years)	Condition (new, good, Poor) and number available	Owned, leased (from whom?) or to be purchased (from

			<b>whom?)</b>
(a)			
(b)			
(c)			
(d)			

1.5 Qualifications and experience of key personnel proposed for administration and execution of the Contract. Attach biographical data. Refer also to sub-Clause 12.3 of the

Instructions to Tenderers and Sub- Clause 10.1 of the General Conditions of Contract.

<b>Position</b>	<b>Name</b>	<b>Years of Experience (general)</b>	<b>Years of experience in proposed position</b>
(a)			
(b)			

1.6 Proposed sub-contractor and firms involved. Refer to Clause 7 of General Conditions of Contract.

<b>Sections of the Works</b>	<b>Value of subcontract</b>	<b>Subcontractor (name and address)</b>	<b>Experience in similar work</b>
(a)			
(b)			

1.7 Financial reports for the number of years specified in the Tender Data Sheet.

1.8 Evidence of access to financial resources to meet the qualification requirements: cash in hand, lines of credit, etc. List below and attach copies of support documents.

1.9 Name, address, and telephone, e-mail address, and facsimile numbers of banks that may provide references if contracted by the Procuring Entity.

1.10 Information on current litigation in which the Tenderer is involved.

<b>Other party(ies)</b>	<b>Cause of dispute</b>	<b>Amount involved</b>
(a)		
(b)		

1.11 Statement of compliance with the requirements of sub-Clause 3.2 of the Instructions to Tenderers.

1.12 Proposed Program (work method and schedule).

Descriptions, drawings, and charts, as necessary, to comply



with the requirements of the Tendering documents.

2. **Joint Ventures**
- 2.1 The information listed in 1.1 – 1.11 above shall be provided for each partner of the joint venture.
- 2.2 The information in 1.12 above shall be provided for the joint venture.
- 2.3 Attach the power of attorney of the signatory (ies) of the Tender authorizing signature of the Tender on behalf of the joint venture.
- 2.4 Attach the Agreement among all partners of the joint venture (and which is legally binding on all partners), which shows that:
- (a) all partners shall be jointly and severally liable for the execution of the Contract in accordance with the Contract terms;
  - (b) one of the partners will be nominated as being in charge, authorized to incur liabilities, and receive instructions for and on behalf of any and all partners of the joint venture; and
  - (c) the execution of the entire Contract, including payment, shall be done exclusively with the partner in charge.
3. **Additional Requirements**
- 3.1 Tenderers should provide any additional information required in the **Tender Data Sheet** or to fulfil the requirements of sub-Clauses 12.1 of the Instructions to Tenderers, if applicable.

#### **D. Integrity Declaration**

##### **UNDERTAKING BY TENDERER ON ANTI – BRIBERY POLICY / CODE OF CONDUCT AND COMPLIANCE PROGRAMME**

1. Each Tenderer must submit a statement, as part of the Tender documents, in either of the two given formats which must be signed personally by the Chief Executive Officer or other appropriate senior corporate officer of the Tendering company and, where relevant, of its subsidiary in the Kenya. If a Tender is submitted by a subsidiary, a statement to this effect will also be required of the parent company, signed by its Chief Executive Officer or other appropriate senior corporate officer.
2. Tenderers will also be required to submit similar No-bribery commitments from their subcontractors and consortium partners; the Tenderer may cover the subcontractors and consortium partners in its own statement, provided the Tenderer assumes full responsibility.

3.
  - a) Payment to agents and other third parties shall be limited to appropriate compensation for legitimate services.
  - b) Each Tenderer will make full disclosure in the Tender documentation of the beneficiaries and amounts of all payments made, or intended to be made, to agents or other third parties (including political parties or electoral candidates) relating to the Tender and, if successful, the implementation of the contract.
  - c) The successful Tenderer will also make full disclosure [quarterly or semi- annually] of all payments to agents and other third parties during the execution of the contract.
  - d) Within six months of the completion of the performance of the contract, the successful Tenderer will formally certify that no bribes or other illicit commissions have been paid. The final accounting shall include brief details of the goods and services provided that they are sufficient to establish the legitimacy of the payments made.
  - e) Statements required according to subparagraphs (b) and (d) of this paragraph will have to be certified by the company's Chief Executive Officer, or other appropriate senior corporate officer.
4. Tenders which do not conform to these requirements shall not be considered.
5. If the successful Tenderer fails to comply with its No-bribery commitment, significant sanctions will apply. The sanctions may include all or any of the following:
  - a) Cancellation of the contract;
  - b) Liability for damages to the public authority and/or the unsuccessful competitors in the Tendering possibly in the form of a lump sum representing a pre-set percentage of the contract value (liquidated).
6. Tenderers shall make available, as part of their Tender, copies of their anti-Bribery Policy/Code of Conduct, if any, and of their-general or project - specific - Compliance Program.
7. The Government of Kenya has made special arrangements for adequate oversight of the procurement process and the execution of the contract, and has invited civil society and other competent Government Departments to participate in the oversight. Those charged with the oversight responsibility will have full access to all documentation submitted by Tenderers for this contract, and to which in turn all Tenderers and other parties involved or affected by the project shall have full access (provided, however, that no proprietary information concerning a Tenderer may be disclosed to another Tenderer or to the public).

**ANTI-CORRUPTION DECLARATION COMITMENT/ PLEDGE**

*(Sections 39, 40, 41, 42, 43 & of the PPD Act, 2005)*

I/We/Messrs.....

of Street, Building, P O Box.....

.....

Contact/Phone/E mail.....

declare that Public Procurement is based on a free and fair competitive Tendering process which should not be open to abuse.

I/We .....

declare that I/We will not offer or facilitate, directly or indirectly, any inducement or reward to any public officer, their relations or business associates, in connection with

Tender/Tender No .....

for or in the subsequent performance of the contract if I/We am/are successful.

Authorized Signature.....

Name and Title of Signatory.....

**E. Letter of Acceptance**

*[Letter head paper of the Procuring Entity]*

[date]

To: *[name and address of the Contractor]*

This is to notify you that your Tender dated [date] for execution of the [name of the Contract and identification number, as given in the Contract Data Sheet] for the Contract Price of the equivalent of [amount in numbers and works] [name of currency], as corrected and modified in accordance with the Instructions to Tenderers is hereby accepted by us.

We confirm that *[insert name proposed by the procuring entity]* to be the Adjudicator.

We accept that *[name proposed by Tenderer]* be appointed as Adjudicator.

Or

We do not accept that *[name proposed by Tenderer]* be appointed as adjudicator, and by sending a copy of this letter of acceptance to *[insert the name of the Appointing Authority]*, we are hereby requesting *[name]*, the Appointing Authority, to appoint the adjudicator in accordance with Clause 44.1 of the Instructions to Tenderers.

You are hereby instructed to proceed with the execution of the said works in accordance with the Contract documents.

Please return the contract dully signed.

Authorized Signature: \_\_\_\_\_

Name and Title of Signatory: \_\_\_\_\_

Name of Agency: \_\_\_\_\_

Attachment: Form of Contract

## F. Form of Contract Agreement

This Agreement, made the [day] day of [month], [year] between [name and address of Procuring Entity] (hereinafter called "the Procuring Entity") and [name and address of Contractor] (hereinafter called "the Contractor") of the other part.

Whereas the Procuring Entity is desirous that the Contractor execute [name and identification number of contract] (hereinafter called "the Works") with the objectives of [insert functional objectives of the works] and the Procuring Entity has accepted the Tender by the Contractor for the execution and completion of such works and the remedying of any defects therein in the sum of [contract price in words and figures] (hereinafter called "Contract Price").

### NOW THIS AGREEMENT WITNESSES AS FOLLOWS:

1. In this Agreement, words and expressions shall have the same meanings as are respectively assigned to them in the Conditions of Contract hereinafter referred to, and they shall be deemed to form and be read and construed as part of this Agreement;
2. In consideration of the payments to be made by the Procuring Entity to the Contractor as hereinafter mentioned, the Contractor hereby covenants with the Procuring Entity to execute and complete the Works and remedy any defects therein in conformity in all respects with the provisions of the Contract;
3. The Procuring Entity hereby covenants to pay the Contractor in consideration of the execution and completion of the Works and the remedying of defects wherein the Contract Price or such other sum as may become payable under the provisions of the Contract at the times and in the manner prescribed by the Contract.

In Witness whereof the parties thereto have caused this Agreement to be executed the day and year first before written.

The Common Seal of \_\_\_\_\_

Was hereunto affixed in the presence of: \_\_\_\_\_

Signed, Sealed, and Delivered by the said \_\_\_\_\_

In the presence of: \_\_\_\_\_

Tendering Signature of Procuring Entity \_\_\_\_\_

Binding Signature of Contractor \_\_\_\_\_

**SECTION X: FORMS OF SECURITY**

## G. Tender Security (Bank Guarantee)

*[If required, the **Bank Tenderer** shall fill in this Guarantee form in accordance with the instructions indicated in brackets.]*

*[insert bank's name, and address of issuing branch or office]*

**Beneficiary:** *[insert name and address of Procuring Entity]*

**Date:** *[insert date]*

**TENDER GUARANTEE No.:** *[insert number]*

We have been informed that *[insert name of the Tenderer; if a joint venture, list complete legal names of partners]* (hereinafter called "the Tenderer") has submitted to you its Tender dated *[insert date]* (hereinafter called "the Tender") for the execution of *[insert name of Contract]* under Invitation for Tenders No. *[insert IFT number]* ("the IFT").

Furthermore, we understand that, according to your conditions, Tenders must be supported by a Tender Guarantee.

At the request of the Tenderer, we *[insert name of bank or insurance company]* hereby irrevocably undertake to pay you any sum or sums not exceeding in total an amount of *[insert amount in figures expressed in the currency of the Purchaser's Country or the equivalent amount in an international freely convertible currency] ([insert amount in words])* upon receipt by us of your first demand in writing accompanied by a written statement stating that the Tenderer is in breach of its obligation(s) under the Tender conditions, because the Tenderer;

- a) Has withdrawn its Tender during the period of Tender validity specified by the Tenderer in the Form of Tender; or
- b) Does not accept the correction of errors in accordance with the Instructions to Tenderers (hereinafter "the ITT") of the IFT; or
- c) Having been notified of the acceptance of its Tender by the Procuring Entity during the period of Tender validity;
  - (i). Fails or refuses to execute the Contract Form, if required, or
  - (ii). Fails or refuses to furnish the Performance Security, in accordance with the ITT.

This Guarantee shall expire;

## SECTION 5- BILLS OF QUANTITIES

### Preamble of Bill of Quantities

- a) The Bill of Quantities shall form part of the Contract Documents and is to be read in conjunction with the Instructions to Tenderer's, Conditions of Contract Parts I and II, Specifications and Drawings
- b) The brief description of the items in the Bill of Quantities is purely for identification, and in no way modifies or supersedes the detailed descriptions given in the conditions of Contract and Specifications for the full direction of work materials.
- c) The Quantities set forth in the Bill of Quantities are estimated and provisional, representing substantially the work to be carried out, and are given to provide a common basis for tendering and comparing of Tenders. There is no guarantee to the Contractor that he will be required to carry out all the quantities of work indicated under any one particular item or group of items in Bill of Quantities. The Basis of payment shall be the Contractor's rates and the quantities of work actually done in fulfillment of his obligation under the Contract.
- d) The prices and rates inserted in the Bills of Quantities will be used for valuing work executed, and the Engineer will measure the whole of the works executed in accordance with Contract.
- e) A price or rate shall be entered in ink against every item in the Bill of Quantities except for items, which already have provisional sums, affixed thereto. The tenderers are reminded that no "nil" or "included" rates or "lump-sum" discounts will be accepted. The rates for various items should include discount if any. Tenderer's who fail to comply will be disqualified.
- f) Provincial sum (including Day works) in the Bill of Quantities shall be expended in whole or in part at the discretion of the Engineer in accordance with Sub-clause 52.4 and Clause 58 of part of the conditions.
- g) **The price and rates entered in the Bill of Quantities shall, except insofar as it is otherwise provided under the Contract, include all Constructional plant to be used, labour, insurance, supervision, compliance, testing, construction materials for all temporary works, erection, maintenance of works, overheads and profits, taxes including input and output VAT, Contractual Fees and duties together with all general risks, liabilities and obligations set out or implied in the Contract, Transport, electricity and telephones, water, use and replenishment of all consumables but shall not include for materials to be incorporated into permanent works. All materials for permanent works shall be supplied by the Employer to the Contractor who shall thereafter take custody of the materials for use in various work sites.**



- h) Errors will be corrected by the Employer for any arithmetic errors in computation or summation as follows:’=
- (a) Where there is discrepancy between amount in words and figures, the amount in words will govern; and
  - (b) Where there is discrepancy between the unit rate and the total amount derived from the multiplication of the unit price and the quantity, the unit rate as quoted will govern, unless in the opinion of the Employer, there is an obviously gross misplacement of the decimal point in the unit price, in which event the total amount as quoted will govern and the unit rate will be corrected.
  - (c) If a Tenderer does not accept the correction of errors as outlined above, his Tender will be rejected.
- i) The Bills of Quantities, unless otherwise expressly stated therein, shall be deemed to have been prepared in accordance with the principles of the latest edition of the Civil Engineering Standard of Measurement (CESMM).
- j) “Authorized” “Directed” or “Approved” shall mean the authority, direction or approval of the Engineer.
- k) Unless otherwise stated, all measurements shall be net taken on the finished work carried out in accordance with the details shown on the drawings or instructed, with no allowance for extra cuts or fills, waste or additional thickness necessary to obtain the minimum finished thickness or dimensions required in this Contract. Any work performed in excess of the requirements of the plans and specifications will not be paid for, unless ordered in writing by the Engineer
- l) (a) Hard material, in this Contract, shall be defined as the materials which, in the opinion of the Engineer, require blasting, or the use of metal wedges and sledgehammers, or the use of compressed air drilling for their removal, and which cannot be extracted by ripping with a dozer tractor of at least 150 brake horse power (112 kilowatt) with a single, rear –mounted, hydraulic ripper. Boulders of more than 0.2m<sup>3</sup> occurring in soft material shall be classified as hard material
- (b) Soft material shall be all material other than hard material
- m) The word “Take Custody” shall be taken to mean delivery, unloading, stocking, getting from store, transporting, unloading, getting into position for fixing all the materials concerned and all other contingency expenses
- n) Where dimensions are entered, they will unless otherwise stated have the following meaning:
- mm -millimeter
  - m -Linear Metre

- L -Length
- W -Width
- D -Depth
- DN -Nominal Diameter
- PN -Nominal Pressure
- LS -Lump Sum
- PC -Prime Cost

**BILL OF QUANTITY FOR DRILLING AND EQUIPPING OF LAGAAMAN BOREHOLE IN OLDONYIRO**

ITEM	DESCRIPTION	UNIT	QTY	RATE (Kshs.)	AMOUNT (Kshs.)
<b>1.00</b>	<b><u>BILL NO.1:-PRELIMINARIES AND GENERAL ITEMS</u></b>				
1.01	Mobilization and demobilization of drilling machinery, personnel and equipment. Include for camp setting. Include for Project sign Board installation	Item			
1.02	Allow a provisional sum for provision of water supply to site for drilling works.	Item			
	<b>SUB-TOTAL-1 =(Carried to summary)</b>				
	<b>PROVISIONAL SUM</b>				
1.03	Allow provisional sum for community engagement and undertaking Environmental and social impact Assessment (ESIA)	PC			180,000.00
1.03	Provide for undertaking hydro-geological confirmatory survey on the proposed site	PC			180,000.00
1.04	Provide for acquisition of <b>Authorization</b> and <b>drilling permits</b> from Water Resources Authority (WRA). Including acquisition of <b>No consent letter</b> from respective Water Resources Users Association (WRUA)	PC			80,000.00
1.05	Allow for contract profits in item 1.03	%	440,000	.....%	
	<b>SUBTOTAL-2= Carried to summay</b>				

<b>2.00</b>	<b>BILL NO.2:-BOREHOLE DRILLING.(AIR DRILLING METHOD)</b>				
	<i>Include for provision of foam, polymer solution and bentonite powder to achieve required bore depth and diameter as required</i>				
2.02	Drilling depth from 0 but not exceeding 100.0 metres for the conductor pipe -250mm internal Diameter.	M	100		
2.02	Drilling depth from 100 but not exceeding 200.0 metres for the conductor pipe -300mm internal Diameter.	M	100		
2.02	Drilling depth from 200 but not exceeding 300.0 metres for the conductor pipe -250mm internal Diameter.	M	60		
2.02	Drilling depth from 300 but not exceeding 400.0 metres for the conductor pipe -250mm internal Diameter.	M	0		
2.04	Sampling and logging works at 2.0m intervals	No.	130		
	<b><u>INSTALLATION OF CASINGS and SCREENS AND GRAVEL PACKING</u></b>				
2.06	Provide for installation of 250mm diameter temporary casing to stabilize hole on top formation	M	18		
2.07	Provide install and weld - 203mm internal diameter steel casings, 4mm thickness class B - Plain	M	166		
2.08	Ditto 250mm internal diameter steel screens, 4mm thickness class B - plasma slotted.	M	84		
2.09	250mm internal diameter slide - in borehole cap	No.	1		
2.10	Supply and install quartz pea gravel, 2-4mm grain size	Ton	8		
2.11	Provide 1.2mx1.2mx2m deep concrete borehole plinth (finished slab) (1:2:4) and sealing off/protecting the hole from surface pollution	m3	3		
	<b><u>BOREHOLE DEVELOPMENT</u></b>				
2.12	Physical development through air-jetting techniques	HR	12		
2.13	Chemical development through Calgon injection.	KG	40		

<b>AQUIFER TESTING (TEST PUMPING &amp; WATER QUALITY ANALYSIS)</b>					
2.14	Mobilization and demobilization of test pumping unit	Item	1		
2.15	Installation of test pumping unit & removal.	Item	1		
2.16	Testing (Pumping Test) (Pre-test, step and/or constant drawdown/discharge tests)	HR	24		
2.17	Testing (Recovery Test)	HR	6		
2.18	Water sample for chemical & physical analysis	LS	1		
2.19	Processing of Borehole Completion report, borehole serial number, water quality lab analysis and report.	No.	1		
2.20	Allow for project management and supervision	Ls			300,000.00
2.21	Allow for contract profits in item (1.01,1.05 and 1.06)	%	300,000	.....%	
<b>SUB-TOTAL-3 =(Carried to summary)</b>					
<b>3.00</b>	<b>BILL NO.3:- BOREHOLE EQUIPPING</b>				
<b>ITEM</b>	<b>DESCRIPTION</b>	<b>UNIT</b>	<b>QTY</b>	<b>UNIT COST</b>	<b>AMOUNT KSHS</b>
3.01	Grundfos SP5A-33 pump	No.	1		
3.02	Grundfos 3.0kw 3ph 4" motor	No.	1		
3.03	4 core submersible cable 4mm2	M.	100		
3.04	1.0mm2 dual londex cable	M.	150		
3.05	UPVC 2 " std borehole pipes	No.	15		
3.06	Borehole cover 8"x 2"	No.	1		
3.07	Airline pvc pipe 25mm	No.	25		
3.08	Well probe	No.	1		
3.09	1.5mm <sup>2</sup> underground cable	M.	20		
3.10	Underground cable 4 core 4mm2	M.	20		
3.11	335w solar modules	No.	14		
3.12	Earth rod	No.	2		
3.13	P.V disconnect 40A1000vdc	No.	1		
3.14	Adaptor set 2"	No.	1		
3.15	Lightening arrester	No.	1		
3.16	Copper tape	M.	7		
3.17	Cable tie	pkt	2		
3.18	Insullation tape	No.	10		
3.19	7.5kw sunverter controller	No.	1		

3.20	Twin flat 10mm cable with earth	M.	20		
3.21	Solar structure fabrication	watt	4690		
3.22	Transport	sum	1		
	<b>SUBTOTAL 4:- (carried to summary)</b>				
	<b>BILL NO.6 :- BOREHOLE FENCING</b>				
<b>Item</b>	<b>Description</b>	<b>Unit</b>	<b>Unit</b>	<b>Rate Kshs.</b>	<b>Amount Kshs.</b>
6.01	Excavate 300mmx300x 600mm holes for precast concrete post.	No	32		
6.02	Provide 110mm x 150mm x 2750 mm long Precast concrete posts at 3mc/c.	No.	32		
6.03	Provide 110mm x 110mm x 3000 mm long Precast concrete Bracing posts at corner, side centre post including at gate collumns.	No	16		
6.04	Provide, place compact and vibrate 1:3:6 Concrete to the base of the concrete post	m3	3		
6.05	Provide and fix three (3) round of steel (curtinery) wire through provided holes in the concrete post. Include for bidding to chainlink	m	360		
	Provide and fix 3 rounds heavy gauge 16 barbed wire (610m long roll).	Roll	1		
6.06	Provide and fix heavy gauge 14 chain link fences, (18m long roll) 1.8m high.	Roll	7		
6.07	Provide, place compact and vibrate 1:3:6 Concrete chainlink secure base all round the perimeter fence.(Size 300mm deep x 200mm wide).Include for excavation where necessary	M3	5.2		
6.08	Construct 300mmx300mm x 2500mm long Reinforced Concrete gate collumns	No	2		
6.09	Make and install purposed made steel grilled double gate overall size 5000x 1800mm high in two equal opening leaves each size 1500 x 1800mm high with external frame of 50x50x3mm SHS,vertical bracing of 50x50x3mm spaced @500mm c/c, horizontal frame of 50x50x2mm spaced @300mmc/c fixed all fixed to external frame by welding including all hinged supported by RC columns complete with locking devices all	No.	1		

	finished with one coat of approved primer. Include 1.0mx 2.1m access gate complete with grill gate				
6.10	Provide material and construct a standard cattle trough		1		
	<b>SUBTotal-5:- carried to summary</b>				
	<b>SUMMARY OF COSTS</b>				
<b>ITEM</b>	<b>DESCRIPTION</b>	<b>UNIT</b>	<b>QTY</b>	<b>RATE (Kshs)</b>	<b>Amount (KSHs)</b>
1.00	BILL NO.1:-PRELIMINARIES AND GENERAL ITEMS				
2.00	PROVISIONAL SUM				
3.00	BILL NO.2:-BOREHOLE DRILLING.(AIR DRILLING METHOD)				
4.00	BILL NO.3:- BOREHOLE EQUIPPING				
5.00	BILL NO.6 :- BOREHOLE FENCING				
	<b>SUBTOTAL 4:- (carried to summary)</b>				
	ADD 5% contingencies				
	ADD 16% V.A.T				
	<b>SUB- TOTAL</b>				